

### Test Report issued under the responsibility of:



## **TEST REPORT IEC 61558-2-16**

# Safety of power transformers, power supplies, reactors and similar products for supply voltages up to 1100 V

Part 2: Particular requirements and tests for switch mode power supply units and transformers for switch mode power supply units

Report Number.....: T211-0359/15 M1

Date of issue.....: 2015-06-24

Total number of pages ...... 196

Applicant's name ...... GlobTek, Inc.

Address ......: 186 Veterans Drive, Northvale, NJ 07647, USA

Test specification:

Standard .....: IEC 61558-2-16:2009 (First Edition) + A1:2013 used in conjunc-

tion with IEC 61558-1 (Second Edition) + A1:2009

Test procedure .....: CB Scheme

Non-standard test method .....: N/A

Test Report Form No. .....: IEC61558\_2\_16B

**Test Report Form(s) Originator....:** VDE Testing and Certification Institute

Master TRF .....: Dated 2014-03

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Report No.: T211-0359/15 M1 Test item description ....: **Power Supply** Trade Mark .....: GlobTek GlobTek, Inc. 186 Veterans Drive, Northvale, NJ 07647, USA GT(M or -) 91120-WWVV-X.X-AB series Model/Type reference .....: (See general product information for details) Ratings .....: Input: 100-240 V~; 50-60 Hz; 1,5 A Output: See representative models in general product information. Testing procedure and testing location: **CB Testing Laboratory:** SIQ Ljubljana Testing Laboratory is accredited by Slovenian Accreditation, Reg. No.: LP-009 Tržaška cesta 2, SI-1000 Ljubljana, Slovenia Testing location/ address .....: **Associated CB Testing Laboratory:** Testing location/ address .....: Tested by (name + signature) .....: Boštjan Grum Approved by (name + signature) .....: Tomaž Knez Testing procedure: TMP/CTF Stage 1: Testing location/ address .....: Tested by (name + signature) .....: Approved by (name + signature) .....: Testing procedure: WMT/CTF Stage 2: Testing location/ address .....: Tested by (name + signature) .....: Witnessed by (name + signature) .....: Approved by (name + signature) .....: **Testing procedure:** SMT/CTF Stage 3 or 4: Testing location/ address .....: Tested by (name + signature) .....: Witnessed by (name + signature) .....: Approved by (name + signature) .....: Supervised by (name + signature)....::



List of Enclosure	(including a total	number of p	ages in each	attachment)	:

- 1. Schematics, layouts, user manual, technical documentation Enclosure No. 1;
- 2. Photos Enclosure No. 2;
- 3. National variations Enclosure No. 3

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# Tests performed (name of test and test clause): All applicable clauses – see test report for details. Testing location: SIQ Ljubljana, Tržaška cesta 2, SI-1000 Ljubljana, Slovenia

**Summary of compliance with National Differences:** 

List of countries addressed: Australia and New Zealand

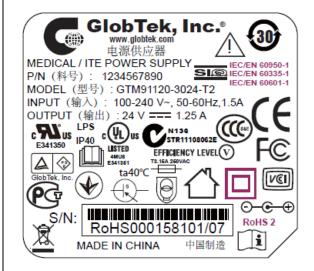
- ☐ The product fulfils the requirements of IEC 61558-2-16:2009 (First Edition) + A1:2013 used in conjunction with IEC 61558-1:2005 (Second Edition) + A1:2009
- $\boxtimes$  The product fulfils the requirements of EN 61558-2-16:2009 + A1:2013 used in conjunction with EN 61558-1:2005 + A1:2009





### Copy of marking plate (example):

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.





Test item particulars:	Power Supply
Classification of installation and use:	Desk top / direct plug-in power supply unit (Class I or Class II)
	Open-frame power supply unit, encapsulated power supply unit: Not defined, end product consideration
Supply Connection:	Appliance inlet or plug (Desk top / direct plug-in construction) Input connector (Open frame construction) End product consideration (Encapsulated construction)
:	
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
Date of receipt of test item:	(2015-05-14); (2015-06-04)
Date (s) of performance of tests:	(2015-05-15) – (2015-06-16)
General remarks:	
"(See Enclosure No. #)" refers to additional information (See appended table)" refers to a table appended to the second control of t	
Throughout this report a ⊠ comma / ☐ point is u	sed as the decimal separator.
Manufacturer's Declaration per sub-clause 4.2.5 of	IECEE 02:
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	⊠ Yes □ Not applicable
When differences exist; they shall be identified in t	he General product information section.
Name and address of factory (ies):	1) GlobTek, Inc. 186 Veterans Drive Northvale, NJ 07647, USA
	2) GlobTek (Suzhou) Co., Ltd Building 4, No. 76, Jinling East Road, Suzhou In- dustrial Park, Jiangsu CN-215021, China
General product information:	
G(TM or -) 91120-WWVV-X.X-AB series M or – are for market identification 91120- series of power supply	
WW is the rated output wattage designation, with a m VV is the standard rated output voltage designation, v-X.X denotes the optional deviation, subtracted or additional ments or blank to indicate the no voltage different; A:T is External/Desktop or direct plug-in model, F is C when A=T, B can be 2 or 3 A, 2 presents Class II, 3 A when A=F, B can be Blank or W, W means class II edwhen A=P, B can be 2 or 3, 2 means class II equipmed GTM91128LI1CEL, GTM91128LI2CEL and GTM9112 er supplies.	with a maximum value of "48"; ded from standard output voltage in 0,1 volt incre- Dpen Frame, P is Encapsulated; a presents Class I; quipment, Blank means class I; ent, 3 means class I equipment.





Power supply units are not end product. Review of instructions for use shall be performed with end product.

Appliances were tested as unattended appliance according to the manufacturer specifications.

During testing output ratings were applied (normal load - loaded to rated output).

Power supplies are desk-top, direct plug-in, open frame or encapsulated. Power supplies are equipped with two fuses in line and in neutral. Secondary output circuit is separated from mains by reinforced insulation and rated SELV.

The equipment has been evaluated for use in a Pollution Degree 2 and overvoltage category II.

For the open frame and encapsulated power supply units a suitable Electrical and Fire enclosure shall be provided in the end equipment. For the desktop / direct plug-in power supply unit is provided with plastic enclosure made by non-flammable material UL94V-1. See also list of safety critical components.

The product was evaluated for a maximum ambient of 40°C.

### **Model Differences:**

Desktop / direct plug-in power supplies are provided with suitable external enclosure. The top and bottom parts of the enclosure are ultrasonic welded. Open frame and encapsulated power supplies are without external enclosure. The external enclosure has to be provided within the end product.

The desktop / direct plug-in power supply is rated class I or class II.

The open frame and encapsulated power supply is rated class I or class II.

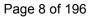
Model name	Output voltage [DC]	Output current	Max. output power
GT(M or -)91120-3007.5-2.5-AB	5 V	0-4,0 A	20 W
GT(M or -)91120-3007.5-X.X-AB	5,1-7,5 V	0-4,0 A	22,5 W
GT(M or -)91120-3010.5-X.X-AB	7,6-9 V	0-3,3 A	25 W
GT(M or -)91120-3010.5-X.X-AB	9,1-10,5 V	0-3,3 A	30 W
GT(M or -)91120-3014.5-X.X-AB	10,6-14,5V	0-2,83 A	30 W
GT(M or -)91120-3019.5-X.X-AB	14,6-19,5 V	0-2,0 A	30 W
GT(M or -)91120-3024-X.X-AB	19,6-24 V	0-1,6 A	30 W
GT(M or -)91120-3036-X.X-AB	24,1-36 V	0-1,25 A	30 W
GT(M or -)91120-3048-X.X-AB	36,1-48 V	0-0,83 A	30 W
GTM91128LI1CEL	4,2 V	1,0 A	
GTM91128LI2CEL	8,4 V	1,0 A	
GTM91128LI3CEL	12,6 V	1,0 A	

	History sheet				
Report No.	Date	Change	Revision No.		
T211-0359/15	2015-06-22	Initial Test Report issued.			
T211-0359/15 M1	2015-06-24	Test report revised due to additional alternative PCB, corrected output current of 5 V model (from 4 A to 0-4,0 A) and correction of model name.	1.0		



	IEC 61558-2-16		
Clause	Requirement + Test	Result - Remark	Verdict

8	MARKING AND OTHER INFORMATION			
8.1	Transformer marked with:			
	a) rated supply voltage or voltage range (V) 100-240 V~	Р		
	b) rated output voltage (V)	for- P		
	c) rated output (VA, kVA or W)	N/A		
	d) rated output current (A)	for- P		
	e) rated frequency (Hz) 50-60 Hz	Р		
	f) rated power factor (if not 1)	N/A		
	g) symbol AC for alternating current, or DC for direct current-output	Р		
	h) symbol for electrical function (according to one or more part's 2) in addition with the symbol for SMPS (IEC 61558-2-16:09)			
	i) manufacturer's name or trademark or name of the responsible vendor GlobTek	Р		
	j) model or type reference See general product information	Р		
	k) vector group according to IEC 60076 for three- phase transformer	N/A		
	I) symbol for Class II	Р		
	m) symbol for Class III	N/A		
	n) index IPXX if other than IP00 IP40	Р		
	o) rated max. ambient temperature ta (if not 25°C) 40°C	Р		
	p) rated minimum ambient temperature t <sub>a min</sub> , if <10°C and if a temperature sensitive device is used	N/A		
	q) short-time duty cycle: operating time Intermittent duty cycle: operating and resting time (e.g. 5min/30min)	N/A		
	r) for t <sub>w</sub> -marked transformers marked with the rated max. operating temperature, increased by multiples of 5 (e.g. tw 120; tw 125 )	N/A		
	s) transformers used with forced air cooling shall be marked with "AF" in m/s	N/A		
	t) Information from the manufacturer to the purchaser (data sheet) :	N/A		
	short-circuit voltage (% rated supply volt- age) for stationary transformers > 1000 VA	N/A		
	electrical function of the transformer	N/A		





	IEC 61558-2-16		
Clause	Requirement + Test	Result - Remark	Verdict
8.2	Marking for transformers IP00 or for associated transformers: type and trademark, instruction sheets		N/A
8.3	Adjusted voltage easily and clearly discernible		Р
8.4	For each tapping or winding: rated output voltage and rated output		N/A
	necessary connections clearly indicated		N/A
8.5	For short-circuit proof transformers or non-inherently short-circuit proof transformers:		N/A
	Rated current (A or mA) and symbol for time current characteristics of the fuses for non-inherently short-circuit proof transformer with incorporated fuses and non-short-circuit proof transformer:	F	N/A
	Manufacturer's model or type reference and rating of the device for non-inherently short-circuit proof transformers with incorporated replaceable protective device (other than fuses)		N/A
	Construction sheet for transformers with replacea- ble protective device (other than fuses) information with information about the replacement.		N/A
8.6	Terminals for neutral: "N"		N/A
	Terminal for protective earth marked with earthing symbol		Р
	Identification of input terminals: "PRI"	See general product information	Р
	Identification of output terminals: "SEC"	See general product information	Р
	Symbol for any point/terminal in connection with frame or core	<i>h</i>	N/A
8.7	Indication for correct connection		Р
8.8	Instruction sheet for type X, Y, Z attachments		N/A
8.9	Transformer for indoor use shall be marked with the relevant symbol.	$\triangle$	Р
8.10	Symbol for Class II construction not confused with maker's name or trademark.		Р
	Class II transformer with parts to be mounted – delivered with all parts for class II after mounting.		N/A
	Symbol for class II transformer placed on the part which provides class II.		N/A
8.11	Correct symbols:		-
	Volts	V	Р
	Amperes	A (mA)	Р
	Volt amperes (or volt-amperes reactive for reactors)	VA or (VAR)	N/A
	Watts	W	N/A



	IEC 61558-2-16		
Clause	Requirement + Test	Result - Remark	Verdict
	Hertz	Hz	Р
			P
	Input	PRI (Input)	P
	Output	SEC (Output)	
	Direct current	d.c. (DC) or ====	P
	Neutral	N	N/A
	Single-phase a.c.	$\sim$	Р
	Three-phase a.c.	3~	N/A
	Three-phase and neutral a.c.	3/N ∼	N/A
	Power factor	cos φ	N/A
	Class II construction		Р
	Class III construction	(iii)	N/A
	Fuse-link	F	N/A
	Rated max. ambient temperature	t <sub>a</sub> 40°C	Р
	Frame or core terminal	<i>m</i>	N/A
	Protective earth		N/A
	IP number	IP40	Р
	Earth (ground for functional earth)	<u></u>	Р
	For indoor use only		Р
	tw5 YYY		N/A
	tw10 YYY		N/A
	twx YYY		N/A
	Additional Symbols (IEC 61558-2-16:09)		Р
	SMPS incorporating a Fail-safe separating transformer	F or F	N/A
	SMPS incorporating a Non-short-circuit-proof separating transformer	or O	N/A
	SMPS incorporating a Short-circuit-proof separating transformer (inherently or non-inherently)	or O	N/A
	SMPS incorporating a Fail-safe isolating transformer	F or F	N/A
	SMPS incorporating a Non-short-circuit-proof isolating transformer	or O	N/A





		IEC 61558-2-16		
Clause	Requirement + Test		Result - Remark	Verdict

	SMPS incorporating a Short-circuit-proof isolating transformer (inherently or non-inherently)	or O	N/A
	SMPS incorporating a Fail-safe safety isolating transformer	F	N/A
	SMPS incorporating a Non-short-circuit-proof safety isolating transformer	0	N/A
	SMPS incorporating a Short-circuit-proof safety isolating transformer (inherently or non-inherently)		Р
	SMPS incorporating a Fail-safe auto-transformer	O <sub>F</sub> or O <sub>F</sub>	N/A
	SMPS incorporating a Non-short-circuit proof auto-transformer	or -O	N/A
	SMPS incorporating a Short-circuit proof auto-transformer (inherently or non-inherently)	or or	N/A
	SMPS (Switch mode power supply unit)	(s)	Р
8.12	Figures, letters or other visual means for different positions of regulating devices and switches	No switches or regulating devices	N/A
	OFF position indicated by figure 0		N/A
	Greater output, input etc. indicated by higher figure		N/A
8.13	Marking not on screws or other easily removable parts		Р
	Marking clearly discernible (transformer ready for use)		Р
	Marking for terminals clearly discernible if necessary after removal of the cover		N/A
	Marking for terminals: no confusion between input and output		Р
	Marking for interchangeable protective devices positioned adjacent to the base	No interchangeable protective device	N/A
	Marking for interchangeable protective devices clearly discernible after removal of cover and protective device	No interchangeable protective device	N/A
8.14	Special information for installation (in the catalogue, data sheet, or instruction sheet) if necessary:	End product consideration	N/A
	For non-inherently short-circuit proof transformers with non-self-resetting or non-replaceable devices (weak-point, thermal link):  The device cannot be reset or replaced		N/A



		IEC 61558-2-16		
Clause	Requirement + Test		Result - Remark	Verdict

	For transformers generating a protective earth conductor current of 10 mA (see also cl. 18.5.2):  The installation shall be made according to the wir-	N/A
	ing rules.	
	For associated- and IP00-transformers: At 10% over or under voltage in the supply voltage, the rated output of the transformer shall be selected accordingly.	N/A
	For stationary transformers exceeding 1000 VA: The short circuit voltage in % of the rated voltage	N/A
	For all transformers the electrical function: An information about the electrical function of the transformer (e.g. inherently short circuit proof safety isolating transformer)	N/A
	For associated- and IP00-transformers: The max. abnormal winding temperature	N/A
	For tw-transformers: The specific constant S is (e.g. S6 says S = 6000)	N/A
	For transformers with more than one output winding, not for series or parallel connection	N/A
	<ul> <li>an information in the instruction sheet: the transformer is not intended for series/parallel connection</li> </ul>	N/A
	For IP00-transformers the test of 27.2 is not performed. The result may be affected by the enclosure in the final application.	N/A
8.15	Marking durable and easily legible	Р

9	PROTECTION AGAINST ELECTRIC SHOCK	Р
9.1	Protection against contact with hazardous live parts	Р
9.1.1	A live part is not a hazardous live part if:	-
	it is separated from the supply by double or re- inforced insulation	Р
	- the requirements of 9.1.1.1 or 9.1.1.2 are ful-filled	Р
9.1.1.1	The touch voltage is ≤ 35 V(peak) a.c. or ≤ 60 Vd.c.	Р
9.1.1.2	If the touch voltage is > 35 V (peak) a.c. or > 60 V d.c., the following requirements shall be fulfilled:	N/A
	The touch current shall not exceed:	-
	- for a.c. 0,7 mA (peak)	Р
	- for d.c. 2,0 mA (see Annex J)	N/A
	In addition, when a capacitor is connected to live parts:	_





IEC 61558-2-16			
Clause	Requirement + Test	Result - Remark	Verdict
9.1.1.2.1	discharge: < 45 μC (between 60 V and 15 kV)		N/A
9.1.1.2.2	energy: ≤ 350 mJ (voltage >15 kV)		N/A
9.1.2	Transformers shall have an adequate protection against accessibility to hazardous live parts:		Р
	The enclosure of class I and class II transformers gives an adequate protection against accentual contact with hazardous live parts.	Class II	Р
	Class I transformers: accessible parts are separated from hazardous live parts by at least basic insulation.		N/A
	Class II transformers: no accessibility to basic insulation, or conductive parts separated from hazardous live parts by basic insulation.		P
	Hazardous live parts are not accessible after removal of detachable parts.	No detachable parts	Р
	Hazardous live parts are not accessible after removal of detachable parts except for:		N/A
	<ul> <li>lamps having caps larger B9 and E10</li> </ul>		N/A
	<ul> <li>type D fuse holder</li> </ul>		N/A
	Lacquers, enamel, paper, cotton, oxide film on metal parts not used for protection against accidental contact with hazardous live parts:		N/A
	Shafts, handles, operating levers, knops are not hazardous life parts.		N/A
	Compliance is checked by inspection and by relevant tests according to IEC 60 529		N/A
	Class II transformers and Class II parts of Class I construction are tested with the test pin (fig. 3)		N/A
	Hazardous live parts shall not be touchable by test finger (fig. 2)		N/A
	for Class II transformers: metal parts separated by basic insulation from hazardous live parts not touchable by test finger		N/A
	hazardous live parts shall not be touchable with the test pin		N/A
9.1.3	Accessibility of non-hazardous live parts		-
	Non-hazardous live parts of the output circuit may be accessible if they are isolated from the input circuit by double or reinforced insulation and if the following conditions are fulfilled:		Р
	<ul> <li>The no load output voltage is ≤ 35 V peak a.c. or ≤ 60 V ripple free d.c., both poles are accessible</li> </ul>		Р
	<ul> <li>The no load output voltage is &gt; 35 V peak a.c. or &gt; 60 V ripple free d.c. and ≤ 250 V a.c., only one pole may be accessible</li> </ul>		N/A

Ρ

Ρ

Ρ



10.101

IEC 61558-2-16		
Requirement + Test	Result - Remark	Verdict
Transformers with primary supply plug: 1 s after the interruption of the supply the voltage between the pins do not exceed 35 V (peak) a.c. or 60 V ripple free d.c.		N/A
Transformers without a primary supply plug: 5 s after the interruption of the supply the voltage between the input terminals do not exceed 35 V (peak) a.c. or 60 V ripple free d.c.	Open frame and encapsulated version	Р
The following tests are required :		-
If the nominal capacitance is $\leq 0.1~\mu F$ – no test is conducted.		Р
<ul> <li>10 times switch the supply source on and off, or use a special equipment for to switch off at the most unfavourable electrical angle</li> </ul>		Р
If the measured voltage is > 60 V ripple free d.c., the discharge must be ≤ 45 µC.		N/A
CHANGE OF INPUT VOLTAGE SETTING		Р
Voltage setting not possible to change without a tool		Р
Different rated supply voltages:		-
<ul> <li>indication of voltage for which the transformer is set, is discernible on the transformer.</li> </ul>		N/A
	Transformers with primary supply plug: 1 s after the interruption of the supply the voltage between the pins do not exceed 35 V (peak) a.c. or 60 V ripple free d.c.  Transformers without a primary supply plug: 5 s after the interruption of the supply the voltage between the input terminals do not exceed 35 V (peak) a.c. or 60 V ripple free d.c.  The following tests are required:  If the nominal capacitance is ≤ 0,1 μF − no test is conducted.  - 10 times switch the supply source on and off, or use a special equipment for to switch off at the most unfavourable electrical angle  If the measured voltage is > 60 V ripple free d.c., the discharge must be ≤ 45 μC.  CHANGE OF INPUT VOLTAGE SETTING  Voltage setting not possible to change without a tool  Different rated supply voltages:  – indication of voltage for which the transformer	Requirement + Test    Result - Remark

11	OUTPUT VOLTAGE AND OUTPUT CURRENT UN	DER LOAD	Р
11.1	Difference from rated value (without rectifier; with rectifier):	dc output	Р
	<ul> <li>a) inherently short-circuit proof transformers with one rated output voltage for output voltage:</li> <li>a.c. ≤ 10%; d.c. ≤ 15%</li> </ul>		N/A
	b) inherently short-circuit proof transformers with one more than 1 rated output voltage for highest output voltage: a.c. ≤ 10%; d.c. ≤ 15%		N/A
	c) idem for other output voltages: a.c. ≤ 15%; d.c. ≤ 20%		N/A
	d) other transformers for output voltages: a.c. ≤ 5%; d.c. ≤ 10%	(see appended table)	Р

100-240 V~

A wide range of the input (120 V a. c, to 240 V a.c

if the output voltages does not exceed the rated

if the no-load voltage does not exceed the limits

voltage is allowed (IEC 61558-2-16:09):

of output voltage deviation

output voltage





IEC 61558-2-16				
Clause	Requirement + Test		Result - Remark	Verdict

12	NO-LOAD OUTPUT VOLTAGE (see supplementar	ry requirements in Part 2)	Р	
	Remark: with rectifier measuring on both sides of the rectifier		N/A	
12.101	The no load output voltage shall not exceed (IEC 61558-2-16:09):		-	
	<ul> <li>For SMPS incorporating separating or auto- transformers: 1000V a.c. or 1415 V ripple free d.c.</li> </ul>		N/A	
	<ul> <li>For SMPS including isolating transformers:</li> <li>500 V a.c. or 708 V ripple-free d.c.</li> </ul>		N/A	
	<ul> <li>For SMPS including safety isolating transformers: 50 V a.c. or 120 V ripple-free d.c.</li> </ul>		Р	
	For <b>independent transformers</b> , this output voltage limitation applies even when output windings, not for interconnection, are connected in series		N/A	
12.102	The difference between output voltage at no load and the output voltage measured in clause 11 does not exceed the values of table 101 (IEC 61558-2-16:2009), Rated output (VA) Rated value %	≤ 63 VA (allowed ratio: 20 %) Calculated: + 9,7 %	Р	

13	SHORT-CIRCUIT VOLTAGE		N/A
	Difference from marking for short-circuit voltage ≤ 20%		N/A

14	HEATING		Р
14.1	General requirements		Р
	No excessive temperature in normal use		Р
	Room temperature: rated ambient temperature t <sub>a</sub> ±5°C	40°C	_
	Type X, Y, Z attachments: 1 pull (5 N) to the connection windings		N/A
	U <sub>pri</sub> (V): 1,1 times rated supply voltage loaded with rated impedance – for independent transformers		_
	U <sub>pri</sub> (V): 1,1 times rated supply voltage: with I sec (A), measured with rated impedance and 1,0 times of the rated supply voltage for others than independent transformers	100 V x 1,1 = 110 V; 240 V x 1,1 = 264 V;	_
	Type X, Y, Z attachments: 1 pull (5 N) to the connection windings		N/A
	Max. temperature windings:	(see appended table)	Р
	– Class A: ≤ 100°C		N/A
	– Class E: ≤ 115°C		N/A
	– Class B: ≤ 120°C		Р



	IEC 61558-2-16		
Clause	Requirement + Test	Result - Remark	Verdict
	– Class F: ≤ 140°C		N/A
	– Class H: ≤ 165°C		N/A
	<ul><li>other classes</li></ul>		N/A
	Temperature of external enclosures of stationary transformers:		N/A
	– metal: ≤ 70°C		N/A
	<ul><li>other material: ≤ 80°C</li></ul>		N/A
	Temperature of external enclosure of stationary transformer ≤ 85°C (not touchable with the IEC test finger)		N/A
	Temperature of external enclosures, handles, etc. of portable transformers:		Р
	<ul><li>continuously held parts of metal: ≤ 55°C</li></ul>		N/A
	<ul><li>continuously held parts of other material:</li><li>≤ 75°C</li></ul>		N/A
	<ul><li>not continuously held parts of metal: ≤ 60°C</li></ul>		N/A
	<ul><li>not continuously held parts of other material:</li><li>≤ 80°C</li></ul>		Р
	Temperature of terminals for external conductors ≤ 70°C		Р
	Temperature of terminals of switches ≤ 70°C		N/A
	Temperature of internal and external wiring:		Р
	<ul><li>rubber: ≤ 65°C</li></ul>		N/A
	- PVC: ≤ 70°C		Р
	Temperature of parts where safety can be affected:		N/A
	<ul><li>rubber: ≤ 75°C</li></ul>		N/A
	<ul><li>phenol-formaldehyde: ≤ 105°C</li></ul>		N/A
	<ul><li>urea-formaldehyde: ≤ 85°C</li></ul>		N/A
	<ul><li>impregnated paper and fabric: ≤ 85°C</li></ul>		N/A
	<ul><li>impregnated wood: ≤ 85°C</li></ul>		N/A
	<ul> <li>PVC, polystyrene and similar thermoplastic material: ≤ 65°C</li> </ul>		N/A
	<ul><li>varnished cambric: ≤ 75°C</li></ul>		N/A
	Temperature rise of supports ≤ 85°C		Р
	Temperature of printed boards:		Р
	<ul><li>bonded with phenol-formaldehyde: ≤ 105°C</li></ul>		N/A
	<ul><li>melamine-formaldehyde: ≤ 105°C</li></ul>		N/A
	<ul><li>– phenol-furfural: ≤ 105°C</li></ul>		N/A
	<ul><li>polyester: ≤ 105°C</li></ul>		N/A





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Clause	Requirement + Test	Result - Remark	Verdict
	<ul><li>bonded with epoxy: ≤ 140°C</li></ul>		Р
	Electric strength between input and output windings (18.3, 1 min); test voltage (V):		Р
14.101	Winding temperature measured by thermocouples at the surface of the winding (IEC 61558-2-16:09)		Р
	<ul><li>if the internal frequencies is &gt; 1kHz</li></ul>		Р
	<ul> <li>the values of Table 1 for windings temperatures are reduced by 10°C</li> </ul>		Р
14.2	Application of 14.1 or 14.3 according to the insulation system		N/A
14.2.1	Class of isolating system (classified materials according to IEC 60 085 and IEC 60 216)		N/A
14.2.2	No classified material, or system but the measured temperature does not exceed the value of Class A		N/A
14.2.3	No classified material or system but the measured temperature exceeds the value for Class A, the live parts of the transformers are submitted to the test of 14.3		N/A
14.3	Accelerated ageing test for undeclared class of isolating system		N/A
	Cycling test (10 cycles):		N/A
	measuring of the no-load input current (mA)		N/A
14.3.1	heat run (temperature in table 2)		N/A
14.3.2	<ul> <li>vibration test: 30 min; amplitude 0,35 mm; frequency range: 10 Hz, 55 Hz, 10 Hz</li> </ul>		N/A
14.3.3	- moisture treatment (48 h, 17.2)		N/A
14.3.4	Measurements and tests at the beginning and after each test:		N/A
	<ul> <li>deviation of the no-load input current, measured at the beginning of the test is ≤ 30%</li> </ul>		N/A
	- insulation resistance acc. cl.18.1 and 18.2		N/A
	<ul> <li>electric strength, no breakdown (18.3); 2 min; test voltage 35% of specified value (table VI)</li> </ul>		N/A
	<ul> <li>Transformers (50 or 60 Hz version) are tested after the dielectric strength test as follows: under no load; duration: 5 min; U<sub>pri</sub>(V):1,2 times rated supply voltage; frequency (Hz): 2 times rated frequency</li> </ul>		N/A

15	SHORT-CIRCUIT AND OVERLOAD PROTECTION		Р
15.1	General		Р
	Tests direct after 14.1 at the same ta and without changing position.	(see appended table)	Р



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Clause	Requirement + Test		Result - Remark	Verdict

		T	
	Supply voltage between 0,9 times and 1,1 times of the rated supply voltage	90 V and 264 V	_
	Transformer with rectifier tests of 15.2 and 15.3 at the input and the output terminals of the rectifier.		N/A
	Transformers with more than one output winding or tapping, all windings tested with normal load, the winding with the highest temperature is short circuited.		N/A
	Wining protected inherently (15.2)		N/A
	<ul> <li>Max. temperature of winding protected inherently (insulation class): ≤ 150°C (A); ≤ 165°C (E); ≤ 175°C (B); ≤ 190°C (F); ≤ 210°C (H)</li> </ul>		N/A
	Winding protected by protective device:		Р
	<ul> <li>Test according 15.3.2 - 15.3.3 - 15.3.4: max. temperature of winding during the time required or the time T given in table 4 (a) (insulation class): ≤ 200°C (A); ≤ 215°C; (E); ≤ 225°C (B); ≤ 240°C (F); ≤ 260°C (H)</li> </ul>		N/A
	<ul> <li>Test according 15.3.1: max. temperature of winding during the first hour, peak value (insulation class): ≤ 200°C (A); ≤ 215°C (E);</li> <li>≤ 225°C (B); ≤ 240°C (F); ≤ 260°C (H)</li> </ul>		Р
	<ul> <li>Test according 15.3.1: max. temperature of winding after first hour, peak value (insulation class): ≤ 175°C (A); ≤ 190°C (E); ≤ 200°C (B);</li> <li>≤ 215°C (F); ≤ 235°C (H)</li> </ul>		Р
	<ul> <li>Test according 15.3.1: max. temperature of winding after first hour, arithmetic mean value (insulation class): ≤ 150°C (A); ≤ 165°C (E);</li> <li>≤ 175°C (B); ≤ 190°C (F); ≤ 210°C (H)</li> </ul>		N/A
	Max. temperature of external enclosures (accessible by test finger) ≤ 105°C		Р
	Max. temperature of insulation of wiring (rubber and PVC) ≤ 85°C		Р
	Temperature rise of supports ≤ 105°C		Р
15.2	For inherently short-circuit proof transformers and for transformers with rectifiers test by short circuit of the output winding at rated supply voltage x 1,1: temperature rises ≤ values in table 3		N/A
15.3	For non-inherently short-circuit proof transformers and for transformers with rectifiers: temperature rises ≤ values in table 3		Р
15.3.1	Output terminals short-circuited: protection device operates, test at 0,9 1,1 of the rated supply voltage	(see appended table)	Р
15.3.2	If protected by a fuse accordance with either IEC 60 269-2 or IEC 60 269-3, or a technical equivalent fuse, the transformer is loaded as in table 4.		N/A



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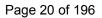
Clause	Requirement + Test	Result - Remark	Verdict
15.3.3	If protected by a fuse accordance with either IEC 60 127 or ISO 8820, or a technical equivalent fuse, the transformer is loaded with the current as specified for the longest pre arcing time.  If protected by a miniature fuses in accordance to		Р
	IEC 60127, 1,5 times of the rated fuse, until steady state condition (in addition)		
15.3.4	If protected by a circuit-breaker according to IEC 60 898 the transformer is loaded with a current equal to 1,45 times the value of the circuit-breaker rated current		N/A
15.3.5	If other overload protection than a fuse (IEC 60 127) or a circuit-breaker (IEC 60 898) test with 0,95 times of operating current		N/A
	If an internal week point is used, the test must be repeated with two new samples. The two additional samples works similar to the first sample.  Temperatures in the limit of table 3		Р
15.4	For non-short-circuit proof transformers: temperature rises ≤ values in table 3, tests as indicated in 15.3		N/A
15.5	For fail-safe transformers:		N/A
15.5.1	Three additional new specimens are used		_
	<ul><li>U<sub>pri</sub> (V): 1,1 times rated supply voltage:</li></ul>		_
	- I <sub>sec</sub> (A): 1,5 times rated output current:		_
	- time until steady-state conditions t <sub>1</sub> (h):		_
	– time until failure $t_2$ (h): $\leq t_1$ ; $\leq 5$ h:		N/A
15.5.2	During the test:		N/A
	<ul> <li>no flames, molten material, etc.</li> </ul>		N/A
	<ul><li>temperature of enclosure ≤ 175°C</li></ul>		N/A
	<ul> <li>temperature of plywood support ≤ 125°C</li> </ul>		N/A
	After the test:		N/A
	<ul> <li>electric strength (Cl. 18, 1 min, test voltage: 35% of specified value); no flashover or break- down for primary-to-secondary only for safety isolating, isolating and separating transformer and for primary-to-body for all kinds of trans- former</li> </ul>		N/A
	<ul> <li>bare hazardous live parts not accessible by test finger through holes of enclosure</li> </ul>		N/A
15.101	Electronic circuits of the SMPS fulfil the requirements of <b>Annex H of part 1</b> . After a fault: no electric shock, no fire hazard and no unintentional operation.	(Details see Annex H)	Р



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Clause	Requirement + Test		Result - Remark	Verdict

16	MECHANICAL STRENGTH		Р
16.1	General		Р
	After tests of 16.2, 16.3 and 16.4		Р
	<ul><li>no damage</li></ul>		Р
	<ul> <li>hazardous live parts not accessible by test pin according to 9.2</li> </ul>		Р
	no damage for insulating barriers		Р
	<ul> <li>handles, levers, etc. have not moved on shafts</li> </ul>		N/A
16.2	Transformers (stationary and portable s. 16.1)		Р
	For stationary and portable transformers: 3 blows, impact energy 0,5 Nm		Р
16.3	Portable transformers (except of plug in transformers)		Р
	For portable transformers: 100 falls, 25 mm		Р
16.4	Transformers with integrated pins (plug in transformers), the following tests are carried out:		Р
	a) plug-in transformers: tumbling barrel test: 50 x ≤ 250 g; 25 x > 250 g	< 250 g; 50x	Р
	b) torque test of the plug pins with 0,4 Nm		Р
	c) pull force according to table 5 for each pin		Р

17	PROTECTION AGAINST HARMFUL INGRESS OF WATER AND MOISTURE		
17.1	Degree of protection (IP code marked on the transformer)	Р	
	Test according to 17.1.1 and for other IP ratings test according to IEC 60 529:	Р	
	<ul> <li>stable operating temperature before starting the test for &lt; IPX8</li> </ul>	N/A	
	transformer mounted and wired as in normal use	N/A	
	fixed transformer mounted as in normal use by the tests according to 17.1.1 A to L	N/A	
	portable transformers placed in the most unfavourable position and wired as in normal use	Р	
	<ul> <li>glands tightened with a torque equal to two- thirds of 25.6</li> </ul>	N/A	
	After the tests:	-	
	dielectric strength test according to 18.3	Р	
	Inspection:	-	
	a) in dust-proof transformers no deposit of talcum powder	N/A	





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Clause	Requirement + Test	Result - Remark	Verdict
	T.:		1
	b) no deposit of talcum powder inside dust-tight transformers		N/A
	<ul> <li>c) no trace of water on live parts except SELV parts below 15 V ac or 25 V dc or insulation if hazard for the user or surroundings no reduc- tion of creepage distances</li> </ul>		N/A
	d) no accumulation of water in transformers ≥ IPX1 so as to impair safety		N/A
	e) no trace of water entered in any part of water- tight transformer		N/A
	f) no entry into the transformer by the relevant test probe		N/A
17.1.1	Tests on transformers with enclosure:		Р
	A) Solid-object-proof transformers:		N/A
	- 2 IP2X test finger (IEC 60 529) and test pin (fig. 3)		N/A
	B) Solid-object-proof transformers:		Р
	- wire 2,5 mm; force 3 N		N/A
	- IP4X, wire 1 mm; force 1 N		Р
	C) Dust-proof transformers, IP5X; dust chamber according to IEC 60 529, fig. 2:		N/A
	a) transformer has operating temperature		N/A
	b) transformer, still operating, is placed in the dust chamber		N/A
	c) the door of the dust chamber is closed		N/A
	d) fan/blower is switched on		N/A
	e) after 1 min transformer is switched off for cooling time of 3 h		N/A
	A) Dust-tight transformers (IP6X) test according to C)		N/A
	B) Drip-proof transformers (IPX1) test according to fig. 3 of IEC 60 529 for 10 min		N/A
	C) Rain-proof transformers (IPX2) test according to fig. 3 of IEC 60 529 for 10 min in operation, any angle up to 15°		N/A
	D) Spray proofed transformers (IPX3) test according to fig. 4 of IEC 60 529 for 10 min in operation and 10 min switched off, time for complete oscillation (2 x 120°) is 4 sec.		N/A
	E) Splash-proof transformers (IPX4) test according to fig. 4 of IEC 60 529 (see F) for 10 min in operation and 10 min switched off (the tube shall oscillate ≈360°)		N/A



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Clause	Clause Requirement + Test Result - Remark				
	F) Jet-proof transformer (IPX5) test according to fig. 6 of IEC 60 529 (nozzle 6,3 mm)		N/A		
	G) Powerful Jet-proof transformer (IPX6) test according to fig. 6 of IEC 60 529 (nozzle 12 mm)		N/A		
	H) Watertight transformers (IPX7)		N/A		
	Pressure watertight transformers (IPX8)		N/A		
17.2	After moisture test (48 h for ≤ IP20, 168 h for other transformers):	168 h	Р		
	insulation resistance and electric strength (Cl. 18)	Input-Output; Input-Enclosure: >100 MΩ; 4000 V~	Р		

18	INSULATION RESISTANCE AND ELECTRIC STREM	NGTH	Р
18.2	Insulation resistance between:		-
	<ul> <li>live parts and body for basic insulation ≥ 2 MΩ</li> </ul>		N/A
	- live parts and body for reinforced insulation ≥ 7 MΩ (	(see appended table)	Р
	- input circuits and output circuits for basic insulation ≥ 2 $MΩ$		N/A
	- input circuits and output circuits for double or reinforced insulation ≥ 5 M $\Omega$	(see appended table)	Р
	<ul> <li>each input circuit and all other input circuits connected together ≥ 2 MΩ</li> </ul>		N/A
	<ul> <li>each output circuit and all other output circuits connected together ≥ 2 MΩ</li> </ul>		N/A
	<ul> <li>hazardous live parts and metal parts with basic insulation (Class II transformers) ≥ 2 MΩ</li> </ul>		N/A
	<ul> <li>body and metal parts with basic insulation (Class II transformers) ≥ 5 MΩ</li> </ul>	(see appended table)	Р
	<ul> <li>metal foil in contact with inner and outer surfaces of enclosures ≥ 2 MΩ</li> </ul>	(see appended table)	Р
18.3	Electric strength test (1 min): no flashover or breakdown:		Р
	basic insulation between input circuits and output circuits; working voltage (V); test voltage  (V)		N/A
	double or reinforced insulation between input circuits and output circuits; working voltage (V); test voltage (V)	(see appended table)	Р
	basic or supplementary insulation between:		Р
	a) live parts of different polarity; working voltage (V); test voltage (V)	(see appended table)	Р
	b) live parts and the body if intended to be connected to protective earth		N/A



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Clause	Requirement + Test	Result - Remark	Verdict	
	c) inlet bushings and cord guards and an- chorages:		N/A	
	d) live parts and an intermediate conductive part:		N/A	
	e) intermediate conductive parts and body:		N/A	
	4) Reinforced insulation between the body and live parts; working voltage (V); test voltage (V):	(see appended table)	Р	
	5) Functional insulation for windings intended to be connected in series or parallel (test voltage = working voltage + 500 V) (IEC 61558-2-16:09)		N/A	
18.4	Does not apply (IEC 61558-2-16:09)		-	
18.101	Impulse test according Table F5 of IEC 60664-1 with 1,2/50 µs (IEC 61558-2-16)		Р	
	<ul> <li>After the test of 18.3, 10 impulses of each polarity between input and output terminals</li> </ul>		Р	
	<ul> <li>During the tests no breakdown of the insulation between turns of a winding, between input and output circuits, or between windings and any conductive core</li> </ul>		Р	
18.102 (A1)	Partial discharge tests according to IEC 60664-1, if the working voltage is > 750 V peak		N/A	
	Partial discharge is ≤ 10 pC at time P2 See Fig. 19.101		N/A	
18.5	Touch current and protective earth current		Р	
18.5.1	Touch current		Р	
	Touch current measured after the clause 14 test (hot) for class I and class II transformers (class II transformers with metal foil at the plastic surface). The test circuit according figure 8. Measuring network according Figure J1 (Annex J). If the frequency is >30kHz, measuring across the 500 Ohm resistor of J1 (burn effects).		Р	
	Measurement of the touch current with switch p of picture 8 in both positions and in combination with switches e and n.  The measured values are less than the required values of table 8b.		Р	
	switches n and e in on position		Р	
	switch n: off and switch e: on		Р	
	switch n: on and switch e: off		Р	
18.5.2	Protective earth conductor current		-	
	The transformer is connected as in clause 14 Impedance of the ammeter < 0,5 Ohm, connected between earth terminal of the transformer and protective earth conductor		Р	



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Clause	Requirement + Test	Result - Remark	Verdict	
	The measured values are less than the required values of table 8b.		Р	
19	CONSTRUCTION		Р	
19.1	Separation of input and output circuits		P	
19.1.1	SMPS incorporating auto-transformers (IEC 61558-2-16:2009)		N/A	
19.1.1.1	For plug connected auto-transformers with rated input voltage > rated output voltage the potential to earth shall not exceed the rated output voltage. (IEC 61558-2-16:2009)		N/A	
19.1.1.2	SMPS with polarised input and output plug and socket-outlet system: an instruction is given with the information, that the transformer shall not be used with non-polarised plug and socket outlet system. (IEC 61558-2-16:2009)		N/A	
19.1.1.3	A polarity detecting device only energises the output in the case: output potential to earth ≤ rated output voltage, also with reversed input plug. (IEC 61558-2-16:2009)		N/A	
	<ul> <li>The contact separation of the device is ≥ 3 mm</li> </ul>		N/A	
	A current to earth does not exceed 0,75 mA.		N/A	
	<ul> <li>All tests are repeated under fault conditions of H.2.3 of annex H of part 1. The potential to earth does not exceed the max output voltage for more than 5 s.</li> </ul>		N/A	
19.1.2	SMPS incorporating separating transformers (IEC 61558-2-16:09)		N/A	
19.1.2.1	Input and output circuits electrically separated. (IEC 61558-2-16:09)		N/A	
19.1.2.2	The insulation between input and output winding(s) consist of basic insulation (IEC 61558-2-16:09)		N/A	
	Class I SMPS		N/A	
	Insulation between input windings and body consist of basic insulation		N/A	
	Insulation between output windings and body consist of basic insulation		N/A	
	Class II SMPS (IEC 61558-2-16:2009)		N/A	
	Insulation between input windings and body consist of double or reinforced insulation		N/A	
	Insulation between output windings and body consist of double or reinforced insulation		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict	
19.1.2.3	The insulation between input windings and intermediate conductive parts and the output windings and intermediate part consist of basic insulation (IEC 61558-2-16:09)		N/A	
	For class I SMPS the insulation between input and output windings via the intermediate conductive parts consist of basic insulation (IEC 61558-2-16:2009)		N/A	
	For class II SMPS the insulation between input winding and the body and between the output windings and the body via the intermediate conductive parts consist of double or reinforced insulation. (IEC 61558-2-16:2009)		N/A	
19.1.2.4	Parts of output circuits may be connected to protective earth (IEC 61558-2-16:09)		N/A	
19.1.2.5	No direct contact between output circuits and the body, unless: (IEC 61558-2-16:2009)		N/A	
	<ul> <li>Allowed for associated transformers by the equipment standard</li> </ul>		N/A	
	<ul> <li>Clause 19.8 of part 1 is fulfilled</li> </ul>		N/A	
19.1.3	SMPS incorporating isolating transformers and safety isolating transformers (IEC 61558-2-16:09)		Р	
19.1.3.1	Input and output circuits electrically separated (IEC 61558-2-16:09)		Р	
	No possibility of any connection between these circuits		Р	
19.1.3.2	The insulation between input and output winding(s) consist of double or reinforced insulation (exception see 19.1.3.4) (IEC 61558-2-16:09)		Р	
	Class I SMPS not intended for connection to the mains by a plug:		_	
	<ul> <li>Insulation between input windings and body connected to earth consist of basic insulation rated to the input voltage</li> </ul>		N/A	
	<ul> <li>Insulation between output windings and body, connected to earth consist of basic insulation rated for the output voltage</li> </ul>		N/A	
	Class I SMPS intended for connection to the mains by a plug (EN 61558-2-16:09):		N/A	
	Insulation between input windings and body connected to earth consist of basic insulation rated to the working voltage		N/A	
	<ul> <li>Insulation between output windings and body, connected to earth consist of supplementary insulation rated for the working voltage</li> </ul>		N/A	
	Class II SMPS (IEC 61558-2-16:2009)		Р	



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Clause	Requirement + Test		Result - Remark	Verdict

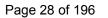
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<ul> <li>Insulation between input windings and body consist of double or reinforced insulation rated to the input voltage</li> </ul>		Р
<ul> <li>Insulation between output windings and body consist of double or reinforced insulation, rated to the output voltage</li> </ul>		Р
SMPS with intermediate conductive parts not connected to the body (between input/output) (EN 61558-2-16:09):		-
For class I and class II SMPS the insulation between input and output windings, via intermediate conductive parts, consist of double or reinforced insulation, rated to the working voltage (EN 61558-2-16:09).		Р
<ul> <li>For class II SMPS the insulation between input winding and the body and between the output windings and the body via the intermediate conductive parts consist of double or reinforced insulation. (rated to the input voltage, for SELV circuits only basic insulation to the body)</li> </ul>		Р
<ul> <li>For transformers, different from independent, the insulation between input and output wind- ings, via intermediate conductive parts, consist of double or reinforced insulation, rated to the working voltage.</li> </ul>		N/A
Class I transformers with earthed core, and not allowed for class II equipment (EN 61558-2-16:09)		N/A
Insulation from the input to the earthed core: basic insulation rated for the input voltage		N/A
<ul> <li>Insulation from the output voltage to the earthed core: basic insulation rated for the out- put voltage</li> </ul>		N/A
Insulation between: input to intermediate conductive parts and output and intermediate parts consist of at least basic insulation (EN 61558-2-16:09)		N/A
<ul> <li>If the insulation from input or output to the intermediate metal part is less than basic insulation, the part is considered to be connected to input or output.</li> </ul>		N/A
For class I SMPS, with protective screen, not connected to the mains by a plug the following conditions comply (EN 61558-2-16:09):		N/A
The insulation between input winding and protective screen consist of basic insulation (rated input voltage)		N/A
The insulation between output winding and protective screen consist of basic insulation (rated output voltage)		N/A
	consist of double or reinforced insulation rated to the input voltage  Insulation between output windings and body consist of double or reinforced insulation, rated to the output voltage  SMPS with intermediate conductive parts not connected to the body (between input/output) (EN 61558-2-16:09):  For class I and class II SMPS the insulation between input and output windings, via intermediate conductive parts, consist of double or reinforced insulation, rated to the working voltage (EN 61558-2-16:09).  For class II SMPS the insulation between input winding and the body and between the output windings and the body via the intermediate conductive parts consist of double or reinforced insulation. (rated to the input voltage, for SELV circuits only basic insulation to the body)  For transformers, different from independent, the insulation between input and output windings, via intermediate conductive parts, consist of double or reinforced insulation, rated to the working voltage.  Class I transformers with earthed core, and not allowed for class II equipment (EN 61558-2-16:09)  Insulation from the input to the earthed core: basic insulation rated for the input voltage  Insulation between: input to intermediate conductive parts and output and intermediate parts consist of at least basic insulation (EN 61558-2-16:09)  If the insulation from input or output to the intermediate metal part is less than basic insulation, the part is considered to be connected to input or output.  For class I SMPS, with protective screen, not connected to the mains by a plug the following conditions comply (EN 61558-2-16:09):  The insulation between input winding and protective screen consist of basic insulation (rated input voltage)  The insulation between output winding and protective screen consist of basic insulation (rated input voltage)	consist of double or reinforced insulation rated to the input voltage  Insulation between output windings and body consist of double or reinforced insulation, rated to the output voltage  SMPS with intermediate conductive parts not connected to the body (between input/output) (EN 61558-2-16:09):  For class I and class II SMPS the insulation between input and output windings, via intermediate conductive parts, consist of double or reinforced insulation, rated to the working voltage (EN 61558-2-16:09).  For class II SMPS the insulation between input windings and the body and between the output windings and the body via the intermediate conductive parts consist of double or reinforced insulation. (rated to the input voltage, for SELV circuits only basic insulation to the body)  For transformers, different from independent, the insulation between input and output windings, via intermediate conductive parts, consist of double or reinforced insulation, rated to the working voltage.  Class I transformers with earthed core, and not allowed for class II equipment (EN 61558-2-16:09)  Insulation from the input to the earthed core: basic insulation rated for the input voltage  Insulation from the output voltage to the earthed core: basic insulation rated for the output voltage  Insulation between: input to intermediate conductive parts and output and intermediate parts consist of at least basic insulation (EN 61558-2-16:09)  If the insulation from input or output to the intermediate metal part is less than basic insulation, the part is considered to be connected to input or output.  For class I SMPS, with protective screen, not connected to the mains by a plug the following conditions comply (EN 61558-2-16:09):  The insulation between input winding and protective screen consist of basic insulation (rated input voltage)  The insulation between input winding and protective screen consist of basic insulation (rated input voltage)



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Clause	Requirement + Test	Result - Remark	Verdict
	The protective screen consist of metal foil or a wire wound screen extending the full width of the windings and has no gaps or holes		N/A
	Where the protective screen does not cover the entire width of the input winding, additional insulation to ensure double insulation in this area, is used.		N/A
	<ul> <li>If the screen is made by a foil, the turns are isolated, overlap at least 3 mm</li> </ul>		N/A
	The cross-section of the screen and the lead out wire is at least corresponding to the rated current of the overload device		N/A
	<ul> <li>The lead out wire is soldered or fixed to the protective screen.</li> </ul>		N/A
	Protective screening is not allowed for SMPS with plug connection to the mains (EN 61558-2-16:09)		N/A
19.1.3.5	No connection between output circuit and protective earth, except of associated transformers (allowed by equipment standard) or 19.8 is fulfilled (EN 61558-2-16:09).	No protective earth	N/A
19.1.3.6	No connection between output circuit and body, except of associated transformers (allowed by equipment standard) (EN 61558-2-16:09)		N/A
19.1.3.7	The distance between input and output terminals for the connection of external wiring is ≥ 25 mm	No terminals	N/A
19.1.3.8	Portable SMPS having an rated output ≤ 630 VA (EN 61558-2-16:09)		Р
19.1.3.9	No connection between output circuit and body except of associated transformers (allowed by equipment standard) (EN 61558-2-16:09)		N/A
19.1.3.10	Protective screening is not allowed for SMPS with plug connection to the mains (EN 61558-2-16:09)	No protective screening	N/A
19.2	Fiercely burning material not used		Р
	Unimpregnated cotton, silk, paper and fibrous material not used as insulation		Р
	Wax-impregnated, etc. not used		Р
19.3	Portable transformer: short-circuit proof or fail-safe	Short-circuit proof	Р
19.4	Class II transformers: contact between accessible metal parts and conduits or metal sheaths of supply wiring impossible	No accessible metal parts	N/A
19.5	Class II transformers: part of supplementary or re- inforced insulation, during reassembly after routine servicing not omitted		N/A
19.6	Class I and II transformers: creepage distances and clearances over supplementary or reinforced insulation if wire, screw, nut, etc. become loose or fall out of position not ≤ 50% specified values (Cl. 26)		Р



	IEC 61558-2-16			
Clause	Requirement + Test	Result - Remark	Verdict	
			·	
19.7	Conductive parts connected to accessible metal parts by resistors or capacitors shall be separated from hazardous live parts by double or reinforced insulation		N/A	
19.8	Resistors or capacitors connected between hazardous live parts and the body (accessible metal parts) consist of:		N/A	
	<ul> <li>components according to IEC 60 065, 14.1 or capacitor Y1 according to IEC 60 384-14</li> </ul>		N/A	
	at least two separate components		N/A	
	<ul> <li>if one component is short-circuited or opened, values specified in Cl. 9 shall not be exceeded</li> </ul>		N/A	
	<ul> <li>if the working voltage is ≤ 250 V, one Y1 capacitor according 60384-14 is allowed</li> </ul>		N/A	
19.9	Insulation material input/output and supplementary insulation of rubber resistant to ageing		N/A	
	Creepage distances (if cracks) ≥ specified values (Cl. 26)		N/A	
19.10	Protection against accidental contact by insulating coating:		N/A	
	a) ageing test (section I, IEC 60 068-2-2), test Ba: 168 h; 70°C		N/A	
	b) impact test (spring-operated impact hammer according to IEC 60 068-2-63; 0,5 ± 0,05 J)		N/A	
	c) scratch test (hardened steel pin) electric strength test according to Cl. 18		N/A	
19.11	Handles, levers, knobs, etc.:		N/A	
	<ul> <li>insulating material</li> </ul>		N/A	
	<ul> <li>supplementary insulation covering</li> </ul>		N/A	
	<ul> <li>separated from shafts or fixing by supplementary insulation</li> </ul>		N/A	
19.12	Windings construction		Р	
19.12.1	Undue displacement in all types of transformers not allowed:		-	
	<ul> <li>of input or output windings or turns thereof</li> </ul>		Р	
	<ul> <li>of internal wiring or wires for external connection</li> </ul>		Р	
	<ul> <li>of parts of windings or of internal wiring in case of rupture or loosening</li> </ul>		Р	
19.12.2	Serrated tape:		-	
	<ul> <li>distance through insulation according to ta- ble 13</li> </ul>		N/A	
	<ul> <li>one additional layer of serrated tape, and</li> </ul>		N/A	





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Clause	Requirement + Test	Result - Remark	Verdict
	<ul> <li>one additional layer without serration</li> </ul>		N/A
	<ul> <li>in case of cheekless bobbins the end turns of each layer shall be prevented from being dis- placed</li> </ul>		N/A
19.12.3 (A1)	Insulated windings wires providing basic, supplementary or reinforced insulation, meet the following requirements:		-
	<ul> <li>Multi-layer extruded or spirally wrapped in- sulation, passed the tests of annex K</li> </ul>		N/A
	<ul> <li>Basic insulation: two wrapped or one extruded wire</li> </ul>		N/A
	<ul> <li>Supplementary insulation: two layers, wrapped or extruded</li> </ul>		N/A
	Reinforced insulation: three layers wrapped or extruded		N/A
	Spirally wrapped insulation:		-
	<ul> <li>creepage distances between wrapped layers &gt; cl. 26 - P1 values</li> </ul>		N/A
	<ul> <li>path between wrapped layers sealed, the test voltage of K2 is multiplied with 1,35</li> </ul>		N/A
	test 26.2.3 – Test A, passed for wrapped layers		N/A
	the finished component pass the electric strength test according to cl. 18.3		N/A
a)	Insulated winding wire used for basic or supplementary insulation in a wound part:		-
	comply with annex K		N/A
	two layers for supplementary insulation		N/A
	one layer for basic insulation		N/A
	<ul> <li>one layer for mechanical separation be- tween the insulated wires of primary and secondary. This layer fulfils the requirement of basic insulation.</li> </ul>		N/A
b)	Insulated winding wire used for reinforced insulation in a wound part:	Approved TIW	-
	comply with annex K		Р
	three layers		Р
	relevant dielectric strength test of 18.3		Р
	Where the insulated winding wire is wound:		-
	upon metal or ferrite cores		N/A
	upon enamelled wire		Р
	under enamelled wire		N/A

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IEC 01330-2-10				
Clause	Requirement + Test	Result - Remark	Verdict	
	<ul> <li>one layer for mechanical separation be- tween the insulated wires and the core or the enamelled wires is required. This layer fulfils the requirement of basic insulation.</li> </ul>		Р	
	<ul> <li>both windings shall not touch each other and also not the core.</li> </ul>		Р	
	100 % routine test of Annex K3 of part 1 is fulfilled		Р	
	no creepage distances and clearances for insulated winding wirers		Р	
	for TIW wires values of box 2) c) of table 13, table C.1 and table D.1 of part 1 and of clause 26.106 are not required	TIW used	Р	
FIW	Transformers which use FIW wire		-	
19.12.101 (A1)	Max. class F for transformers which use FIW-wire		N/A	
19.12.102 (A1)	FIW wires comply with IEC 60851-5, Ed.4.1; IEC 60317-0-7 and IEC 60317-56, Ed.1.		N/A	
	other nominal diameter as mentioned in ta- ble 19.101 can be calculated with the for- mula after table 19.111		N/A	
	FIW wire used for basic or supplementary insulation for transformers according 19.1.2 (separating-transformers) of IEC 61558-2-16:		_	
	<ul> <li>the test voltage of table 8a – part 1, based on the working voltage of basic or supple- mentary insulation, comply with the min. voltage strength of table 19.111</li> </ul>		N/A	
	<ul> <li>one layer for mechanical separation is lo- cated between the insulated wires of prima- ry and secondary. This layer fulfil the re- quirement of basic insulation</li> </ul>		N/A	
	between FIW and enamelled wire, no requirements of creepage distances and clearances		N/A	
	<ul> <li>no touch of FIW and enamelled wires (grad 1, or grad 2)</li> </ul>		N/A	
	FIW wire used for double or reinforced insulation for transformers according 19.1.3 (isolating and safety isolating transformers) of IEC 61558-2-16 (PRI and SEC basic insulated FIW-wire):		N/A	
	the test voltage of table 8a – part 1, based on the working voltage of basic or supple- mentary insulation, comply with the min. voltage strength of table 19.111		N/A	
	for primary and secondary winding FIW-wire for basic insulation is used		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict	
	one layer for mechanical separation is located between the insulated wires of primary and secondary. This layer fulfil the requirement of basic insulation		N/A	
	no touch between the basic insulated PRI and SEC FIW-wires		N/A	
	between PRI- and SEC-FIW wires, no requirements of creepage distances and clearances		N/A	
	Alternative construction used for reinforced insulation (reinforced insulated FIW wire and enamelled wire)		N/A	
	the test voltage of table 8a – part 1, based on the working voltage reinforced insula- tion, comply with the min. voltage strength of table 19.111		N/A	
	one layer for mechanical separation is lo- cated between the reinforced insulated FIW wire and the enamelled wire. This layer ful- fil the requirement of basic insulation		N/A	
	<ul> <li>no touch between the FIW wire and the enamelled wire</li> </ul>		N/A	
	<ul> <li>between the reinforced FIW wire and any other parts, no requirements of creepage distances and clearances exist</li> </ul>		N/A	
	Alternative construction with FIW wires, basic or supplementary insulated for transformers with double or reinforced insulation according to 19.1.3 (basic/supplementary insulated FIW wire + enamelled wire + creepage distance and clearances for basic insulation)			
	<ul> <li>the test voltage of table 8a – part 1, based on the working voltage of basic or supple- mentary insulation, comply with the min. voltage strength of table 19.111</li> </ul>		N/A	
	<ul> <li>PRI or SEC basic insulated FIW wire and to the other winding (enamelled wire) re- quirements of supplementary insulation</li> </ul>		N/A	
	<ul> <li>creepage distances and clearances be- tween the basic insulated FIW wire and the enamelled wire for basic or supplementary insulation are required.</li> </ul>		N/A	
	Where the FIW wire is wound		N/A	
	upon metal or ferrite cores		N/A	
	<ul> <li>one layer for mechanical separation be- tween the insulated wires and the core or the enamelled wires is required. This layer fulfils the requirement of basic insulation.</li> </ul>		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict

	<ul> <li>both windings shall not touch each other and also not the core.</li> </ul>		N/A
19.13	Handles, operating levers and the like shall be fixed		N/A
19.14	Protection against electric shock: covers securely fixed, 2 independent fixing means, one with tool		N/A
19.15	Transformer with pins for fixed socket-outlets: no strain on socket-outlet		Р
	Additional torque ≤ 0,25 Nm		Р
19.16	Protection index for portable transformers:		-
	≤ 200 VA ≥ IP20 and instructions for use	IP40	Р
	> 200 VA ≤ 2,5 kVA ≥ IPX4 (single-phase)		N/A
	> 200 VA ≤ 6,3 kVA ≥ IPX4 (polyphase)		N/A
	> 2,5 VA (single-phase) ≥ IP21		N/A
	> 6,3 VA (polyphase) ≥ IP21		N/A
19.17	Transformers IPX1 - IPX6 totally enclosed, except for drain hole (diameter ≥ 5 mm or 20 mm² with width ≥ 3 mm); drain hole not required for transformer completely filled with insulating materials		N/A
19.18	Transformers ≥ IPX1 with a moulded, if any		N/A
19.19	Class I transformers with a non-detachable flexible cable or cord with earth conductor and a plug with earth contact		N/A
19.20	Live parts of SELV and PELV-circuits: separation not less than PRI/SEC of a safety isolating transformer		N/A
	<ul> <li>SELV output circuits separated by double or re- inforced insulation from all other than SELV or PELV circuits</li> </ul>		N/A
	<ul> <li>SELV output circuits separated by basic insulation from other SELV or PELV circuits</li> </ul>		N/A
19.20.1	SELV circuits and parts not connected to protective earth, to live parts, or protective conductors forming part of other circuits		N/A
	Nominal voltage (V) > 25 V a.c. or 60 V d.c., the required insulation fulfils the high voltage test according to table 8 a		N/A
19.20.2	PELV-circuits double or reinforced insulation is necessary		Р
19.21	FELV-circuits: protection against contact fulfils the min. test voltage required for the primary circuit		N/A
19.22	Class II transformers shall not be provided with means for protective earth		Р





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Clause	Requirement + Test	Result - Remark	Verdict
			<u>,                                      </u>
	For fixed transformers an earth conductor with double or reinforced insulation to accessible metal parts is allowed		N/A
19.23	Class III transformers shall not be provided with means for protective earth		N/A
20	COMPONENTS		Р
20			
	Components such as switches, plugs, fuses, lamp holders, flexible cables and cords, comply with relevant IEC standard		P
	Components inside the transformer pass all tests of this standard together with the transformer tests		Р
	Testing of components separately to the transformer according the relevant standard:		N/A
	<ul> <li>Ratings of the component in line with the transformer ratings, including inrush current. Component test according the component standard, based on the component marking (rating).</li> </ul>		N/A
	<ul> <li>Components without markings tested under transformer conditions including inrush current.</li> </ul>		N/A
	<ul> <li>If no IEC standard exists, the component is tested under transformer conditions.</li> </ul>		N/A
20.1	Appliance couplers for main supply shall comply with:		-
	- IEC 60 320 for IPX0		Р
	- IEC 60 309 for other		N/A
20.2	Automatic controls shall comply with IEC 60 730-1		N/A
20.3	Thermal-links comply with IEC 60691		N/A
20.4	Switches shall comply with annex F		N/A
	Disconnection from the supply:		-
	by a switch, disconnecting all poles of the sup- ply (full disconnection under the relevant over- voltage category		N/A
	or a flexible supply cable and cord with plug		N/A
	or an instruction sheet: disconnection by all- poles switches incorporated in fixed wiring		N/A
20.5	Socket-outlets of the output circuit shall be such that there is no unsafe compatibility to plugs complying with input circuit.		N/A
	Plugs and socket-outlets for SELV systems with both a rated current ≤ 3 A and a rated voltage ≤ 24 V shall comply with following:		N/A
	SELV plug and socket-outlets shall comply with IEC 60 884-2-4 and IEC 60 906-3		N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

Ρ

N/A

N/A

N/A

N/A

N/A

N/A



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Clause	Requirement + Test	Result - Remark	Verdict
	<ul> <li>It is not possible for plugs to enter socket- outlets of other standardised voltage system</li> </ul>		N/A
	<ul> <li>Socket outlets do not accommodate plugs of other standardised voltage systems</li> </ul>		N/A
	Socket outlets do not have a protective earth contact		N/A
	PELV plug and socket-outlets shall comply with following:		-
	It is not possible for plugs to enter socket- outlets of other standardised voltage system		N/A

Socket outlets do not accommodate plugs of

Socket outlets do not have a protective earth

FELV plug and socket-outlets shall comply with fol-

It is not possible for plugs to enter socket-

other standardised voltage systems

outlets of other standardised voltage system

Socket outlets do not accommodate plugs of

Thermal cut-outs, overload releases etc. have ade-

Thermal cut outs fulfil the relevant requirements

Thermal links fulfil the relevant requirements of

The breaking capacity is in accordance with the

For Fuses According IEC 60127 and IEC 60269,

the fuse current does not exceed 1,1 times of the

Thermal cut outs shall meet the requirements of

Thermal cut-out tested as component shall comply

Thermal cut-out tested as a part of the transformer

a) Thermal cut outs type 1 or type 2 (IEC 60730-

cro-interruption (type 1C or 2 C) or micro-

disconnection, (type 1B or 2B)

(see IEC 60730-1)

Thermal cut outs fulfil the requirements of mi-

20.7.1.1 and 20.7.2, or 20.7.1.2 and 20.7.2.

Requirements according to IEC 60730-1

other standardised voltage systems

contact

quate breaking capacity

of 20.7 and 20.8

rated value

with IEC 60 730-1

1)

b)

relevant fuse standard

lowing:

20.6

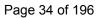
20.6.1

20.7

20.7.1

20.7.1.1

20.7.1.2

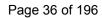




IEC 61558-2-16			
Clause	Requirement + Test	Result - Remark	Verdict
	c) Thermal cut outs with manual rest have a trip free mechanism (type 1E and 2E) (see IEC 60730-1)		N/A
	d) The number of cycles of automatic action shall be:		N/A
	3000 cycles for self-resetting thermal cut- outs		N/A
	300 cycles for non-self-resetting thermal cut-outs resetting by hand		N/A
	300 cycles for non-self-resetting thermal cut-outs resetting disconnecting		N/A
	<ul> <li>30 cycles for non-self-resetting thermal cut- outs which are only resettable by a tool</li> </ul>		N/A
	e) Thermal cut outs fulfil the electrical stress according IEC 60730-1, 6.14.2		N/A
	f) Characteristic of thermal cut-outs:		N/A
	- ratings according IEC 60730-1, cl. 5		N/A
	classification according to:		-
	1) nature of supply to IEC 60730-1, cl. 6.1		N/A
	2) type of load controlled to IEC 60730-1, cl. 6.2		N/A
	3) degree of protection IPX0 to IEC 60730-1, cl. 6.5.1		N/A
	4) degree of protection IP0X to IEC 60730-1, cl. 6.5.2		N/A
	5) pollution degree to IEC 60730-1, cl. 6.5.3		N/A
	6) comparative tracking index to IEC 60730-1, cl. 6.13		N/A
	7) max. ambient temperature to IEC 60730-1, cl. 6.7		N/A
20.7.1.2	Thermal cut-out tested as a part of the transformer, test with 3 samples:		-
	at least micro-interruption or micro- disconnection (IEC 60730-1)		N/A
	<ul> <li>300 h aged at ta (transformer) + 10°C</li> </ul>		N/A
	<ul> <li>subjected to a number of cycles for automatic operating according 20.7.1.1</li> </ul>		N/A
	During the test no sustaining arcing shall occur, during and after the test no damage at the thermal cut out and the transformer in the sense of this standard		N/A
20.7.2	Thermal cut-outs shall have adequate breaking capacity		-



	IEC 61558-2-16				
Clause	Requirement + Test	Result - Remark	Verdict		
20.7.2.1	The output of the transformer with a non-self-resetting thermal cut out is short circuited at a supply voltage 1, 1 of rated supply voltage. After opening of the cut off, the supply voltage is switched of, until the transformer is cooling down.		N/A		
	<ul> <li>3 cycles at 25°C for transformers without t<sub>a min</sub></li> </ul>		N/A		
	<ul> <li>3 cycles at t<sub>a min</sub> for transformers with t<sub>a min</sub></li> </ul>		N/A		
	<ul> <li>after the 3 cycles short circuit of the output at 1,1 of rated supply voltage for 48 h.</li> </ul>		N/A		
	During the tests no sustaining arcing shall occur After the test: withstand the test of clause 18, show no damage in sense of this standard, and be opera- tional.		N/A		
20.7.2.2	The output of the transformer with a self-resetting thermal cut out is short circuited at a supply voltage 1, 1 of rated supply voltage.		N/A		
	<ul> <li>48 h at 25°C for transformers without t<sub>a min</sub></li> </ul>		N/A		
	<ul> <li>24 h at t<sub>a</sub> and 24 h at t<sub>a min</sub> for transformers with t<sub>a min</sub></li> </ul>		N/A		
	During the tests no sustaining arcing shall occur After the test: withstand the test of clause 18, show no damage in sense of this standard, and be opera- tional.		N/A		
20.7.3	Test of a PTC resistor:		-		
	5 cycles: transformer short-circuited for 48 h by 1,1 times of the input voltage and max. ta		N/A		
	5 cycles: transformer short-circuited for 48 h by 0,9 times of the input voltage and min. ta (if declared)		N/A		
	After the test: withstand the test of clause 18, show no damage in sense of this standard, and be operational.		N/A		
20.8	Thermal links shall be tested in one of the following two ways.		-		
20.8.1	Thermal-links shall comply with IEC 60 691 as a separate component.		N/A		
	<ul> <li>electrical conditions to IEC 60691, cl. 6.1</li> </ul>		N/A		
	<ul> <li>thermal conditions to IEC 60691, cl. 6.2</li> </ul>		N/A		
	<ul><li>ratings to IEC 60691, cl. 8 b</li></ul>		N/A		
	<ul> <li>suitability of sealing components, impregnating fluids or cleaning solvents IEC 60691, cl. 8 c</li> </ul>		N/A		
20.8.2	Thermal-links tested as a part of the transformer:		-		
	<ul> <li>ageing test 300 h by 35°C or t<sub>a</sub> + 10°C</li> </ul>		N/A		
	<ul> <li>After transformer fault condition the thermal link operate without sustaining arcing</li> </ul>		N/A		





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Clause	Requirement + Test	Result - Remark	Verdict	
	– after opening the thermal-link shall have an insulation resistance of at least 0,2 $\mbox{M}\Omega$		N/A	
	3 cycles for replaceable thermal-links		N/A	
	<ul> <li>3 new specimens for not replaceable thermal- links</li> </ul>		N/A	
20.9	Self-resetting devices not used if mechanical, electrical, etc. hazards		N/A	
20.10	Thermal cut-outs which can be reset by soldering operation are not allowed		N/A	
20.11	Overload protection devices do not operate during test (20 times switched on and off, at no load); Upri (V): 1,1 times rated supply voltage.		N/A	

21	INTERNAL WIRING		Р
21.1	Internal wiring and electrical connections protected or enclosed		Р
	Wire-ways smooth and free from sharp edges		Р
21.2	Openings in sheet metal: edges rounded (radius ≥ 1,5 mm) or bushings of insulating material	Plastics enclosure	Р
21.3	Bare conductors: distances adequately maintained	No bare conductors	N/A
21.4	When external wires are connected to terminal, internal wiring shall not work loose		N/A
21.5	Insulation of heat-resistant and non-hygroscopic material for insulated conductors subject to temperature rise > limiting values given in 14.1		Р

22	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CABLES AND CORDS	Р
22.1	All cables, flexible cords etc. shall have appropriate current and voltage ratings  Output lead with polarized low-voltage connector	Р
22.2	Input and output wiring inlet and outlet openings for external wiring: separate entries without damage to protective covering of cable or cord	Р
	Input and output wiring inlet and outlet openings for flexible cables or cords: insulating material or bushing of insulating material	Р
	Bushings for external wiring: reliably fixed, not of rubber unless part of cord guard	Р
22.3	Fixed transformer:	-
	possible to connect after fixing	N/A
	inside space for wires allow easy introduction and connection of conductors	N/A
	fitting of cover without damage to conductors	N/A



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Clause	Requirement + Test	Result - Remark	Verdict

	<ul> <li>contact between insulation of external supply wires and live parts of different polarity not allowed</li> </ul>		N/A
22.4	Length of power supply cord for portable transformers between 2 m and 4 m; without 0,5 mm <sup>2</sup>		N/A
22.5	Power supply cords for transformers IPX0 and transformers "for indoor use only" ≥ IPX0:		N/A
	<ul> <li>for transformers with a mass ≤ 3 kg: 60227</li> <li>IEC52 ( H03VV) (60245 IEC 53)</li> </ul>		N/A
	<ul> <li>for transformers with a mass &gt; 3 kg: 60227</li> <li>IEC53 (H05VV) or 60245 IEC 53</li> </ul>		-
	Power supply cords for transformers for outdoor use: ≥ IPX0: 60245 IEC57 (H05RN)		N/A
22.6	Power supply cords for single-phase portable transformers with input current ≤ 16A:		-
	<ul> <li>cord set fitted with an appliance coupler in ac- cordance with IEC 60320</li> </ul>		N/A
22.7	Nominal cross-sectional area (mm²); input current (A) at rated output not less than shown in table 9		N/A
22.8	Class I transformer with power supply flexible cable: green/yellow core connected to earth terminal	Class II	N/A
	Plug for single-phase transformer with input current at rated output ≤ 16 A according to IEC 60 083, IEC 60 906-1 or IEC 60 309	Direct plug-in equipment	Р
22.9	Type X, Y or Z attachments: see relevant part 2		N/A
22.9.1	For type Z attachment: moulding enclosure and power supply cable do not affect insulation of cable		N/A
22.9.2	Inlet openings or inlet bushing: without risk of damage to protective covering of power supply cord	Bushing of output cord	Р
	Insulation between conductor and enclosure:		Р
	<ul> <li>for Class I transformer: insulation of conductor plus separate basic insulation</li> </ul>		N/A
	<ul> <li>for Class II transformer: insulation of conductor plus double or reinforced insulation</li> </ul>	Enclosure of insulating material	Р
22.9.3	Inlet bushings:		-
	<ul> <li>no damage to power supply cord</li> </ul>		N/A
	<ul> <li>reliably fixed</li> </ul>		N/A
	not removable without tool		N/A
	<ul> <li>not integral with power supply cord (for type X attachment)</li> </ul>		N/A
	<ul> <li>not of natural rubber except for Class I trans- former with type X, Y and Z attachments</li> </ul>		N/A
22.9.4	For portable transformers which are moved while operating:		-





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Clause	Requirement + Test	Result - Remark	Verdict	
	<ul> <li>cord guards, if any, of insulating material and fixed</li> </ul>		N/A	
	Compliance is tested by the oscillating test according to fig. 7:		-	
	<ul> <li>loaded force during the test according to fig. 7</li> </ul>		N/A	
	<ul> <li>10 N for a cross-sectional area &gt; 0,75</li> </ul>		N/A	
	<ul><li>5 N for a cross-sectional area ≤ 0,75</li></ul>		N/A	
	After the test according to fig. 7:		-	
	no short-circuit between the conductors		N/A	
	<ul> <li>no breakage of more than 10% of stands of any conductor</li> </ul>		N/A	
	<ul> <li>no separation of the conductor from the termi- nal</li> </ul>		N/A	
	<ul> <li>no loosening of any cord guards</li> </ul>		N/A	
	<ul> <li>no damage of the cord or cord guard</li> </ul>		N/A	
	<ul> <li>no broken strands piercing the insulation and not becoming accessible</li> </ul>		N/A	
22.9.5	Cord anchorages for type X attachment:		-	
	<ul> <li>glands in portable transformers not used unless possibility for clamping all types and sizes of cable</li> </ul>		N/A	
	<ul> <li>moulded-on designs, tying the cable into a knot and tying the end with string not allowed</li> </ul>		N/A	
	<ul> <li>labyrinths, if clearly how, permitted</li> </ul>		N/A	
	replacement of cable easily possible		N/A	
	protection against strain and twisting clearly how		N/A	
	<ul> <li>suitable for different types of cable unless only one type of cable for transformer</li> </ul>		N/A	
	the entire flexible cable or cord with covering can be mounted into the cord anchorage		N/A	
	if tightened or loosened no damage		N/A	
	<ul> <li>no contact between cable or cord and accessi- ble or electrically connected clamping screws</li> </ul>		N/A	
	cord clamped by metal screw not allowed		N/A	
	one part securely fixed to transformer		N/A	
	<ul> <li>for Class I transformer: insulating material or insulated from metal parts</li> </ul>		N/A	
	<ul> <li>for Class II transformers: insulating material or supplementary insulation from metal parts</li> </ul>		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict	

	Cord anchorages for type X, Y, Z attachments: cores of power external flexible cable or cord insulated from accessible metal parts by:	N/A
	basic insulation (Class I transformers), sepa- rate insulating barrier/cord anchorage	N/A
	supplementary insulation (Class II transformers), special lining/cable or cord sheath of cable sheath of cable	N/A
	Cord anchorages for type X and Y attachments:	-
	replacement of external flexible cable or cord does not impair compliance with standard	N/A
	the entire flexible cable or cord with covering can be mounted into the cord anchorage	N/A
	if tightened or loosened no damage	N/A
	no contact between cable or cord and accessible or electrically connected clamping screws	N/A
	cord clamped by metal screws not allowed	N/A
	knots in cord not used	N/A
	labyrinths, if clearly how, permitted	N/A
	Tests for type X with special cords, type Y, type Z	Р
	Test for type X attachments one test with a cord with smallest and one test with a cord with the largest cross-sectional area:	N/A
	<ul> <li>for the test with clamping screws or tightened with torque 2/3 of that specified in table 11</li> </ul>	N/A
	not possible to push cable into transformer	Р
	- 25 pulls of 1 s	Р
	1 min torque according to table 10	Р
	- mass (kg); pull (N); torque (Nm) < 1 kg; 30 N; 0,1 Nm	_
	during test: cable not damaged	Р
	<ul> <li>after test: longitudinal displacement ≤ 2 mm for cable or cord and ≤ 1 mm for conductors in ter- minals</li> </ul>	Р
	<ul> <li>creepage distances and clearances ≥ values specified in Cl. 26</li> </ul>	N/A
22.9.6	Space for external cords or cable for fixed wiring and for type X and Y attachments:	N/A
	before fitting cover, possibility to check correct connection and position of conductors	N/A
	cover fitted without damage to supply cords	N/A





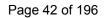
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Clause	Requirement + Test	Result - Remark	Verdict
	<ul> <li>for portable transformers: contact with accessible metal parts if conductor becomes loose not allowed unless for type X and Y attachments terminations of cords do not slip free of conductor</li> </ul>		N/A
	Space for external cords or cable for type X attachment and for connection to fixed wiring, in addition:		N/A
	conductor easily introduced and connected		N/A
	<ul> <li>possibility of access to terminal for external conductor after removal of covers without spe- cial purpose tool</li> </ul>		N/A

23	TERMINALS FOR EXTERNAL CONDUCTORS	N/A
23.1	Transformer for connection to fixed wiring and transformer without power supply cords with type Y and Z attachments: only connections by screws, nuts, terminals	N/A
	Terminals are integral part of the transformer:	-
	comply with IEC 60 999-1 under transformer conditions	N/A
	Other terminals:	-
	<ul> <li>separately checked according to</li> <li>IEC 60 998-2-1, IEC 60 998-2-2 or</li> <li>IEC 60 947-7-1</li> </ul>	N/A
	used in accordance with their marking	N/A
	checked according to IEC 60 999-1 under transformer conditions	N/A
	Transformer with type X attachments: soldered connection permitted if reliance not placed upon soldering, crimping or welding alone unless by barriers, creepage distances and clearances between hazardous live parts and metal parts should conductor break away ≥ 50% of specified value (Cl. 26)	N/A
	Transformer with type Y and Z attachments for external conductors: soldered, welded, crimped, etc. connections allowed	N/A
	For Class II transformer: reliance not placed upon soldering, crimping or welding alone unless by barriers, creepage distances and clearances between hazardous live parts and metal parts should conductor break away ≥ 50% of specified value (Cl. 26)	N/A
23.2	Terminals for type X with special cords Y and Z attachments shall be suitable for their purpose:	-
	- test by inspection according to 23.1 and 23.2	N/A
	<ul> <li>pull of 5 N to the connection before test according to 14.1</li> </ul>	N/A



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Clause	Requirement + Test	Result - Remark	Verdict
	-		
23.3	Other terminals than Y and Z attachments shall be so fixed that when the clamping means is tightened or loosened:		-
	<ul> <li>terminal does not work loose</li> </ul>		N/A
	<ul> <li>internal wiring is not subjected to stress</li> </ul>		N/A
	<ul> <li>creepage distances and clearance are not reduced below the values specified in Cl. 26</li> </ul>		N/A
23.4	Other terminals than Y and Z attachments shall be so designed that:		-
	<ul> <li>they clamp the conductor between metallic surfaces with sufficient contact pressure</li> </ul>		N/A
	<ul> <li>without damage to the conductor</li> </ul>		N/A
	<ul> <li>test by inspection according to 23.3 and 23.4</li> </ul>		N/A
	<ul> <li>10 times fastening and loosening a conductor with the largest cross-sectional area with 2/3 of the torque specified in Cl. 25</li> </ul>		N/A
23.5	Terminals for fixed wiring and for type X: located near their associated terminals of different polarities and the earth terminal if any		N/A
23.6	Terminal blocks not accessible without the aid of a tool		N/A
23.7	Transformer with type X attachments: stranded conductor test (8 mm removed):		-
	<ul> <li>Class I transformers: no connection between live parts and accessible metal parts</li> </ul>		N/A
	<ul> <li>free wire of earth terminal: no touching of live parts</li> </ul>		N/A
	<ul> <li>Class II transformers: no connection between live parts and accessible metal parts, no con- nection between live parts and metal parts sep- arated from accessible metal parts by supple- mentary insulation</li> </ul>		N/A
23.8	Terminals for a current > 25 A:		-
	- pressure plate, or		N/A
	- two clamping screws		N/A
23.9	When terminal, other than protective earth conductor, screws loosened as far as possible, no contact:		-
	<ul> <li>between terminal screws and accessible metal parts</li> </ul>		N/A
	between terminal screws and inaccessible metal parts for Class II transformers		N/A

24	PROVISION FOR PROTECTIVE EARTHING	Р	l
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Clause	Requirement + Test	Result - Remark	Verdict
24.1	Class I transformers: accessible conductive parts connected to earth terminal	Functional earth	Р
	Class II transformers: no provision for earth		Р
24.2	Protective earth terminal for connection to fixed wiring and for type X attachment transformers: comply with Cl. 23, adequately locked, not possible to loosen without a tool		N/A
24.3	No risk of corrosion from contact between metal of earth terminal and other terminal		N/A
	In case of earth terminal body of AI, no risk of corrosion from contact between Cu and AI		N/A
	Body of earth terminal or screws/nuts of brass or other metal resistant to corrosion		N/A
24.4	Resistance of connection between earth terminal and metal parts ≤ 0,1 Ω with a min. 25 A or 1,5 rated input current at 1 min		N/A
24.5	Class I transformers with external flexible cables or cords:		-
	current-carrying conductors becoming touch before the earth conductor		N/A

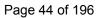
25	SCREWS AND CONNECTIONS		N/A
25.1	Screwed connections withstand mechanical stress-es	No screwed connections	N/A
	Screws transmitting contact pressure or likely to be tightened by the user or having a diameter < 2,8 mm, shall screw into metal		N/A
	Screws not of metal which is soft or liable to creep (Zn, Al)		N/A
	Screws of insulating material: not used for electrical connection		N/A
	Screws not of insulating material if their replacement by metal screws can impair supplementary or reinforced insulation		N/A
	Screws to be removed (replacement etc. of power supply cord) not of insulating material if their replacement by metal screws can impair basic insulation		N/A
	No damage after torque test: diameter (mm); torque (Nm); ten times		N/A
	No damage after torque test: diameter (mm); torque (Nm); five times		N/A
25.2	Screws in engagement with thread of insulating material:		N/A
	<ul> <li>length of engagement ≥ 3 mm + 1/2 screw di- ameter or 8 mm</li> </ul>		N/A



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Clause	Requirement + Test	Result - Remark	Verdict

	<ul> <li>correct introduction into screw hole</li> </ul>	N/A
25.3	Electrical connections: contact pressure not transmitted through insulating material	N/A
25.4	In case of use of thread-forming (sheet metal) screws for connection of current-carrying parts: clamping and locking means provided	N/A
	Thread-cutting (self-tapping) screws used for the connection of current-carrying parts allowed if they generate a full form machine screw thread and if not operated by the user	N/A
	Thread-cutting screws and thread-forming screws used for earth continuity allowed if at least 2 screws for each connection are used and it is not necessary to disturb the connection in normal use	N/A
25.5	Screws for current-carrying mechanical connections locked against loosening	N/A
	Rivets for current-carrying connections subject to torsion locked against loosening	N/A
25.6	Test of screwed glands with a torque according ta- ble 12. After the test no damage at the transformer and the gland.	N/A

26	CREEPAGE DISTANCES AND CLEARANCES	Р
26.1	See 26.101	Р
26.2	Creepage distances (cr) and clearances (cr)	Р
26.2.1	Windings covered with adhesive tape	N/A
	the values of pollution degree 1 are fulfilled	N/A
	<ul> <li>all isolating material are classified acc. to IEC 60085 and IEC 60216</li> </ul>	N/A
	- test A of 26.2.3 is fulfilled	N/A
26.2.2	Uncemented insulating parts pollution degree P2 or P3	Р
	<ul> <li>all isolating material are classified acc. to IEC 60085 and IEC 60216</li> </ul>	Р
	values of pollution degree 1 are not applicable	N/A
26.2.3	Cemented insulating parts	N/A
	<ul> <li>all isolating materials are classified acc. to IEC 60085 and IEC 60216</li> </ul>	N/A
	values of distance through insulation (dti) are fulfilled	N/A
	creepage distances and clearances are not required	N/A
	test A of this sub clause is fulfilled	N/A





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Clause	Requirement + Test	Result - Remark	Verdict
	Test A		N/A
	- thermal class		N/A
	<ul><li>working voltage</li></ul>		N/A
	Test with three specially specimens, with unin- sulated wires, without impregnation or potting	(see appended table)	N/A
	Two of the three specimens are subjected to:		N/A
	<ul> <li>the relevant humidity treatment according to 17.2 (48 h)</li> </ul>		N/A
	<ul> <li>the relevant dielectric strength test of 18.3 multiplied with factor 1,35</li> </ul>		N/A
	One of the three specimens is subjected to the relevant dielectric strength test of 18.3 multiplied by the factor 1,35 immediately at the end of the last cycle with high temperature		N/A
	Impulse dielectric test according to 4.1.1.2.1 of IEC 60 664-1 (1,2 / 50 µs waveform) – see Annex R of IEC 61558-1		N/A
26.2.4	Enclosed parts, by impregnation or potting		N/A
26.2.4.1	The requirements of reduced values as stated for pollution degree 1 (P1) are fulfilled		N/A
	<ul> <li>all isolating materials are classified acc. to IEC 60085 and IEC 60216</li> </ul>		N/A
	Test B		N/A
	- thermal class		N/A
	<ul><li>working voltage</li></ul>		N/A
	<ul> <li>Test with three specially specimens, potted or impregnated. The dielectric strength test is ap- plied directly to the joint.</li> </ul>	(see appended table)	N/A
	Two of the three specimens are subjected to:		N/A
	<ul> <li>the relevant humidity treatment according to 17.2 (48 h)</li> </ul>		N/A
	<ul> <li>the relevant dielectric strength test of 18.3 multiplied with factor 1,25</li> </ul>		N/A
	<ul> <li>One of the three specimens is subjected to the relevant dielectric strength test of 18.3 multi- plied by the factor 1,25 immediately at the end of the last cycle with high temperature</li> </ul>		N/A
	The three spacemen pass the Impulse dielectric test according to 4.1.1.2.1 of IEC 60 664-1 (1,2 / 50 µs waveform) – see Annex R of IEC 61558-1		N/A
26.2.4.2	The requirements of distance through insulation (dti) are fulfilled. (P1 values are not required)		N/A



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Clause	Requirement + Test	Result - Remark	Verdict

	<ul> <li>all isolating materials are classified acc. to IEC 60085 and IEC 60216</li> </ul>		N/A
	Test C		N/A
	- thermal class		N/A
	<ul><li>working voltage</li></ul>		N/A
	Test with three specimens, potted or impregnated. (finished components)	(see appended table)	N/A
	<ul> <li>Neither cracks, nor voids in the insulating compounds</li> </ul>		N/A
	Two of the three specimens are subjected to:		N/A
	<ul> <li>the relevant humidity treatment according to 17.2 (48 h)</li> </ul>		N/A
	<ul> <li>the relevant dielectric strength test of 18.3 multiplied with factor 1,35</li> </ul>		N/A
	<ul> <li>One of the three specimens is subjected to the relevant dielectric strength test of 18.3 multiplied by the factor 1,35 immediately at the end of the last cycle with high tempera- ture</li> </ul>		N/A
	The three spacemen pass the Impulse dielectric test according to 4.1.1.2.1 of IEC 60 664-1 (1,2 / 50 µs waveform) – see Annex R of IEC 61558-1		N/A
26.3	Distance through insulation		Р
	For double or reinforced insulation, the required values of Tables 13, C1, and D1 – boxes 2b, 2c and 7 are fulfilled		Р
	The insulation fulfil the material classification according IEC 60085 or 60216 or the test of 14.3		Р
26.3.1	Reduced values of the thickness of insulation for supplementary or reinforced insulation are allowed if the following conditions are fulfilled:		N/A
	<ul> <li>the isolating materials are classified acc. to IEC 60085 and IEC 60216</li> </ul>		N/A
	- the test of 14.3 is fulfilled		N/A
	<ul> <li>If both requirements are fulfilled, the required values for solid insulation can be multiplied by 0,4</li> </ul>		N/A
	<ul> <li>Minimum thickness of reinforced insulation</li> <li>≥0,2 mm</li> </ul>		N/A
	<ul> <li>Minimum thickness of supplementary insulation ≥0,1 mm</li> </ul>		N/A
26.3.2	Insulation in thin sheet form		Р
	If the layers are non-separable (glued together):		N/A

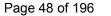


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Clause	Requirement + Test	Result - Remark	Verdict
	The requirement of 3 layers is fulfilled		N/A
	<ul> <li>The mandrel test according 26.3.3 is fulfilled with 150 N</li> </ul>		N/A
	<ul> <li>The required values for d.t.i. of Tables 13,</li> <li>C.1 and D.1 – marked by index "e" is ful-filled.</li> </ul>		N/A
	– If the layers are separated:		-
	The requirement of 2 layers is fulfilled		N/A
	If serrated tape is used, 1 additional layer (serrated) and one additional layer without serration is required		N/A
	<ul> <li>The mandrel test according 26.3.3 is fulfilled on each layer with 50 N</li> </ul>		N/A
	<ul> <li>The required values for d.t.i. of Tables 13,</li> <li>C.1 and D.1 – marked by index "e" is ful-filled.</li> </ul>		N/A
	– If the layers are separated (alternative):		N/A
	<ul> <li>The requirement of 3 layers is fulfilled</li> </ul>		N/A
	<ul> <li>If serrated tape is used, 1 additional layer (serrated) and one additional layer without serration is required</li> </ul>		N/A
	<ul> <li>The mandrel test according 26.3.3 is ful- filled on 2/3 of the layers with 100 N</li> </ul>		N/A
	<ul> <li>The required values for d.t.i. of Tables 13,</li> <li>C.1 and D.1 – marked by index "e" is fulfilled.</li> </ul>		N/A
	Test according to 14.3 and if the isolating materials are classified acc. to IEC 60085 and IEC 60216 no distances through insulation are required for insulation in thin sheet form		N/A
	The figures within square brackets in box 2 and 7 of table 13 (C.1/D.1) are used for insulation in thin sheet form as follows:		-
	<ul> <li>rated output &gt; 100 VA values in square brack- ets apply</li> </ul>		N/A
	<ul> <li>rated output ≥ 25 VA ≤ 100 VA 2/3 of the value in square brackets apply</li> </ul>		Р
	<ul> <li>rated output ≤ 25 VA 1/3 of the value in square brackets apply</li> </ul>		Р
26.3.3	Mandrel test of insulation in thin sheet form (specimen of 70 mm width are necessary):		N/A
	<ul> <li>If the layers are non-separable – at least 3 layers glued together fulfil the test:</li> </ul>		N/A
	– pull force of 150 N		N/A

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Clause	Requirement + Test Result - Remark	Verdict
	<ul> <li>high voltage test of 5,0 kV or the test voltage of 18.3 multiplied by 1,25 whatever is</li> </ul>	N/A
	the greater. No flashover, no breakdown.  - If the layers are separable and 2/3 of at least 3	N/A
	layers fulfil the test.	
	- pull force of 100 N	N/A
	<ul> <li>high voltage test of 5,0 kV or the test voltage of 18.3 multiplied by 1,25 whatever is the greater. No flashover, no breakdowns.</li> </ul>	N/A
	If the layers are separable 1 of at least 2 layers fulfil the test:	N/A
	- pull force of 50 N	N/A
	<ul> <li>high voltage test of 5,0 kV or the test voltage of 18.3 multiplied by 1,25 whatever is the greater. No flashover, no breakdown.</li> </ul>	N/A
26.101	Creepage distances, clearances and distances through insulation, specified values according to (EN 61558-2-16:09):	Р
	- table 13, material group IIIa (part 1)	Р
	- table C, material group II (part 1)	N/A
	- table D, material group I (part 1)	N/A
	- working voltage Max. 278 Vrms	Р
	- rated supply frequency 50/60 Hz	Р
	rated internal frequency	N/A
	Insulation between input and output circuits (basic insulation):	N/A
	a) measured values ≥ specified values (mm)	N/A
	Insulation between input and output circuits (see appended table) (double or reinforced insulation):	Р
	a) measured values ≥ specified values (mm)	Р
	b) measured values ≥ specified values (mm)	N/A
	c) measured values ≥ specified values (mm)	Р
	<ol> <li>Insulation between adjacent input circuits: measured values ≥ specified values (mm):</li> </ol>	N/A
	Insulation between adjacent output circuits: measured values ≥ specified values (mm):	N/A
	Insulation between terminals for external connection:	N/A
	a) measured values ≥ specified values (mm)	N/A



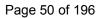


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Clause	Requirement + Test	Result - Remark	Verdict
		T.	
	b) measured values ≥ specified values (mm)		N/A
	c) measured values ≥ specified values (mm)		N/A
	5. Basic or supplementary insulation:	(see appended table)	Р
	a) measured values ≥ specified values (mm)		Р
	b) measured values ≥ specified values (mm)		N/A
	c) measured values ≥ specified values (mm)		N/A
	d) measured values ≥ specified values (mm)		N/A
	e) measured values ≥ specified values (mm)		N/A
	6. Reinforced or double insulation: measured values ≥ specified values (mm)		N/A
	7. Distance through insulation:	(see appended table)	Р
	a) measured values ≥ specified values (mm)		Р
	b) measured values ≥ specified values (mm)		N/A
	c) measured values ≥ specified values (mm)		N/A
26.102	Values of IEC 61558-2-16 applicable for frequency up to 3 MHz (EN 61558-2-16:09)		Р
	For frequency above 3 MHz clause 7 of IEC 60664-4 is applicable (high frequency testing)		N/A
26.103	Clearance (EN 61558-2-16:09)		Р
	a) Clearance for frequency ≥ 30 kHz according figure 101 two determinations are necessary:		Р
	<ul> <li>determination based on peak working voltage according Table 104:</li> </ul>		Р
	Peak working voltage	<600 V	Р
	Basic insulation: required / measured		Р
	Double or reinforced insulation: required / measured value		Р
	<ul> <li>and alternative if applicable for approximately homogeneous field according to Table 102</li> </ul>		N/A
	Peak working voltage		N/A
	Basic insulation: required / measured		N/A



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Clause	Requirement + Test	Result - Remark	Verdict

	Double or reinforced insulation: required / measured value		N/A
	<ul> <li>determination based on measured r.m.s. working voltage according Tables 13, C1 and D1 (see clause 26.101)</li> </ul>		Р
	The minimum clearance is the greater of the two values.	See cl.26.101	Р
	b) Clearance for frequency ≤ 30 kHz according figure 101 two determinations are necessary:		N/A
	<ul> <li>determination based on peak working voltage with recurring peak voltages according Table 103:</li> </ul>		N/A
	<ul> <li>determination based on measured r.m.s. working voltage according Tables 13, C1 and D1 (see clause 26.101)</li> </ul>		N/A
	The minimum clearance is the greater of the two values.		N/A
26.104	The working voltages of Table 102, 103 and 104 are peak voltages including µsec peaks EN 61558-2-16:09)		Р
	The working voltage according to Table 13 of part 1 are r.m.s. voltages		Р
26.105	Creepage distances		Р
	Two determinations of creepage distances are necessary (see Figure 102)		-
	<ul> <li>determination based on measured peak working voltage according Tables 105 to 110</li> </ul>		Р
	Peak working voltage	< 600 V peak	Р
	Pollution degree	P2	Р
	Basic or supplementary insulation: required / measured	See cl.26.101	Р
	Double or reinforced insulation: required / measured value	See cl.26.101	Р
	<ul> <li>determination based on measured r.m.s. working voltage according Tables 13, C1 and D1 (see clause 26.101)</li> </ul>		Р
	If the values based on table 105 to 110 are lower than the relevant values in Tables 13, C.1 or D.1, the higher values shall be applicable		Р
26.106	Distance through insulation (EN 61558-2-16:09)		Р
	Instead of partial discharge with high frequency voltage the test of the distance and the calculation of the electric field is applicable under the following conditions:		Р
	<ul><li>the max. frequency is &lt; 10 MHz</li></ul>		Р





IEC 61558-2-16			
Clause	Requirement + Test	Result - Remark	Verdict
	the field strength approximately comply with Figure 103		Р
	<ul> <li>no voids or gaps are present in between the solid insulation</li> </ul>		Р
	For thick layers $d_1 \ge 0.75$ the peak value of the field strength is $\le 2 \text{ kV/mm}$		N/A
	For thin layers $d_2 \le 30 \mu m$ the peak value of the field strength is $\le 10 \text{ kV/mm}$		N/A
	For $d_1 > d > d_2$ equation (1) is used for calculation the field strength		Р
26.107 (A1)	For transformers with FIW wires the following test is required	TIW used	N/A
	10 cycles are required		N/A
	68 h test at max heating temperature +     10°C or test at max. allowed winding temperature based on the insulation class (required in table 1) + 10°C		N/A
	• 1 h at 25° C		N/A
	• 2 h at 0° C		N/A
	1 h at 25° C – (next cycle start again with 68 h max winding temp + 10)		N/A
	<ul> <li>during the 10 cycles test 2 x working volt- age is connected between PRI and SEC</li> </ul>		N/A
	after 10 cycle test 2 transformers are subjected to the 17.2 test for 48 h and direct after the 48 h the dielectric strength test of 18.3 (100 % test voltage) is done		N/A
	after the 10 cycle test the third sample is tested at the end of the last cycle in the hot position with the dielectric strength test of 18.3 (100 % test voltage)		N/A
	the partial discharge test according to 18.101 is done after the cycling test and after the high voltage test, if the peak working voltage is >750 V		N/A

27	RESISTANCE TO HEAT, FIRE AND TRACKING	Р
27.1	Resistance to heat	-
	All insulating parts are resistant to heat	Р
	For parts of rubber, which passed the test of 19.9, no additional test is required.	N/A
	The tests are not required for cables and small connectors with a rated current ≤ 3 A, a rated voltage ≤ 24 V a.c. or 60 V d.c. and a power ≤ 72 W	N/A
27.1.1	External accessible parts	-



	IEC 61558-2-16			
Clause	Requirement + Test		Result - Remark	Verdict

	The Ball-pressure test -: diameter of impression ≤ 2 mm; heating cabinet temperature (°C) at 70°C or the temperature T of 14.1 (T + 15) - is fulfilled.	Sabic: < 1,5 mm;	Р
27.1.2	Internal parts		-
	For insulating material retaining current carrying parts in position , the ball-pressure test -: diameter of impression ≤ 2 mm; heating cabinet temperature (°C) at 125°C or the temperature T of 14.1 (T + 15) - is fulfilled	Bobbin: < 1,5 mm	Р
27.2	Resistance to abnormal heat under fault conditions		N/A
27.3	Resistance to fire		-
	All isolating parts of the transformer shall be resistant to ignition and spread of fire. The test according to IEC 60696-2-10 is required		-
27.3.1	External accessible parts (glow wire tests)		Р
	<ul> <li>650°C for enclosures</li> </ul>	sabic	Р
	<ul> <li>650°C for parts retaining current carrying parts in position and terminals for external conductors Current ≤ 0,2 A</li> </ul>		N/A
	<ul> <li>750°C for parts retaining current carrying parts in position and terminals for external conductors with fixed wiring. Current &gt; 0,2 A</li> </ul>		N/A
	<ul> <li>850°C for parts retaining current carrying parts in position and terminals for external conductors with non-fixed wiring. Current &gt; 0,2 A</li> </ul>		N/A
27.3.2	Internal parts		Р
	<ul> <li>550°C for internal insulating material – not retaining current carrying parts in position</li> </ul>		N/A
	<ul> <li>650°C for coil formers (bobbins)</li> </ul>		Р
	<ul> <li>650°C for parts retaining current carrying parts in position and terminals for external conduc- tors. Current ≤ 0,2 A</li> </ul>		N/A
	<ul> <li>750°C for parts retaining current carrying parts in position and terminals for external conductors with fixed wiring. Current &gt; 0,2 A</li> </ul>	Input connector	Р
	<ul> <li>850°C for parts retaining current carrying parts in position and terminals for external conductors with non-fixed wiring. Current &gt; 0,2 A</li> </ul>	Input connector	Р
27.4	For IP other than IPX0:If insulating parts retaining current carrying parts in position and under P3 conditions, the material resistance to tracking is at least material of group IIIa		N/A
	Test (175 V): no flashover or breakdown before 50 drops		N/A



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		IEC 61558-2-16		
Clause	Requirement + Test		Result - Remark	Verdict

28	RESISTANCE TO RUSTING		Р
	Ferrous parts protected against rusting		Р

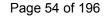


	IEC 61558-1		
Clause	Requirement + Test	Result - Remark	Verdict

E	ANNEX E , GLOW WIRE TEST		Р
	The test is required according to IEC 60695-2-10 and IEC 60695-2-11 with the following additions:		-
E.1	Clause 6, "Severities" of IEC 6095-2-11, apply with the temperature stated in 27.3 of IEC 61558-1		Р
E2	Clause 8, "Conditioning", of IEC 60695-2-11 apply, preconditioning is required		Р
E3	Clause 10, "Test Procedure", of IEC 60695-2-11apply, The tip of the glow wire is applied to the flat side of the surface.		Р

F	ANNEX F, REQUIREMENTS FOR MANUALLY OPERATED SWITCHES WHICH ARE PARTS OF THE TRANSFORMER	
F.2	Manually operated mechanical switches, tested as separate component, shall comply with IEC 61058 under the conditions of F2.	N/A
F.§	Manually operated mechanical switches tested as part of the transformer shall comply with the conditions specified under F.3	N/A

Н	ANNEX H, ELECTRONIC CIRCUITS (IEC 61558-1)	Р
H1	General notes on tests (addition to clause 5)	Р
H.2	SHORT-CIRCUIT AND OVERLOAD PROTECTION (ADDITION TO CLAUSE 15)	Р
H.2.1	Circuits designed and applied so that fault conditions do not render the appliance unsafe	Р
	During and after each test:	-
	<ul> <li>temperatures do not exceed values specified in table 3 of Cl. 15.1</li> </ul>	Р
	<ul> <li>transformer complies with conditions specified in sub-clause 15.1</li> </ul>	Р
	If a conductor of a pcb becomes open circuited, the transformer is considered to have withstood the particular test, provided that all six conditions as specified are met	N/A
H.2.2	Fault conditions a) to f) of sub-clause H.2.3 are not tested if the following conditions are met:	Р
	electronic circuit is a low-power circuit as speci- fied	Р
	safety of the appliance as specified does not rely on correct functioning of the electronic circuit	Р
H.2.3	Fault conditions tested as specified when relevant:	_





N/A

Ρ

Approved optocupler

	IEC 61558-1			
Clause	Requirement + Test	Result - Remark	Verdict	
	a) short-circuit of creepage distances and clear- ances, if less than specified in Cl. 26		Р	
	b) open circuit at the terminals of any component		Р	
	c) short-circuit of capacitors, unless they comply with IEC 60 384-14		Р	
	d) short-circuit of any two terminals of an electronic component as specified		Р	
	e) any failure of an integrated circuit as specified		Р	
	f) low-power circuit: low-power points are con- nected to the supply source		N/A	
	Cl. 15 is repeated with a simulated fault as indicated in a) to e), if the transformer incorporates an electronic circuit to ensure compliance with Cl. 15		N/A	
	Fault condition e) is applied for encapsulated and similar components		N/A	
	PTC's and NTC's are not short-circuited if they are used as specified		N/A	
H.2.4	If for a fuse-link complying with IEC 60 127-3 rated fuse current I <sub>1</sub> is used, current I <sub>2</sub> is measured as specified:		N/A	
	<ul> <li>if I<sub>2</sub> &lt; 2,1 x I<sub>1</sub> test of 15.8 is repeated with fuse- link short-circuited</li> </ul>		N/A	
	<ul> <li>if I<sub>2</sub> &gt; 2,75 x I<sub>1</sub>, no other tests are necessary</li> </ul>		N/A	
	If $I_2 > 2,1 \times I_1$ and $I_2 < 2,75 \times I_1$ test of 15.8 is repeated as specified		N/A	
	For fuses other than those complying with IEC 60 127-3, the test is carried out as specified 15.3.2 to 15.3.5		N/A	
H.3	CREEPAGE DISTANCES, CLEARANCES AND DIS	TANCES THROUGH	Р	
H.3.1	For live parts separated by basic insulation smaller cr and cl as in 26 are allowed, if H2 is fulfilled.		Р	
	In optocouplers no requirements of cr and cl		Р	
	For coatings annex W applies. Smaller distances		N/A	

as required in IEC 60664-3, clause 4 are applica-

For potted transformers cycling tests acc, 26.2. are

The ma. surface temperature of optocouplers is

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ble,

50 K

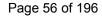
applicable

H.3.2



	IEC 61558-1			
Clause	Requirement + Test		Result - Remark	Verdict

ANNEX K, INSULATED WINDING WIRES FOR USE AS MULTIPLE LAYER INSULATION	
Wire construction:	-
insulated winding wire for basic or supplementary insulation (see 19.12.3)	N/A
insulated winding wire for reinforced insulation (see 19.12.3)	Р
splid circular winding wires and stranded winding wires with 0,05 to 5 mm diameter	N/A
spirally wrapped insulation - overlapping	N/A
Type tests	N/A
General Tests between ambient temperature between 15° C and 35° C and at an humidity between 45% and 75 %	N/A
Electric strength test	N/A
Solid circular winding wires and stranded winding wires	N/A
Test samples prepared according to clause 4.4.1 of IEC 60851-5:2008 (twisted pair)	N/A
Dielectric strength test: 6 kV for reinforced insulation	N/A
Dielectric strength test: 3 kV for basic or supplementary insulation	N/A
Square or rectangular wires.	N/A
Test samples prepared according to clause 4.7.1 of IEC 60851-5:2008	N/A
Dielectric strength test: 5,5 kV for reinforced insulation	N/A
Dielectric strength test: 2,75 kV for basic or sup- plementary insulation	N/A
Flexibility and adherence	N/A
Claus 5.1 in Test 8 of IEC 60851-3:2009 shall be used	N/A
Test samples prepared according to clause 5.1.1.4 of IEC 60851-3:2009	N/A
Dielectric strength test: 5,5 kV for reinforced insulation	N/A
Dielectric strength test: 2,75 kV for basic or sup- plementary insulation	N/A
Mandrel diameter according table K.1	N/A
The tension to the wire during winding on mandrel is 118 N/mm² (118 MPa)	N/A
	INSULATION  Wire construction:  insulated winding wire for basic or supplementary insulation (see 19.12.3)  insulated winding wire for reinforced insulation (see 19.12.3)  splid circular winding wires and stranded winding wires with 0.05 to 5 mm diameter  spirally wrapped insulation - overlapping  Type tests  General  Tests between ambient temperature between 15° C and 35° C and at an humidity between 45% and 75 %  Electric strength test  Solid circular winding wires and stranded winding wires  Test samples prepared according to clause 4.4.1 of IEC 60851-5:2008 (twisted pair)  Dielectric strength test: 3 kV for basic or supplementary insulation  Square or rectangular wires.  Test samples prepared according to clause 4.7.1 of IEC 60851-5:2008  Dielectric strength test: 5,5 kV for reinforced insulation  Square or rectangular wires.  Test samples prepared according to clause 4.7.1 of IEC 60851-5:2008  Dielectric strength test: 2,75 kV for basic or supplementary insulation  Flexibility and adherence  Claus 5.1 in Test 8 of IEC 60851-3:2009 shall be used  Test samples prepared according to clause 5.1.1.4 of IEC 60851-3:2009  Dielectric strength test: 2,75 kV for basic or supplementary insulation  Dielectric strength test: 2,75 kV for basic or supplementary insulation  Dielectric strength test: 2,75 kV for basic or supplementary insulation  Dielectric strength test: 2,75 kV for basic or supplementary insulation  Dielectric strength test: 2,75 kV for basic or supplementary insulation  Mandrel diameter according table K.1  The tension to the wire during winding on mandrel





	IEC 61558-1		
Clause	Requirement + Test	Result - Remark	Verdict
K.2.4	Heat shock		N/A
	Test samples prepared according to 3.1.1 (in Test 9) of IEC 60851-6:1996		N/A
	high voltage test immediately after this test		N/A
	Dielectric strength test: 5,5 kV for reinforced in- sulation		N/A
	Dielectric strength test: 2,75 kV for basic or supplementary insulation		N/A
K.2.5	Retention of dielectric strength after bending (test as specified under test 13 of 4.6.1 c) of IEC 60 851-5)		N/A
	high voltage test immediately after this test		N/A
	Dielectric strength test: 5,5 kV for reinforced in- sulation		
	Dielectric strength test: 2,75 kV for basic or supplementary insulation		
K.3.1	General Tests as subjected in K.3.2 and K.3.3		N/A
K.3.2	Routine test		N/A
	Dielectric strength test: 4,2 kV for rein- forced insulation		N/A
	Dielectric strength test: 2,1 kV for basic or supplementary insulation		N/A
K.3.3	Sampling test		N/A
K.3.3.1	Solid circular winding wires and stranded winding wires		N/A
	Test with a twisted pair, prepared according clause 4.4.1 of IEC 60851-5:2008		N/A
	<ul> <li>Dielectric strength test: 6 kV for reinforced insulation</li> </ul>		N/A
	<ul> <li>Dielectric strength test: 3 kV for basic or supplementary insulation</li> </ul>		N/A
K.3.3.2	Square rectangular wire		N/A
	Samples prepared according to clause 4.7.1 of IEC 60851-5:2008		N/A
	Dielectric strength test: 5,5 kV for reinforced insulation		N/A
	Dielectric strength test: 3 kV for basic or supplementary insulation		N/A

U	ANNEX U - INFORMATIVE - OPTIONAL TW - MARKING FOR TRANSFORMERS	N/A	
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	IEC 61558-1		
Clause	Requirement + Test	Result - Remark	Verdict

	The tests of Annex U are based on constant S = 4500. Other constants are possible, if the test of U.5.2 is done with positive result.	N/A
U1	General notes and tests	N/A
	8 transformers of one type are necessary for the test. Tests according U5.	N/A
U.2	Heating (addition to clause 14)	N/A
14.4	Thermal endurance test	N/A
	Test according U5 and measurements according 11.1	N/A
	Transformers tested as an integral part of the equipment (option), assigned with tw	N/A
	The thermal conditions are so adjusted, that the duration of test is as indicated by the manufacturer.	N/A
	If no indications are given, the test period is 30 days	N/A
	After the test, when the transformers have returned to room temperature, they fulfil the following requirements:	N/A
	a) The output voltage has not changed from the measured value at the beginning by more than allowed value of clause 11.1	N/A
	b) The insulation resistance between input and output winding and between windings and body is, measured with 500 V d.c., not less than 1 MOhm	N/A
	c) The transformer fulfil the dielectric strength test with 35% of the values in Clause 18, Table 8.a.	N/A
	The test result is positive, is min. 6 of the 7 samples have passed the test.	N/A
	The test result is negative, if 2 or more samples fail the test	N/A
	If the result is negative, the test can be repeated with 7 new samples	N/A
U.3	Short circuit and overload protection (addition to clause 15)	N/A
	At short circuit and overload tests the winding temperature if less than the required value of table U.1	N/A
U.5	General requirements and information about thermal endurance test on windings	N/A
J.5.1	Thermal endurance test	N/A
	Transformers tested at rated output	N/A
	Loads outside of the oven	N/A
	7 transformers are placed in the oven	N/A



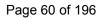


	IEC 61558-1								
Clause	Requirement + Test	Result - Remark	Verdict						
		T							
	The temperature of the hottest winding of each of the 7 transformers is-together with the oven temperature, at the applicable temperature of table U.2		N/A						
	After 4 hours measuring of the actual winding temperatures. Regulation of the oven temperature if necessary		N/A						
	After 24 hours again measuring of the winding temperature. The temperatures of the 7 samples are very near to the required temperature of the values of table U.2. The test time of the coldest winding is not longer than twice the theoretical test time based on table U.2		N/A						
U.5.2	The use of constant S other than 4500 in tw tests		-						
U.5.2.1	Procedure a)		N/A						
	The manufacturer prepares test results with a minimum of samples of 30.		N/A						
	T and log L are calculated from the dates		N/A						
	The diagram according to Figure U.2 will be founded.		N/A						
U.5.2.3	Procedure b)		N/A						
	The testing authority shall test 14 new transformers		N/A						
	Test 1, based on clause U.5.1 but at the calculated test room temperature for 10 days. The test is continued until all transformer fail.		N/A						
	Calculation of the mean life L <sub>2</sub> at temperature T <sub>2</sub> according to U4		N/A						
	Test 2, based on clause U.5.1 but at a calculated room temperature $T_2$ (for 120 days). The test time with $T_2$ exceeds $L_2$ .		N/A						
	If all transformers fail before L <sub>2</sub> , the result is negative.		N/A						



		IEC 61558-2-16		
Clause	Requirement + Test		Result - Remark	Verdict

V	ANNEX V, SYMBOLS TO BE USED FOR THERMAL CUT-OUTS	N/A
V.2.1.1	Restored by manual operation  IEC 489/98	N/A
V.2.1.2	Restored by disconnection of the supply  IEC 490/98	N/A
V.2.1.3	Thermal link  BEC 491/98	N/A
V.2.2	Self-resetting thermal cut-out IEC 492/98	N/A





	IEC 615	58-2-16	
Clause	Requirement + Test	Result - Remark	Verdict

	ABLE: OUT			OUTPUT CUI	RRENT UNDER	R LOAD;	Р
Clause		1	1	•	12		
type/rated output/	rated voltage (V)	sec. voltage (V)	delta Usec (%)	Usec V no-load output	delta Usec no-load output %	further information	on
GTM91120- 3007.5-2.5-T3 5 V d.c; 4 A	3A; 5,0	4,877	-2,5	5,238	7,4	At input of 100 \	′, 50 Hz
GTM91120- 3007.5-2.5-T3 5 V d.c; 4 A	3A; 5,0	4,876	-2,5	5,238	7,4	At input of 100 \	′, 60 Hz
GTM91120- 3007.5-2.5-T3 5 V d.c; 4 A	3A; 5,5	4,874	-2,5	5,234	7,4	At input of 120 \	′, 50 Hz
GTM91120- 3007.5-2.5-T3 5 V d.c; 4 A	3A; 5,5	4,875	-2,5	5,236	7,4	At input of 120 \	′, 60 Hz
GTM91120- 3007.5-2.5-T3 5 V d.c; 4 A	3A; 5,5	4,874	-2,5	5,234	7,4	At input of 240 V	′, 50 Hz
GTM91120- 3007.5-2.5-T3 5 V d.c; 4 A	3A; 5,5	4,874	-2,5	5,234	7,4	At input of 240 V	′, 60 Hz
GTM91120- 3048-T2; 48Vd.c.;0,625	48 A	47,63	-0,8	48,41	1,6	At input of 100 \	′, 50 Hz
GTM91120- 3048-T2; 48Vd.c.;0,625	48 A	47,63	-0,8	48,41	1,6	At input of 100 \	′, 60 Hz
GTM91120- 3048-T2; 48Vd.c.;0,625	48 A	47,52	-1,0	48,41	1,9	At input of 120 \	′, 50 Hz
GTM91120- 3048-T2; 48Vd.c.;0,625	48 A	47,51	-1,0	48,36	1,8	At input of 120 \	′, 60 Hz
GTM91120- 3048-T2; 48Vd.c.;0,625	48 A	47,39	-1,3	48,41	2,2	At input of 240 V	, 50 Hz
GTM91120- 3048-T2; 48Vd.c.;0,625	48 A	47,43	-1,2	48,41	2,1	At input of 240 V	′, 60 Hz
Supplementar	y informatio	n:					



14	TABL	E: HEATING	3					N/A
type/rated output		r-cold Ω	r-warm Ω	temp. °C	ext. encl. °C	support °C	int. + ext. wire	further ormation
	_							
Supplement	ary inf	ormation:						

14 A	TA	BLE: HEAT	ING									Р
type/rated output		r-cold $\Omega$	r-war Ω	m	temp.		ext. encl. °C		upport C	int. + ext. wire		her ormation
					Measur	ed (	(°C)		Max. all	owed tempe	ratui	res (°C)
		Input vo	oltage:		90 V		264 V					
1) Transfor	mer	T1 winding			100		101			110*		
2) Transfor	mer	T1 core			96		97			110		
3) Capacito	or C2	2			95		89		105			
4) Optocou	pler	U2			89		89		100			
5) Capacito	or CY	<b>/</b> 1			81		81		125			
6) PCB nea	ar Q1	1			93		94		130			
7) Inductor	LF2				94		94		130			
8) Capacito	or CX			73		66		100				
9) Inductor LF1 winding					98	78 130						
10) PCB near R11					97	85 130						
11) Enclos		68		68	8 80							

Supplementary information: GTM91120 Series Desktop 5 V d.c.; 4 A. Maximum ambient temperature was 40°C. The printed circuit board is rated 130°C. The temperature test was running until thermal stabilization was reached. Electric strength test was performed and passed after this test.

<sup>\*</sup> Temperature rises of the transformer was measured with the thermocouples (Class B transformer provided inside the unit, 120°C - 10°C = 110°C). Transformer is provided with secondary triple insulated wire.

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14 B **TABLE: HEATING** Ρ type/rated r-cold ext. encl. int. + ext. further r-warm temp. support output Ω Ω °C °C wire information Max. allowed temperatures (°C) Measured (°C) Input voltage: 90 V 264 V 1) Transformer T1 winding 107 95 110\* 2) Transformer T1 core 110 100 89 3) Capacitor C2 100 78 105 4) Optocoupler U2 94 83 100 5) Capacitor CY1 77 85 125 6) PCB near Q1 84 130 92 7) Inductor LF2 68 65 130 8) Capacitor CX1 81 63 100 9) Inductor LF1 winding 114 73 130 10) PCB near R11 106 79 130

Supplementary information: GTM91120 Series Desktop 48 V d.c.; 0,625 A. Maximum ambient temperature was 40°C. The printed circuit board is rated 130°C. The temperature test was running until thermal stabilization was reached. Electric strength test was performed and passed after this test.

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14 C	TA	BLE: HEA	TING									Р
type/rated output		r-cold $\Omega$	r-war	m	temp. °C	ex °C	t. encl.	suppo °C	ort	int. + ext. wire		ther ormation
				Measu	red (°C	)	M	lax. all	owed tempe	eratu	res (°C)	
		Input v	oltage:		90 V	2	264 V					
1) Transfo	rmer	T1 winding			66		73			110*		
2) Transfo	rmer	T1 core			66		73			110		
3) Capacito	or C2	2			62		65		105			
4) Optocou	ıpler	U2			64		70		100			
5) Capacito	or C\	/1			53		57		125			
6) PCB ne	ar Q´	1			65		72		130			
7) Inductor	LF2				54		57		130			
8) Capacito	8) Capacitor CX1				52		53		100			
9) Inductor LF1 winding				63	59 130							
10) PCB near R11					64 65			130				
11) Enclosure outside top					51		54 80					

Supplementary information: GTM91128LI3CEL 12,6 V d.c.; 1 A. Maximum ambient temperature was 40°C. The printed circuit board is rated 130°C. The temperature test was running until thermal stabilization was reached. Electric strength test was performed and passed after this test.

11) Enclosure outside top

<sup>\*</sup> Temperature rises of the transformer was measured with the thermocouples (Class B transformer provided inside the unit, 120°C - 10°C = 110°C). Transformer is provided with secondary triple insulated wire.

<sup>\*</sup> Temperature rises of the transformer was measured with the thermocouples (Class B transformer provided inside the unit, 120°C - 10°C = 110°C). Transformer is provided with secondary triple insulated wire.



14 D	TA	ABLE: HEATING								
type/rated output		r-cold $\Omega$	r-war	m	temp. °C	ext. encl. °C	support °C	int. + ext. wire	further information	
		•			Measu	red (°C)	Max. a	allowed tempe	eratures (°C)	
		Input v	oltage:		90 V	264 V				
Transforme	r T1	winding			75	76		110*		
Transforme	r T1	core			74	75		110		
Diode D7 o	n PC	В			79	79		130		
Diode D4 o	n PC	В			79	67		130		
Fuse F1	use F1				59	55		125		
Capacitor C	2				74	70		105		
Optocouple	r U2				75	74		100		
Capacitor C	Y1				70	70		125		
PCB near C	Q1				77	74		130		
Transistor C	Q1				77	75		130		
Inductor LF	2				65	66		120		
Capacitor C	X1				61	56	100			
Fuse F2					59	54		125		
Inductor LF1 winding				75 63		120				
PCB near R11					77	69 130				
Enclosure in	nside	e near labe	I		72	70		80		
Enclosure outside top					64	62		80		

Supplementary information: GTM91120 Series Potted 19 V d.c.; 1,58 A. Maximum ambient temperature was 40°C. The printed circuit board is rated 130°C. The temperature test was running until thermal stabilization was reached. Electric strength test was performed and passed after this test.

<sup>\*</sup> Temperature rises of the transformer was measured with the thermocouples (Class B transformer provided inside the unit, 120°C - 10°C = 110°C). Transformer is provided with secondary triple insulated wire.

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Capacitor C11

14 E **TABLE: HEATING** Р type/rated r-cold r-warm temp. ext. encl. support int. + ext. further output °C information Ω Ω °C wire Measured (°C) Max. allowed temperatures (°C) 264 V Input voltage: 90 V Transformer T1 winding 87 84 110\* Transformer T1 core 81 110 84 Diode D7 on PCB 96 130 96 Diode D4 on PCB 84 68 130 Fuse F1 56 52 125 Capacitor C2 75 72 105 75 76 Optocoupler U2 100 Capacitor CY1 65 66 125 PCB near Q1 85 87 130 Transistor Q1 130 86 90 Inductor LF2 87 86 120 Capacitor CX1 56 100 61 Fuse F2 51 48 125 Inductor LF1 winding 79 62 120 PCB near R11 82 74 130

Supplementary information: GTM91120 Series Open Frame 5 V d.c.; 4 A. Maximum ambient temperature was 40°C. The printed circuit board is rated 130°C. The temperature test was running until thermal stabilization was reached. Electric strength test was performed and passed after this test.

\* Temperature rises of the transformer was measured with the thermocouples (Class B transformer provided inside the unit, 120°C - 10°C = 110°C). Transformer is provided with secondary triple insulated wire.

74

75



14 F	TA	BLE: HEA	TING						Р	
type/rated output		r-cold $\Omega$	r-war	m	temp. °C	ext. encl. °C	support °C	int. + ext. wire	further information	
		•	1		Measur	ed (°C)	Max. a	allowed tempe	eratures (°C)	
		Input	voltage:		90 V	264 V				
Transforme	r T1	winding			93	96		110*		
Transforme	r T1	core			83	89		110		
Diode D7 o	n PC	В			91	93		130		
Diode D4 o	n PC	В			91	70		130		
Fuse F1	Fuse F1				60	52		125		
Capacitor C	2				77	70		105		
Optocouple	r U2				75	77		100		
Capacitor C	CY1				63	65		125		
PCB near C	Q1				91	88		130		
Transistor (	Q1				93	93		130		
Inductor LF	2				52	54		120		
Capacitor C	apacitor CX1				62	55		100		
Fuse F2					53	49		125		
Inductor LF	1 wir	nding			91	65		120		
PCB near F	R11				88	76		130		
Capacitor C	211				65	67		105		

Supplementary information: GTM91120 Series Open Frame 48 V d.c..; 0,625 A. Maximum ambient temperature was 40°C. The printed circuit board is rated 130°C. The temperature test was running until thermal stabilization was reached. Electric strength test was performed and passed after this test. \* Temperature rises of the transformer was measured with the thermocouples (Class B transformer provided inside the unit,  $120^{\circ}\text{C} - 10^{\circ}\text{C} = 110^{\circ}\text{C}$ ). Transformer is provided with secondary triple insulated wire.





 IEC 61558-2-16

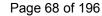
 Clause
 Requirement + Test
 Result - Remark
 Verdict

15	TABL	TABLE: SHORT-CIRCUIT AND OVERLOAD PROTECTION							N/A
	ambie	ent temperati	ıre (°C)		:				
type/rated o								further ormation	

Annex H.2	TABLE: Short ci	rcuit and	overload p	rotection	(addition	to Clause 15) P
Component No.	Fault	Supply voltage (V)	Test time	Fuse #	Fuse current (A)	Observation
Diode D7 GTM91128 LI3CEL	Short	264	< 1 s (10 min)	F1/F2	0,05	Output switched off immediatel No defect. No hazard. Same result with and without load.
Diode D7 GTM91120- 3048-AB	Short	264	< 1 s (10 min)	F1/F2	0,05	Output switched off immediatel No defect. No hazard. Same result with and without load.
Optocoupler IC1 Pin 1 to pin 2 GTM91120- 3048-AB	Short	264	< 1 s (10 min)	F1/F2	0,05	Output switched off immediatel No defect. No hazard. Same result with and without load.
Optocoupler IC1 Pin 3 to pin 4 GTM91120- 3048-AB	Short	264	< 1 s (10 min)	F1/F2	0,05	Output switched off immediatel No defect. No hazard. Same result with and without load.
functional ins	ulation short-circu	ited:				
Capacitor CX1	Short	264	< 1 s	F1/F2	> 6,6	Fuse F1/F2 opened immediate No hazard.
Capacitor C2	Short	264	< 1 s	F1/F2	> 6,6	Fuse F1/F2 opened immediate No hazard.
Additional co	mponent faults					
Transformer T1 Pin 1 to pin 2 GTM91120- 3014.5-2.5- AB	Short	264	< 1 s (10 min)	F1/F2	0,10	Output switched on/off. No defect. No hazard.
Transformer T1 Pin 3 to pin 5 GTM91120- 3014.5-2.5- AB	Short	264	< 1 s (10 min)	F1/F2	0,10	Output switched off immediatel No defect. No hazard.



Annex H.2	TABLE: Short ci	rcuit and	overload p	rotection	(addition	to Clause 15)	Р
Component No.	Fault	Supply voltage (V)	Test time	Fuse#	Fuse current (A)	Observation	
Transistor Q1 D – S GTM91120- 3014.5-2.5- AB	Short	264	< 1 s (10 min)	F1/F2	> 6,6	Output switched off imme Fuse F1/F2 opened imm Unit damaged. No hazar	ediately.
Transformer	overload						
Transformer T1 Pin TA to pin TB GTM91120- 3007.5-2.5- AB	Short	264	< 1 s (10 min)	F1/F2	0,10	Output switched off imme and was trying to switch No defect. No hazard. No sive temperature rise.	on.
Transformer T1 Pin TA to pin TB GTM91120- 3048-AB	Short	264	< 1 s (10 min)	F1/F2	> 6,6	Output switched off imme and was trying to switch 5 min the fuse F1/F2 ope mediately. Unit damaged. No hazar excessive temperature ri	on. After ened im- d. No
Transformer T1 Pin TA to pin TB GTM91128 LI3CEL	Short	264	< 1 s (10 min)	F1/F2	0,10	Output switched off immorand was trying to switch No defect. No hazard. No sive temperature rise.	on.
Transformer T1 Pin TA to pin TB	Overload	264		F1/F2		No secondary current lim Refer to output overload.	
Misuse							
Output GTM91120- 3014.5-2.5- AB	Short	264	< 1 s (10 min)	F1/F2	0,10	Output switched off immo and was trying to switch No defect. No hazard. No sive temperature rise.	on.
Output GTM91120- 3007.5-2.5- TB	Overload	264	120 min	F1/F2	0,29	Max. load: 4,8Vdc @ 4,5 Max. measured tempera T1 winding was 115,1°C ambient. No defect. No hazard.	ture on
Output GTM91120- 3048-TB	Overload	264	120 min	F1/F2	0,39	Max. load: 48,0Vdc @ 0, Max. measured tempera T1 winding was 154,7°C ambient. Limit in Accorda Annex C is 165°C No defect. No hazard.	ture on @ 40°C
Output GTM91128 LI3CEL	Overload	264	120 min	F1/F2	0,33	Max. load: 13,0Vdc @ 2, Max. measured tempera T1 winding was 118,5°C ambient. No defect. No hazard.	ture on





Annex H.2 TABLE: Short circuit and overload protection (addition to Clause 15) Ρ Component Fault Supply Test Fuse # Fuse Observation No. voltage time current (V) (A)

Supplementary information:

There was no flame, extensive smoke or melted metal.

When components were failing, the test was repeated two times.

Test time: The time until the effect occurred was recorded. The value in bracket records the time, the failure was not removed.

18.2	TABLE: Insulation Resistance Measurements						
Insulation	Insulation resistance R between: R (MΩ) Required I						
Between ma	ains poles (primary fuse disconnected)	> 10	2				
Between pa	rts separated by double or reinforced	> 100	5				
Supplementary information:							

18.3	TABLE: Dielectric Strength			Р
Test voltag	e applied between:	Test potential applied (V)	Breakdown / fl (Yes/No	
Between ma	ains poles (primary R10 disconnected)	1997 V~	No	
Between pa insulation	rts separated by double or reinforced	3995 V~	No	
Supplement	ary information:	•	•	

20	TAB	LE: Components	<b>i</b>				Р
object/part N	0.	manufacturer/ trademark	type/model	technical data	standard	mark(s) formity <sup>1</sup>	
			GTM	191120-30VV-X.X-TB			
Enclosure (electrical, mechanical, f	fire)	+ SABIC Innovative Plastics	SE1X SE1 SE100 HF500R CX7211 EXCY0098 C2950	Rated min. V-1 at min. 2,0 mm thickness; RTI = 95°C  Overall dimensions: 102 by 47 by 37 mm  Top and bottom cover are ultrasonic welded.	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepte UR E45	
Enclosure (electrical, mechanical, f Alternative	fire)	+ Tejin Chemicals	LN-1250P LN-1250G	Rated min. V-1 at min. 2,0mm thickness; RTI = 125°C  Overall dimensions: 102 by 47 by 37 mm  Top and bottom cover are ultrasonic welded.	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepte UR E50	
Insulation foil between PCE bottom side a enclosure	3	+ SKC CO LTD	SH71S	Rated VTM-2 at min 0,076 mm thickness; RTi = 105°C OD: 91 by 40 mm; thickness 0,43 mm	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepte UR E74	



20 TAE	BLE: Components	}			Р
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )
PCB	+ Brite Plus Electronics (Suzhou)	DGV0-3A DKV0-3A	OD: 90 by 39 mm; thickness 1,6 mm Rated 94V-0; 130°C	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UR E177671
PCB Alternative	Techni Tech- nology Ltd	T2A / T2B / T4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E154355
PCB Alternative	Dongguan He Tong Electron- ics Co Ltd	CEM1 / 2V0 / FR4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E243157
PCB Alternative	Cheerful Electronic (Hk) Ltd	03 / 03A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E199724
PCB Alternative	Dongguan Daysun Elec- tronic Co Ltd	DS2	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251754
PCB Alternative	Suzhou City Yilihua Elec- tronics Co Ltd	YLH-1	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251781
PCB Alternative	Shanghai Arex Precision Elec- tronic Co Ltd	02V0 04V0	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E186016
PCB Alternative	Kuotiang Ent Ltd	C-2 C-2A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E227299
PCB Alternative	Tongchuangxin Electronics Co Ltd	TCX	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E250336
PCB Alternative	Pacific Win Industrial Ltd	PW-02 PW-03	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E228070
Appliance inlet CON1 Class I units	+ Zhejiang LECI Electronics	DB-6	250 Vac; 2,5A; 3 pins	IEC/EN 60320-1 (AXUT2) (AXUT8)	VDE 40032465 cURus E302229
Appliance inlet CON1 Class I units Alternative	+ Tecx-Unions Technology Corp	TU-333	250 Vac; 2,5A; 3 pins	IEC/EN 60320-1 (AXUT2)	VDE 40005430 UR E220004
Appliance inlet CON1 Class I units Alternative	+ Rich Bay Co Ltd	R-30790	250 Vac; 2,5A; 3 pins	IEC/EN 60320-1 (AXUT2)	VDE 40030381 UR E184638



20 TA	BLE: Components	3			Р
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )
Appliance inlet CON1	+ Sun Fair Electric Wire & Cable (HK)	S-02	250 Vac; 2,5A; 3 pins	IEC/EN 60320-1 (AXUT2)	VDE 40034448 cURus E226643
Alternative	Co Ltd			(AXUT8)	CONUS EZZOO43
Appliance inlet CON1 Class I units	+ DLK Electronics Technology Co	CDJ-2	250 Vac; 2,5A; 3 pins	IEC/EN 60320-1 (AXUT2)	VDE 40015580 cURus E217394
Alternative	Ltd			(AXUT8)	
Appliance inlet CON1 Class II units	+ Zhejiang LECI Electronics	DB-8	250 Vac; 2,5A; 2 pins	IEC/EN 60320-1 (AXUT2)	VDE 40032028 UR E302229
Appliance inlet CON1 Class II units Alternative	+ Delikang Electronics Technology Co	CDJ-8	250 Vac; 2,5A; 2 pins	IEC/EN 60320-1 (AXUT2)	VDE 40025531 UR E217394
Appliance inlet CON1 Class II units Alternative	+ Rich Bay Co Ltd	R-201SN90	250 Vac; 2,5A; 2 pins	IEC/EN 60320-1 (AXUT2)	VDE 40030384 UR E184638
Appliance inlet CON1 Class II units	+ Sun Fair Electric Wire & Cable (HK) Co Ltd	S-01	250 Vac; 2,5A; 2 pins	IEC/EN 60320-1 (AXUT2)	VDE 40034449 UR E226643
Appliance inlet CON1 Class II units Alternative	+ Tecx-unions Technology Corp	SO-222 series	250 Vac; 2,5A; 2 pins	IEC/EN 60320-1 (AXUT2)	VDE 40020337 UR E220004
Thermal pad between sec. heatsink and transformer T1	+ Pioneer Material Precision Tech.	PMP-P-300	OD: 22 by 10 mm; thickness min. 0,4 mm Rated V-0; 150°C	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepted UR E153203
Functional ground wire Class I units	+ Kunshan New Zhicheng Elec- tronics Technologies Co Ltd	1015	Min.300V; 105°C; VW-1; 18AWG or better	IEC 61558-1 EN 61558-1 (AVLV2)	Accepted UR E237831
Shrink tubing on functional ground wire Class I units	Woer Heat- Shrinkable Material	RSFR-H	Rated: Min. 300V; 125°C; VW-1	IEC 61558-1 EN 61558-1 (YDPU2)	Accepted UR E203950
GTM91120-30VV	'-X.X-PB				
Enclosure cover	+ SABIC Innovative Plastics	SE1X SE1 SE100 HF500R CX7211 EXCY0098 C2950	Rated min. V-1 at min. 2,0 mm thickness; RTI = 95°C Overall dimensions: 97 by 45 by 32 mm	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepted UR E45329



20 T/	ABLE: Components	i			Р
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )
Potting material	+Dong Guan Shi Pai Hua Chuang Material	808A/B	Rated V-0; 90°C	IEC 61558-1 EN 61558-1 (QMFZ2) (QMFZ8)	Accepted cURus E304477
	FTY			(4 25)	
Potting material Alternative	+ SUZHOU POCHELY ELECTRONIC MATERIAL CO LTD	HB-5225A/B	Rated V-0; 90°C	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepted UR E304947
PCB	+ Brite Plus Electronics (Suzhou)	DGV0-3A DKV0-3A	OD: 90 by 39 mm; thickness 1,6 mm Rated 94V-0; 130°C	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UR E177671
PCB Alternative	Techni Tech- nology Ltd	T2A / T2B / T4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E154355
PCB Alternative	Dongguan He Tong Electron- ics Co Ltd	CEM1 / 2V0 / FR4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E243157
PCB Alternative	Cheerful Electronic (Hk) Ltd	03 / 03A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E199724
PCB Alternative	Dongguan Daysun Elec- tronic Co Ltd	DS2	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251754
PCB Alternative	Suzhou City Yilihua Elec- tronics Co Ltd	YLH-1	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251781
PCB Alternative	Shanghai Arex Precision Elec- tronic Co Ltd	02V0 04V0	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E186016
PCB Alternative	Kuotiang Ent Ltd	C-2 C-2A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E227299
PCB Alternative	Tongchuangxin Electronics Co Ltd	TCX	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E250336
PCB Alternative	Pacific Win Industrial Ltd	PW-02 PW-03	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E228070



20 TAB	SLE: Components	<u> </u>			Р
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )
Input connection wiring	+ Kunshan Zhicheng Elec- tronic Technol- ogy	1015 or 2468	Min300V; 105°C; VW-1; 18AWG or better	IEC 61558-1 EN 61558-1 (AVLV2 or ZJCZ)	Accepted UR E237831
GTM91120-30VV-X	X.X-FB				
PCB	+ Brite Plus Electronics (Suzhou)	DGV0-3A DKV0-3A	OD: 90 by 39 mm; thickness 1,6 mm Rated 94V-0; 130°C	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UR E177671
PCB Alternative	Techni Tech- nology Ltd	T2A / T2B / T4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E154355
PCB Alternative	Dongguan He Tong Electron- ics Co Ltd	CEM1 / 2V0 / FR4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E243157
PCB Alternative	Cheerful Electronic (Hk) Ltd	03 / 03A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E199724
PCB Alternative	Dongguan Daysun Elec- tronic Co Ltd	DS2	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251754
PCB Alternative	Suzhou City Yilihua Elec- tronics Co Ltd	YLH-1	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251781
PCB Alternative	Shanghai Arex Precision Elec- tronic Co Ltd	02V0 04V0	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E186016
PCB Alternative	Kuotiang Ent Ltd	C-2 C-2A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E227299
PCB Alternative	Tongchuangxin Electronics Co Ltd	TCX	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E250336
PCB Alternative	Pacific Win Industrial Ltd	PW-02 PW-03	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E228070
Input connector CON1	+ Neltron Industrial Co., Ltd.	2114S	Min 240V; Min 1,5A; Flame class min. V-2;	IEC 61558-1 EN 61558-1 (ECBT2)	Accepted UR E144392
Input connector CON1 Alternative	+ Joint Tech Electronic Industrial Co. Ltd.	A7920 series	Min 250V; Min 7A; Flame class min. V-2;	IEC 61558-1 EN 61558-1 (ECBT2)	Accepted UR E179987



20	TABL	E: Components	<b>i</b>			Р
object/part No		manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )
Input connecto CON1 Alternative	or	+ Joint Tech Electronic Industrial Co. Ltd.	A3960 series	Min 250V; Min 7A; Flame class min. V-2;	IEC 61558-1 EN 61558-1 (ECBT2)	Accepted UR E179987
Input connecto CON1 Alternative	or	+ Zhejiang Hongxing Electrical Co. Ltd.	HX396XX- YYY series	Min 250V; Min 5A; Flame class min. V-2;	IEC 61558-1 EN 61558-1 (ECBT2)	Accepted UR E228500
GTM91128LI1	CEL;	GTM91128LI2CE	L; GTM91128L			
Enclosure (electrical, mechanical, fir	re)	+ SABIC Innovative Plastics	SE1X SE1 SE100 HF500R CX7211 EXCY0098 C2950	Rated min. V-1 at min. 2,0 mm thickness; RTI = 95°C  Overall dimensions: 118 by 53 by 37 mm  Top and bottom cover are ultrasonic welded.	IEC 61558-1 EN 61558-1 (QMFZ2)	Accepted UR E45329
Enclosure (electrical, mechanical, fire) Alternative		+ Tejin Chemi- cals	LN-1250P LN-1250G	Rated min. V-1 at min. 2,0 mm thickness; RTI = 125°C EN 615  Overall dimensions: 118 by 53 by 37 mm  Top and bottom cover are ultrasonic welded.		Accepted UR E50075
Insulation foil between PCB bottom side and enclosure		+ SKC CO LTD	SH71S	Rated VTM-2 at min 0,076 mm thickness; RTi = 105°C		Accepted UR E74359
PCB		+ Brite Plus Electronics (Suzhou)	DGV0-3A DKV0-3A	OD: 90 by 39 mm; thickness 1,6 mm Rated 94V-0; 130°C	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UR E177671
PCB Alternative		Techni Tech- nology Ltd	T2A / T2B / T4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E154355
PCB Alternative		Dongguan He Tong Electron- ics Co Ltd	CEM1 / 2V0 / FR4	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E243157
PCB Alternative Cheerful Electronic (Hk) Ltd		03 / 03A	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E199724	
PCB Alternative Dongguan Daysun Electronic Co Ltd		DS2	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251754	
PCB Alternativ	/e	Suzhou City Yilihua Elec- tronics Co Ltd	YLH-1	V-0, 130°C, min thickness: 1,6mm	IEC 61558-1 EN 61558-1 (ZPMV2) UL 796	Accepted UL E251781



20 **TABLE: Components** object/part No. manufacturer/ type/model technical data standard mark(s) of contrademark formity1) Shanghai Arex 02V0 V-0, 130°C, min thickness: IEC 61558-1 Accepted Precision Elec-1,6mm EN 61558-1 04V0 UL E186016 PCB Alternative tronic Co Ltd (ZPMV2) UL 796 **PCB** Alternative **Kuotiang Ent** C-2 C-2A V-0, 130°C, min thickness: IEC 61558-1 Accepted Ltd 1.6mm EN 61558-1 UL E227299 (ZPMV2) ÙL 796 PCB Alternative TCX IEC 61558-1 V-0, 130°C, min thickness: Accepted Tongchuangxin 1,6mm EN 61558-1 UL E250336 Electronics Co (ZPMV2) Ltd UL 796 Pacific Win In-PW-02 **PCB** Alternative V-0, 130°C, min thickness: IEC 61558-1 Accepted dustrial Ltd 1.6mm EN 61558-1 PW-03 (ZPMV2) UL E228070 UL 796 PCB Control + Suzhou Yili-YLH-2 OD: 27 by 21 mm; thickness 1,6 IEC 61558-1 Accepted hua Electronics EN 61558-1 board Rated 94V-0; 130°C (ZPMV2) UR E251781 Appliance inlet DB-8 IEC/EN VDE 40032028 + Zhejiang 250 Vac; 2,5A; 2 pins CON1 **LECI** 60320-1 Electronics Class II units (AXUT2) UR E302229 CDJ-8 Appliance inlet + Delikang 250 Vac; 2,5A; 2 pins IEC/EN VDE 40025531 CON1 60320-1 Electronics Class II units (AXUT2) UR E217394 Technology Co Alternative Ltd Appliance inlet + Rich Bay Co R-201SN90 IEC/EN VDE 40030384 250 Vac; 2,5A; 2 pins CON1 Ltd 60320-1 Class II units (AXUT2) UR E184638 Alternative S-01 Appliance inlet + Sun Fair 250 Vac; 2,5A; 2 pins IEC/EN VDE 40034449 CON1 Electric Wire 60320-1 Class II units & Cable (HK) (AXUT2) UR E226643 Co Ltd Alternative Appliance inlet + Tecx-unions SO-222 250 Vac; 2,5A; 2 pins IEC/EN VDE 40020337 CON1 series 60320-1 Technology Class II units (AXUT2) UR E220004 Corp Alternative For all models Fuse F1. F2 Walter ICP IEC 60127 VDE 40012824 T3,15A; 250Vac Electronic 2010 (JDYX2) cURus E56092 3,6×10 mm; pigtail leads (JDYX8) Fuse F1, F2 + Zhongshan RTI-10 T3,15A; 250Vac IEC 60127 VDE Lanbao cULus E213695 Alternative 3,6×10 mm; pigtail leads (JDYX) Electrical (JDYX7) **Appliances** Fuse F1. F2 **MST** T3,15A; 250Vac IEC 60127 VDF Conquer (JDYX2) Alternative 8,35 x 4,3 x 7,7 mm (JDYX8) cURus E82636



20 TAE	BLE: Components	<b>;</b>			Р	
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )	
Fuse F1, F2 shrink tubing (for fuses with pigtail leads)	Woer Heat- Shrinkable Material	RSFR-H	Rated: 600V; 125°C; VW-1	IEC 61558-1 EN 61558-1 (YDPU2)	Accepted UR E203950	
Varistor MOV (Optional)	+ Joyin Co., Ltd.	JVR10N471 K	300V rms; 385V d.c., 3kA, 8/20µs diameter: 10 mm	IEC 61558-1 EN 61558-1 IEC 60950-1 EN 60950-1 Annex Q IEC 61051-2 (VZCA2) (VZCA8)	VDE cURus E325508	
Varistor MOV (Optional) Alternative	+ JOYIN CO., LTD	JVR14N471 K	300V rms; 385V d.c., 3kA, 8/20µs diameter: 14 mm	IEC 61558-1 EN 61558-1 IEC 60950-1 EN 60950-1 Annex Q IEC 61051-2 (VZCA2) (VZCA8)	VDE cURus E325508	
X-Capacitor CX1	+ Cheng Tung Industrial	СТХ	Min. 250Vac; max. 0,47μF; min. X2	IEC/EN 60384-14 (FOWX2)	VDE 40022642 UR E193049	
X-Capacitor CX1 Alternative	t		IEC/EN 60384-14 (FOWX2) (FOWX8)	VDE 40018798 cURus E147776		
X-Capacitor CX1 Alternative	+ Ultra Tech Xiphi	UTX	Min. 250Vac; max. 0,47μF; min. X2	IEC/EN 60384-14 (FOWX2)	VDE 40023119 UR E183780	
Y-Capacitor CY1, CY2 CY2 is optional	+ Murata Mfg Co Ltd	KX Series	Min. 250Vac; max. 1000pF; min. Y1	IEC/EN 60384-14 (FOWX2)	VDE 40002796 UR E37921	
Y-Capacitor CY1, CY2 Alternative CY2 is optional	+ SUCCESS	SE, SB	Min. 250Vac; max. 1000pF; min. Y1	IEC/EN 60384-14 (FOWX2) (FOWX8)	VDE 121379 VDE 118218 cURus E114280	
Y-Capacitor CY1, CY2 Alternative CY2 is optional	+ TDK	CD	Min. 250Vac; max. 1000pF; min. Y1	IEC/EN 60384-14 (FOWX2)	VDE124321 UR E37861	
Y-Capacitor CY1, CY2 Alternative CY2 is optional	+ WALSIN TECHNOLOGY CORP	АН	Min. 250Vac; max. 1000pF; min. Y1	IEC/EN 60384-14 (FOWX2) (FOWX8)	VDE 40001804 cURus E146544	
Y-Capacitor CY1, CY2 Alternative CY2 is optional	+ JYA-NAY CO LTD	JN	Min. 250Vac; max. 1000pF; min. Y1	IEC/EN 60384-14 (FOWX2) (FOWX8)	VDE 40001831 cURus E201384	



nufacturer/ demark zhou Hejia ectronics / obTek	type/model GTM91120- LF1	technical data  Open type construction OD: 15,5 by 16,0 by 12,0 mm  Rated: Min.17mH  Core: Ferrite  Coil: copper magnet wire wound on bobbin  Bobbin: T375J T375HF,PBT-4130 (Chang Chun Plastics, cURus E59481)  Bobbin: PM9830 (SUMITOMO BAKELITE CO LTD; cURus E41429)	standard  IEC 61558-1 EN 61558-1	mark(s) of conformity¹) Accepted
ectronics /		15,5 by 16,0 by 12,0 mm Rated: Min.17mH Core: Ferrite Coil: copper magnet wire wound on bobbin Bobbin: T375J T375HF,PBT- 4130 (Chang Chun Plastics, cURus E59481) Bobbin: PM9830 (SUMITOMO BAKELITE CO LTD; cURus		Accepted
obTek		Core: Ferrite Coil: copper magnet wire wound on bobbin Bobbin: T375J T375HF,PBT- 4130 (Chang Chun Plastics, cURus E59481) Bobbin: PM9830 (SUMITOMO BAKELITE CO LTD; cURus		
		Coil: copper magnet wire wound on bobbin  Bobbin: T375J T375HF,PBT-4130 (Chang Chun Plastics, cURus E59481)  Bobbin: PM9830 (SUMITOMO BAKELITE CO LTD; cURus		
		wound on bobbin Bobbin: T375J T375HF,PBT- 4130 (Chang Chun Plastics, cURus E59481) Bobbin: PM9830 (SUMITOMO BAKELITE CO LTD; cURus		
		4130 (Chang Chun Plastics, cURus E59481) Bobbin: PM9830 (SUMITOMO BAKELITE CO LTD; cURus		
		BAKELITE CO LTD; cURus		
		Rated V-0		
		Temperature Class: B		
/licro mmercial mponents	FR207	Rated: min 2A; min 1000V	IEC 61558-1 EN 61558-1	Accepted
ingjiang	PZ,	Polyester tape130°C	IEC 61558-1	Accepted
hua	CT	0,05 mm thickness; 3 layers		
nsitive hesive		used	(OANZ2)	UR E165111
Jnisonic chnologies	7N60	Rated: min 7A; min 600V	IEC 61558-1 EN 61558-1	Accepted
		Mounted on the prim. heatsink HS1 by screw.		
lippon emi-Con	KMM	Rated: min.68µF; min.400V; 105°C	IEC 61558-1 EN 61558-1	Accepted
bTek /	GT-3005001	Open type construction	IEC 61558-1	Accepted
AM /		OD: 25 by 22 by 14 mm	EN 61558-1	
ongtong		Rating: Input: 100-240V Output: 5-7 5V		
		'		
		Insulation is achieved by triple insulation wire on secondary		
		•		
bTek /	GT-3009001	•	IFC 61558-1	Accepted
AM /	3. 3000001		EN 61558-1	. loooptou
ongtong		Rating: Input: 100-240V Output: 7,6-10,5V		
		Core: Ferrite, EE2218W		
		Insulation is achieved by triple insulation wire on secondary winding		
	nmercial nponents ngjiang ua ssure-sitive esive nisonic hnologies ppon emi-Con oTek / AM / ngtong	nmercial nponents  ngjiang ua ssure-sitive esive  nisonic hnologies  ppon KMM  pri-Con  oTek / AM / ngtong  oTek / AM / GT-3009001	Temperature Class: B  FR207 Rated: min 2A; min 1000V  PZ, CT O,05 mm thickness; 3 layers used  Sitive esive  Disonic hnologies  FMM Rated: min 7A; min 600V Mounted on the prim. heatsink HS1 by screw.  FMM Rated: min.68µF; min.400V; 105°C  Open type construction OD: 25 by 22 by 14 mm Rating: Input: 100-240V Output: 5-7,5V Core: Ferrite, EE2218W Insulation wire on secondary winding Temperature Class: B  OTEK / AM / Ingtong  GT-3009001  Open type construction OD: 25 by 22 by 14 mm Rating: Input: 100-240V Output: 5-7,5V Core: Ferrite, EE2218W Insulation is achieved by triple insulation wire on secondary October 7,6-10,5V Core: Ferrite, EE2218W Insulation is achieved by triple insulation wire on secondary	Temperature Class: B  ficro Inmercial Inponents  regijiang Iua Issure- Isitive esive  The pool of the prim. Path of the



20	TABI	LE: Components	<b>;</b>			Р
object/part No	).	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )
Transformer T (10,6V-14,5V)		GlobTek / BOAM / Zhongtong	GT-3012001	Open type construction OD: 25 by 22 by 14 mm Rating: Input: 100-240V Output: 10,6-14,5V Core: Ferrite, EE2218W Insulation is achieved by triple insulation wire on secondary winding Temperature Class: B	IEC 61558-1 EN 61558-1	Accepted
Transformer T (14,6V-19,5V)		GlobTek / BOAM / Zhongtong	GT-3015001	Open type construction OD: 25 by 22 by 14 mm Rating: Input: 100-240V Output: 14,6-19,5V Core: Ferrite, EE2218W Insulation is achieved by triple insulation wire on secondary winding Temperature Class: B	IEC 61558-1 EN 61558-1	Accepted
Transformer T (19,6V-24V)	1	GlobTek / BOAM / Zhongtong	GT-3024001	Open type construction OD: 25 by 22 by 14 mm Rating: Input: 100-240V Output: 19,6-24V Core: Ferrite, EE2218W Insulation is achieved by triple insulation wire on secondary winding Temperature Class: B	IEC 61558-1 EN 61558-1	Accepted
Transformer T1 (24,1V-48V)		GlobTek / BOAM / Zhongtong	GT-3048001	Open type construction OD: 25 by 22 by 14 mm Rating: Input: 100-240V Output: 24,1-48V Core: Ferrite, EE2218W Insulation is achieved by triple insulation wire on secondary winding Temperature Class: B	IEC 61558-1 EN 61558-1	Accepted
Transformer T Bobbin	1	Chang Chun Plastics	T375J	Rated: V-0 at min. 0,75 mm thickness; min. 150°C	IEC 61558-1 EN 61558-1 (QMFZ2) (QMFZ8)	Accepted cURus E59481
Transformer T Bobbin Alternative	1	Chang Chun Plastics	T375HF	Rated: V-0 at min. 0,43 mm thickness; min. 150°C	IEC 61558-1 EN 61558-1 (QMFZ2) (QMFZ8)	Accepted cURus E59481
Transformer T Bobbin Alternative	1	Chang Chun Plastics	PBT-4130	Rated: V-0 at min. 0,74 mm thickness; min. 140°C	IEC 61558-1 EN 61558-1 (QMFZ2) (QMFZ8)	Accepted cURus E59481



20 T	ABLE: Components	<u> </u>			Р	
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of con- formity <sup>1</sup> )	
Transformer T1 Bobbin	Sumitomo	PM-9820	Rated: V-0 at min. 0,74 mm thickness;	IEC 61558-1 EN 61558-1	Accepted	
Alternative			min. 150°C	(QMFZ2) (QMFZ8)	cURus E41429	
Transformer T1 Bobbin	Hitachi Chemical	CP-J-8800	Rated: V-0 at min. 0,74 mm thickness;	IEC 61558-1 EN 61558-1	Accepted	
Alternative			min. 150°C	(QMFZ2) (QMFZ8)	cURus E42956	
Transformer T1 Primary wire	JIANGSU DARTONG M &	UEW	Enamelled Cu-wire; Diameter 0,35 and 0,19 mm	IEC 61558-1 EN 61558-1	Accepted	
	E CO LTD		Min: 130°C	(OBMW2)	UR E237377	
Transformer T1 Secondary wire	Great leoflon industrial co ltd	TRWB	Triple insulated wire Diameter: 0,45 mm	IEC 61558-1 EN 61558-1	Accepted	
			130°C	IEC/EN 60950-1	VDE 136581	
				Annex U (OBJT2)	UR E211989	
Transformer T1 Secondary wire	Cosmolink	TIW-M	Triple insulated wire Diameter: 0,45 mm	IEC 61558-1 EN 61558-1	Accepted	
Alternative			130°C	IEC/EN 60950-1 Annex U	VDE 138053	
				(OBJT2)	UR E213764	
Transformer T1 Secondary wire	Furukawa	TEX-E	Triple insulated wire Diameter: 0,45 mm	IEC 61558-1 EN 61558-1	Accepted	
Alternative			130°C	IEC/EN 60950-1 Annex U	VDE 6735	
				(OBJT2)	UR E206440	
Transformer T1 Insulation tape	Jingjiang Yahua Pressure-	PZ, CT	Polyester tape130°C 0,025 mm and 0,05 mm	IEC 61558-1 EN 61558-1	Accepted	
	sensitive Adhesive		thickness	(OANZ2)	UR E165111	
Transformer T1 Insulation tape	Jingjiang jingyi	JY25-A	Polyester tape130°C 0,025 mm and 0,05 mm	IEC 61558-1 EN 61558-1	Accepted	
Alternative			thickness	(OANZ2)	UR E246950	
Transformer T1 Tubing	Great Holding industrial	TFL	Rated: 150V; 200°C; VW-1	IEC 61558-1 EN 61558-1	Accepted	
				(YDPU2)	UR E156256	
Optocoupler U2	+ Everlight Electronics Co Ltd	EL817 series	Dti >0,5mm, int. cr > 6,0mm, ext. cr > 7,7mm,	IEC/EN 60950-1: 2005,	FIMKO, VDE, CQC	
			Isolation 3000Vac min., 100°C min., Thermal cycling test	VDE 0884 GB4943.1- 2011 (FPQU2) (FPQU8)	cURus E214129	



20	TAB	LE: Components	3				Р
object/part No	).	manufacturer/ trademark	type/model	technical data	standard	mark(s) formity <sup>1</sup>	
Optocoupler L Alternative	J2	+ LITE-ON	int. cr > 5,2mm, ext. cr > 7,8mm, Isolation 3000Vac min., 100°C min., Thermal cycling test  60950-1: 2005, VDE 0884 GB4943.1- 2011 (FPQU2) (FPQU8)		VDE 94722 cURus E113898		
Optocoupler U Alternative	Ext cr > 8,0mm, VDE0 Isolation 3000Vac min., 110°C (FPQ min.,		IEC 60950-1 VDE0884 (FPQU2) (FPQU8) IEC 61558-1	VDE	SEMKO VDE cURus E67349		
Optocoupler U2 Alternative		+ COSMO	K1010	Dti > 0,4mm, Int cr > 5,3mm, Ext cr > 8,0mm, Isolation 3000Vac min., 100°C min., Thermal cycling test	IEC/EN 60950-1: 2005, VDE 0884 GB4943.1- 2011 (FPQU2) (FPQU8)	FIMKO, CQC	VDE, E169586
Diode D7		+Liteon	SBL3045CT	Min. 10A; min.45V IEC 61558- Mounted on heatsink HS2 IEC 61558-		Accepte	ed
Electrolytic capacitor C11	trolytic +SAMXON KM Min. 2200µF; 10V; 16V; 35V; acitor C11, 63V; The cap. voltage depend		IEC 61558-1 EN 61558-1				

<sup>1)</sup> Provided evidence ensures the agreed level of compliance. See OD-CB2039.

<sup>2) +</sup> means, that components from other vendor and other model number, but with the same or better/higher rating and equivalent approvals are accepted

25	TABLE: Thread	hreaded Part Torque Test					
Threaded pidentification		Diameter of thread (mm)	Column number ( I, II, or III)	Applied torqu	ue (Nm)		
Supplement	ary information:						





Report No.: T211-0359/15 M1 TABLE: Clearance and creepage distance measurements 26 Р clearance cl and creepage Up U r.m.s. Required cl required dcr distance dcr at/of: (V) (V) cl (mm) (mm) dcr (mm) (mm) GTM91120-30XX-T(P)B Line to Neutral before fusible 340 2,5 240 2,4 4,6 4,6 resistor Primary to functional earth 340 240 2.4 6.1 2,5 6,1 (Class I) Primary to secondary on 278 5,2 >8,4 526 >8,4 5,6 transformer T1 Primary to secondary on PCB 526 278 5,2 8,0 5,6 11,2 under transformer T1 Primary to secondary on 400 255 4.8 7.7 5.1 7.7 optocoupler U2 Primary to enclosure outside 526 278 5,2 8,2 5,6 >8,4 GTM91120-30XX-FB Line to Neutral before fusible 340 240 2,4 2,8 2,5 2,8 resistor Primary to functional earth 340 240 2,4 5,0 2,5 5,0 (Class I) Primary to secondary on 526 278 5,2 >8,4 5,6 >8,4 transformer T1 Primary to secondary on PCB 526 278 5,2 8,0 5,6 11,2 under transformer T1 Primary to secondary on 400 255 7,7 5.1 7,7 4,8 optocoupler U2 GTM91128LI1CELL, GTM91128LI2CELL, GTM91128LI3CELL Line to Neutral before fusible 340 240 2.4 4,6 2,5 4,6 resistor Primary to secondary on 526 278 5,2 >8,4 5,6 >8,4 transformer T1 Primary to secondary on PCB 526 278 5,2 8,0 5,6 11,2 under transformer T1

26	TABLE: Distance Through Insulation	ABLE: Distance Through Insulation Measurements							
Distance th	nrough insulation di at/of:	U r.m.s. (V)	Test voltage (V)	Required dti (mm)	dti (mm)				
Enclosure (	solid)	278	3995	0,46	min. 1,5				
Primary-Sec	condary (thin sheet layers)	278	1997	*	0,11				

255

278

4,8

5,2

7,7

>8,4

7,7

>8,4

5,1

5,6

Supplementary information:

Primary to secondary on

Primary to enclosure outside

Supplementary information:

optocoupler U2

\* required basic insulation between enameled primary wire and secondary TIW wire.

400

526



26.2 TEST A	TABLE: CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES THROUGH INSULATION						ES	N/A
		th three special prepared specimens with ated wires, without potting or impregnation						
cycles with		68 h at the temperature acc. Cl. 14 (min. 85 °C)	1 hour 25 °C	2 ho 0 °		1 hour 25 °C		
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.								

BB.26.2 TEST B	TABLE: CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES THROUGH INSULATION						ES	N/A
		est with three specially prepared specimens with otted – P1 values are required						
cycles 2 x working betwe pri / s	y voltage en	68 h at the temperature acc. Cl. 14 (min. 85 °C)	1 hour 25 °C	2 ho 0 °0		1 hour 25 °C		
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.								



26.2 TABLE: CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES N/A THROUGH INSULATION **TEST C** Test with three specially prepared specimens with potting (only dti is required) cycles with 2 x working voltage 68 h at the 1 hour 2 hour 1 hour temperature acc. 25 °C 0°C 25 °C between CI. 14 pri / sec (min. 85 °C) 1. 2. 3. 4. 5. 6. 7. 8. 9. 10.

<b>26.107</b> 61558-2- 16/A1		CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES SH INSULATION						N/A
	Test for	transformers, use FIV	ransformers, use FIW-wire					
cycles with 2 x working voltage between pri / sec		68 h at the temperature acc. Cl. 14 (min. 85 °C)	1 hour 25 °C	2 ho 0 °0		1 hour 25 °C		
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.								



27	TABLE: Resista	nce to he	at and fi	re - Glow	wire tests			Р
Object/	Manufacturer		G	low wire t	est (GWT)	; (°C)		
Part No./ Material	1	550	6	50	7	50	850	Verdict
Material	trademark	550	t <sub>e</sub>	t <sub>i</sub>	t <sub>e</sub>	t <sub>i</sub>	850	
Enclosure	SABIC Innovative Plastics	Р	0	0	/	/	/	Р
Enclosure Alternative	Tejin Chemi- cals	Р	0	0	/	/	/	Р
European Plug	ZhongRui R-EU	Р	0	0	0	0	Р	Р
Input connector CON1	Neltron Industrial Co., Ltd. (2114S)	Р	0	0	0	0	Р	Р
Appliance inlet CON1 Class I units	Zhejiang LECI Electronics (DB-6)	Р	0	0	0	0	Р	Р
Appliance inlet CON1 Class II units	Zhejiang LECI Electronics (DB-8)	Р	0	0	0	0	Р	Р
Transformer bobbin	GlobTek (GT-30xx001)	Р	0	0	0	0	Р	Р
Object/ Part No./	Manufacturer/ trademark	Glov		mmability /FI), °C	index	GW ignition temp. (GWIT), °C		Verdict
Material	trauemark	550	650	750	850	675	775	

## Supplementary information:

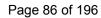
 $550^{\circ}$ C GWT not relevant (or applicable) to parts of material classified at least HB40 or if relevant HBF The GWIT pre-selection option, the  $850^{\circ}$ C GWFI pre-selection option, and the  $850^{\circ}$ C GWT are not relevant (or applicable) for attended appliances.



Annex U **U.5.1 THERMAL ENDURANCE TEST** Type ref. Rated PRI-Voltage Rated SEC-Voltage Material of Winding Material of bobbin Material of resin Material of potting Material of foil Components removed for test tw S Objective test duration (days) Theoretical test temperature 2 3 4 5 7 Sample 1 6 PRI SEC PRI SEC PRI SEC PRI SEC PRI PRI PRI SEC SEC SEC Winding Start - Rk After 4 h - Rw After 4 h – winding temperature After 4 h - oven temperature After 24 h - Rw After 24 h - winding temperature After 24 h - oven temperature Final test period (days) Output voltage (11.1) under load Insulating resistance High voltage test (35% of the values in Table 8.a



Annex U		U.	5.2 Th	ne use	of an	other (		ant S o		than 4	500 in	tw tes	sts	
Type ref.														
Rated PRI-Voltage														
Rated SEC- Voltage														
Material of Winding														
Material of bobbin														
Material of resin														
Material of potting														
Material of foil														
Components re- moved for test														
tw														
S														
Objective test duration (days)														
Theoretical test temperature														
Sample		1		2		3		4		5		6		7
Winding	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC
Start – Rk														
After 4 h – Rw														
After 4 h – winding temperature														
After 4 h - oven temperature														
After 24 h – Rw														
After 24 h – wind- ing temperature														
After 24 h - oven temperature						•				•				
Final test period (days)														
Output voltage (11.1) under load														
Insulating re- sistance														
High voltage test (35% of the values in Table 8.a														



SI®

 IEC 61558-2-16

 Clause
 Requirement + Test
 Result - Remark
 Verdict

Annex U		U.	5.2 Th	ne use	of an			ant S o		than 4	500 in	tw tes	sts	
Type ref.														
Rated PRI-Voltage														
Rated SEC- Voltage														
Material of Winding														
Material of bobbin														
Material of resin														
Material of potting														
Material of foil														
Components re- moved for test														
tw														
S														
Objective test duration (days)														
Theoretical test temperature														
Sample		1		2		3		4		5		6		7
Winding	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC	PRI	SEC
Start – Rk														
After 4 h – Rw														
After 4 h – winding temperature														
After 4 h - oven temperature														
After 24 h – Rw														
After 24 h – wind- ing temperature														
After 24 h - oven temperature														
Final test period (days)														
Output voltage (11.1) under load														
Insulating re- sistance														
High voltage test (35% of the values in Table 8.a														



## List of test equipment used:

A completed list of used test equipment shall be provided in the Test Reports when a Manufacturer Testing Laboratory according to TMP/CTF stage 1 or WMT/CTF stage 2 procedure has been used.

Clause	Measurement / testing	Testing / measuring equipment / material used, (Equipment ID)	Range used	Calibration due date
9	Standard test finger	TESTING T5-75 (SIQ 103477)	-	-
	Touch current	KIKUSUI TOS3200 (SIQ 106687)	-	2015-11-12
	Oscilloscope	Yokogawa DLM 2202 (SIQ 106871)	-	2015-05-26
	Small test finger	TESTING finger (SIQ 103602)	-	2019-07-23
11, 12, 14, 15	Power meter	Yokogawa WT210 (SIQ 106752)	2 A; 300 V	2015-08-29
	Multimeter	Fluke 87 V (SIQ 105194)	60 V	2016-01-13
	Multimeter	Fluke 87 V (SIQ 105195)	6 A	2016-01-13
14, 15	Thermometer	Keithley 2700 (SIQ 106708)	200°C	2015-11-03
16	Spring hammer	PTL F 22.50 (SIQ 102401)	0,5 J	2017-08-21
	Scale	Kern & Sohn PCB 10000-1 (SIQ 106920)	-	2015-09-03
17	Humidity	Ahlborn Almemo 2590-3S (SIQ 105224)	-	2016-03-11
14, 15, 16, 17, 18	Dielectric strength test	KIKUSUI TOS5301 (SIQ 106936)	5 kV~	2015-12-01
18	Insulation re- sistance	KIKUSUI SM001164 (SIQ 106873)	500 V	2015-05-30
	Touch current	KIKUSUI TOS3200 (SIQ 106687)	-	2015-11-12
	Impulse gen- erator 1,2/50	TESTING T3-61 (SIQ 106921)	-	2015-09-11
	High Voltage Probe	Tektronix P6015A (SIQ 103880)	-	2014-04-02
26	Digital caliper	Mitutoyo CD-15CP (SIQ 104411)	150±0,01 mm	2016-04-18
	Dielectric tester	KIKUSUI TOS5301 (SIQ 106936)	5 kV~	2015-12-01
27	Ball pressure test	TESTING T4-03 (SIQ 104390)	-	2017-05-18
	Digital caliper	Mitutoyo CD-15CP (SIQ 104411)	150±0,01 mm	2016-04-18
	Glow wire test	PTL T03.14 (SIQ 102252)	960°C	2016-12-03
	Stopwatch	Q & Q (SIQ 104353)	-	2015-12-08



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AA	Annex AA		N/A
	Partial discharge (PD) test		N/A
BB	Annex BB		N/A
	Particular requirements for associated transfo power supplies with internal frequencies > 50		N/A
	See separate test report-form for these Annex.		N/A
BB.8	MARKING AND OTHER INFORMATION		N/A
BB.8.2	Marking for transformers IP00 or for associated transformers: type and trademark, instruction sheets		N/A
BB.8.11	Correct symbols:		N/A
	Volts	V	N/A
	Amperes	A (mA)	N/A
	Volt amperes (or volt-amperes reactive for reactors)	VA or (VAR)	N/A
	Watts	W	N/A
	Hertz	Hz	N/A
	Input	PRI	N/A
	Output	SEC	N/A
	Direct current	d.c. (DC) or ====	N/A
	Neutral	N	N/A
	Single-phase a.c.	$\sim$	N/A
	Three-phase a.c.	3~	N/A
	Three-phase and neutral a.c.	3N $\sim$	N/A
	Power factor	cosφ	N/A
	Class II construction		N/A
	Class III construction	(iii)	N/A
	Fuse-link		N/A
	Rated max. ambient temperature	ta	N/A
	Frame or core terminal	///	N/A
	Protective earth		N/A
	IP number	IPXX	N/A
	Earth (ground for functional earth)	<u>_</u>	N/A

Report No.: T211-0359/15 M1 IEC 61558-2-16 Clause Requirement + Test Result - Remark Verdict N/A For indoor use only N/A tw5 YYY tw10 YYY N/A twx YYY N/A N/A Additional Symbols (IEC 61558-2-16:09) N/A SMPS incorporating a F Fail-safe separating transformer or Additional Symbols (IEC 61558-2-16:09) N/A SMPS incorporating a N/A or © Non-short-circuit-proof separating transformer SMPS incorporating a N/A or O Short-circuit-proof separating transformer (inherently or non-inherently) **SMPS** incorporating a N/A Fail-safe isolating transformer SMPS incorporating a N/A Non-short-circuit-proof isolating transformer **SMPS** incorporating a N/A Short-circuit-proof isolating transformer (inherently or non-inherently) SMPS incorporating a 0 N/A Fail-safe safety isolating transformer **SMPS** incorporating a N/A Non-short-circuit-proof safety isolating transformer SMPS incorporating a N/A 0 Short-circuit-proof safety isolating trans-(inherently or non-inherently) **SMPS** (Switch mode power supply unit) N/A **BB.9** PROTECTION AGAINST ELECTRIC SHOCK N/A **BB.10 CHANGE OF INPUT VOLTAGE SETTING** N/A **BB.11 OUTPUT VOLTAGE AND OUTPUT CURRENT UNDER LOAD** N/A

NO-LOAD OUTPUT VOLTAGE (see supplementary requirements in Part 2)

N/A

**BB.12** 





BB.13	SHORT-CIRCUIT VOLTAGE	N/A
BB.14	HEATING	N/A
BB.14.2	Application of 14.1 or 14.3 according to the insulation system	N/A
BB.14.2.1	Class of isolating system (classified materials according to IEC 60 085 and IEC 60 216)	N/A
BB.14.2.2	No classified material, or system but the measured temperature does not exceed the value of Class A	N/A
BB.14.2.3	No classified material or system but the measured temperature exceeds the value for Class A, the live parts of the transformers are submitted to the test of 14.3	N/A
BB.14.3	Accelerated ageing test for undeclared class of isolating system	N/A
	Cycling test (10 cycles):	N/A
	<ul> <li>measuring of the no-load input current (mA)</li> </ul>	N/A
BB.14.3.1	<ul><li>heat run (temperature in table 2)</li></ul>	N/A
BB.14.3.2	<ul><li>vibration test: 30 min; amplitude 0,35 mm; frequency range: 10 Hz, 55 Hz, 10 Hz</li></ul>	N/A
BB.14.3.3	- moisture treatment (48 h, 17.2)	N/A
BB.14.3.4	Measurements and tests at the beginning and after each test:	N/A
	<ul> <li>deviation of the no-load input current, measured at the beginning of the test is ≤ 30%</li> </ul>	N/A
	<ul> <li>insulation resistance acc. cl.18.1 and 18.2</li> </ul>	N/A
	<ul><li>electric strength, no breakdown (18.3);</li><li>2 min; test voltage 35% of specified value (table VI)</li></ul>	N/A
	- Transformers (50 or 60 Hz version) are tested after the dielectric strength test as follows: under no load; duration: 5 min; Upri(V):1,2 times rated supply voltage; frequency (Hz): 2 times rated frequency	N/A
		1
BB.15	SHORT-CIRCUIT AND OVERLOAD PROTECTION	N/A
BB.16	MECHANICAL STRENGTH	N/A
		1
BB.17	PROTECTION AGAINST HARMFUL INGRESS OF WATER AND MOISTURE	N/A
		l





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BB.18	INSULATION RESISTANCE AND ELECTRIC STRENGTH	N/A
BB.18.2	Insulation resistance between:	N/A
	<ul> <li>live parts and body for basic insulation</li> <li>≥ 2 MΩ</li> </ul>	N/A
	<ul> <li>live parts and body for reinforced insulation</li> <li>≥ 7 MΩ</li> </ul>	N/A
	- input circuits and output circuits for basic insulation ≥ 2 $MΩ$	N/A
	– input circuits and output circuits for double or reinforced insulation $\geq 5~\text{M}\Omega$	N/A
	− each input circuit and all other input circuits connected together ≥ 2 $MΩ$	N/A
	- each output circuit and all other output circuits connected together ≥ 2 $MΩ$	N/A
	<ul> <li>hazardous live parts and metal parts with basic insulation (Class II transformers)</li> <li>≥ 2 MΩ</li> </ul>	N/A
	− body and metal parts with basic insulation (Class II transformers) $\geq$ 5 MΩ	N/A
	− metal foil in contact with inner and outer surfaces of enclosures ≥ 2 $MΩ$	N/A
BB.18.3	Electric strength test (1 min): no flashover or breakdown:	N/A
	basic insulation between input circuits and output circuits; working voltage (V); test voltage (V):	N/A
	double or reinforced insulation between input circuits and output circuits; working voltage (V); test voltage (V):	N/A
	3) basic or supplementary insulation between:	N/A
	a) live parts of different polarity; working voltage (V); test voltage (V)	N/A
	b) live parts and the body if intended to be connected to protective earth:	N/A
	c) inlet bushings and cord guards and an- chorages:	N/A
	d) live parts and an intermediate conductive part:	N/A
	e) intermediate conductive parts and body:	N/A



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IEC 61558-2-16						
Clause	Requirement + Test	Result - Remark	Verdict			
	Reinforced insulation between the body live parts; working voltage (V); test voltage (V)	age	N/A			
	5) Functional insulation for windings intend to be connected in series or parallel (ter voltage = working voltage + 500 V) (IEC 61558-2-16:2009)		N/A			
18.102 (A1)	Partial discharge tests according IEC 60664-1 , if the working voltage is 750 V peak	>	N/A			
	Partial discharge is ≤ 10 pC at time P2 See Fig. 19.101		N/A			

BB.19	CONSTRUCTION	N/A
BB.19.1	Separation of input and output circuits	N/A
BB.19.1.1	SMPS incorporating auto-transformers (IEC 61558-2-16:2009)	N/A
BB.19.1.2	SMPS incorporating separating transformers (IEC 61558-2-16:2009)	N/A
BB.19.1.2.1	Input and output circuits electrically separated. (IEC 61558-2-16:09)	N/A
BB.19.1.2.2	The insulation between input and output winding(s) consist of basic insulation (IEC 61558-2-16:09)	N/A
	Class I SMPS	N/A
	Insulation between input windings and body consist of basic insulation	N/A
	Insulation between output windings and body consist of basic insulation	N/A
	Class II SMPS (IEC 61558-2-16:09)	N/A
	Insulation between input windings and body consist of double or reinforced insulation	N/A
	Insulation between output windings and body consist of double or reinforced insulation	N/A
BB.19.1.2.3	The insulation between input windings and intermediate conductive parts and the output windings and intermediate part consist of basic insulation (IEC 61558-2-16:09)	N/A
	For class I SMPS the insulation between input and output windings via the intermediate conductive parts consist of basic insulation (IEC 61558-2-16:09)	N/A





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Clause Requirement + Test Result - Remark Verdict

	For class II SMPS the insulation between input winding and the body and between the output windings and the body via the intermediate conductive parts consist of double or reinforced insulation (IEC 61558-2-16:09)	N/A
BB.19.1.2.4	Parts of output circuits may be connected to protective earth (IEC 61558-2-16:09)	N/A
BB.19.1.2.5	No direct contact between output circuits and the body, unless: (IEC 61558-2-16:2009)	N/A
	Allowed for associated transformers by the equipment standard	N/A
	Clause 19.8 of part 1 is fulfilled	N/A
BB.19.1.3	SMPS incorporating isolating transformers and safety isolating transformers (IEC 61558-2-16:09)	N/A
BB.19.1.3.1	Input and output circuits electrically separated (IEC 61558-2-16:09)	N/A
	No possibility of any connection between these circuits	N/A
BB.19.1.3.2	The insulation between input and output winding(s) consist of double or reinforced insulation (exception see 19.1.3.4) (IEC 61558-2-16:09)	N/A
	Class I SMPS <b>not</b> intended for connection to the mains by a plug:	_
	<ul> <li>Insulation between input windings and body connected to earth consist of basic insulation rated to the input voltage</li> </ul>	N/A
	Insulation between output windings and body, connected to earth consist of basic insulation rated for the output voltage	N/A
	Class I SMPS intended for connection to the mains by a plug (EN 61558-2-16:09):	N/A
	Insulation between input windings and body connected to earth consist of basic insulation rated to the working voltage	N/A
	Insulation between output windings and body, connected to earth consist of supplementary insulation rated for the working voltage	N/A
	Class II SMPS (IEC 61558-2-16:09)	N/A



Clause

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on between input windings and body of double or reinforced insulation rat-		N/A
		NI/A
e input voltage		19/75
nsist of double or reinforced insula-		N/A
to the body (between input/output)		-
and output windings, via intermeditive parts, consist of double or reination, rated to the working voltage		N/A
ding and the body and between the windings and the body via the inter- e conductive parts consist of double breed insulation. (rated to the input for SELV circuits only basic insula-		N/A
insulation between input and output s, via intermediate conductive parts, of double or reinforced insulation,		N/A
class II equipment		N/A
		N/A
core: basic insulation rated for the		N/A
s and output and intermediate parts t least basic insulation		N/A
ate metal part is less than basic insu- he part is considered to be connected		N/A
to the mains by a plug the following		N/A
ve screen consist of basic insulation		N/A
	on between output windings and onsist of double or reinforced insulated to the output voltage intermediate conductive parts not to the body (between input/output) (2-16:09):  and class II SMPS the insulation between and output windings, via intermeditive parts, consist of double or reination, rated to the working voltage (2-16:09)  as II SMPS the insulation between inding and the body and between the windings and the body via the interconductive parts consist of double orced insulation. (rated to the input, for SELV circuits only basic insulation, of the body))  asformers, different from independinsulation between input and output as, via intermediate conductive parts, of double or reinforced insulation, of the working voltage.  asformers with earthed core, and not class II equipment (2-16:09)  on from the input to the earthed core: sulation rated for the input voltage on from the output voltage to the core: basic insulation rated for the voltage and output and intermediate conts and output and intermediate conts and output and intermediate parts t least basic insulation (2-16:09)  sulation from input or output to the intermediate part is less than basic insulation insulation part is less than basic insulation.	on between output windings and consist of double or reinforced insulated to the output voltage intermediate conductive parts not to the body (between input/output) 2-16:09):  and class II SMPS the insulation between and output windings, via intermeditive parts, consist of double or reination, rated to the working voltage 2-16:09)  ss II SMPS the insulation between inding and the body and between the windings and the body via the interconductive parts consist of double or cred insulation. (rated to the input for SELV circuits only basic insulation between input and output sis, via intermediate conductive parts, of double or reinforced insulation, the working voltage.  Insformers with earthed core, and not class II equipment 2-16:09)  on from the input to the earthed core: sulation rated for the input voltage on from the output voltage to the core: basic insulation rated for the voltage etween: input to intermediate conts and output and intermediate parts t least basic insulation 2-16:09)  sullation from input or output to the inate metal part is less than basic insulate metal part is less than basic insulation to the mains by a plug the following zomply (EN 61558-2-16:09):  ulation between input winding and we screen consist of basic insulation

IEC 61558-2-16

Clause Requirement + Test Result - Remark Verdict

	The insulation between output winding and protective screen consist of basic insulation (rated output voltage)	N/A
	The protective screen consist of metal foil or a wire wound screen extending the full width of the windings and has no gaps or holes	N/A
	Where the protective screen does not cover the entire width of the input winding, additional insulation to ensure double insulation in this area, is used.	N/A
	If the screen is made by a foil, the turns are isolated, overlap at least 3 mm	N/A
	The cross-section of the screen and the lead out wire is at least corresponding to the rated current of the overload device	N/A
	The lead our wire is soldered or fixed to the protective screen.	N/A
	Protective screening is not allowed for SMPS with plug connection to the mains (EN 61558-2-16:09)	N/A
BB.19.1.3.5	No connection between output circuit and protective earth, except of associated transformers (allowed by equipment standard) or 19.8 is fulfilled (EN 61558-2-16:09)	N/A
BB.19.1.3.6	No connection between output circuit and body, except of associated transformers (allowed by equipment standard) (EN 61558-2-16:09)	N/A
BB.19.1.3.7	The distance between input and output terminals for the connection of external wiring is ≥ 25 mm	N/A
BB.19.1.3.8	Portable SMPS having an rated output ≤ 630 VA (EN 61558-2-16:09)	N/A
BB.19.1.3.9	No connection between output circuit, and body except of associated transformers (allowed by equipment standard) (EN 61558-2-16:09)	N/A
BB.19.1.3.10	Protective screening is not allowed for SMPS with plug connection to the mains (EN 61558-2-16:09)	N/A
BB.19.11	Handles, levers, knobs, etc.:	N/A
	<ul><li>insulating material</li></ul>	N/A
	supplementary insulation covering	N/A
	separated from shafts or fixing by supple- mentary insulation	N/A

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IEC 61558-2-16			
Clause	Requirement + Test	Result - Remark	Verdict

BB.19.12	Windings construction	N/A
BB.19.12.1	Undue displacement in all types of transformers not allowed:	N/A
	of input or output windings or turns thereof	N/A
	of internal wiring or wires for external con- nection	N/A
	of parts of windings or of internal wiring in case of rupture or loosening	N/A
BB.19.12.2	Serrated tape:	N/A
	<ul> <li>distance through insulation according to table 13</li> </ul>	N/A
	<ul> <li>one additional layer of serrated tape, and</li> </ul>	N/A
	one additional layer without serration	N/A
	<ul> <li>in case of cheek less bobbins the end turns of each layer shall be prevented from being displaced</li> </ul>	N/A
BB.19.12.3 (A1)	Insulated windings wires providing basic, supplementary or reinforced insulation, meet the following requirements:	N/A
	Multi-layer extruded or spirally wrapped insulation, passed the tests of annex K	N/A
	Basic insulation: two wrapped or one extruded wire	N/A
	Supplementary insulation: two layers, wrapped or extruded	N/A
	Reinforced insulation: three layers wrapped or extruded	N/A
	Spirally wrapped insulation:	N/A
	creepage distances between wrapped layers > cl. 26 _ P1 values	N/A
	<ul> <li>path between wrapped layers sealed, the test voltage of K2 is multiplied with 1,35</li> </ul>	N/A
	test 26.2.3 – Test A, passed for wrapped layers	N/A
	the finished component pass the electric strength test according to cl. 18.3	N/A
a)	Insulated winding wire used for basic or supplementary insulation in a wound part:	 N/A
	comply with annex K	N/A
	two layers for supplementary insulation	N/A
	one layer for basic insulation	N/A





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	one layer for mechanical separation be- tween the insulated wires of primary and secondary. This layer fulfils the require- ment of basic insulation.	N/A
b)	Insulated winding wire used for reinforced insulation in a wound part:	N/A
	comply with annex K	N/A
	three layers	N/A
	relevant dielectric strength test of 18.3	N/A
	Where the insulated winding wire is wound:	N/A
	upon metal or ferrite cores	N/A
	upon enamelled wire	N/A
	under enamelled wire	N/A
	one layer for mechanical separation be- tween the insulated wires and the core or the enamelled wires is required. This layer fulfils the requirement of basic in- sulation.	N/A
	both windings shall not touch each other and also not the core.	N/A
	100 % routine test of Annex K3 of part 1 is ful- filled	N/A
	no creepage distances and clearances for insulated winding wirers	N/A
	for TIW wires values of box 2) c) of table 13, ta- ble C.1 and table D.1 of part 1 and of clause 26.106 are not required	N/A
FIW	Transformers which use FIW wire	-
BB 19.12.101 (A1)	Max. class F for transformers which use FIW-wire	N/A
BB 19.12.102 (A1)	FIW wires comply with IEC 60851-5, Ed.4.1; IEC 60317-0-7 and IEC 60317-56, Ed.1.	N/A
	other nominal diameter as mentioned in table 19.101 can be calculated with the formula after table 19.111	N/A
	FIW wire used for basic or supplementary insulation for transformers according 19.1.2 (separating-transformers) of IEC 61558-2-16:	_



Page 98 of 196 Report No.: T211-0359/15 M1 IEC 61558-2-16 Clause Requirement + Test Result - Remark Verdict the test voltage of table 8a – part 1, N/A based on the working voltage of basic or supplementary insulation, comply with the min. voltage strength of table 19.111 one layer for mechanical separation is N/A located between the insulated wires of primary and secondary. This layer fulfil the requirement of basic insulation N/A between FIW and enamelled wire, no requirements of creepage distances and clearances N/A no touch of FIW and enamelled wires (grad 1, or grad 2 ...) FIW wire used for double or reinforced insulation N/A for transformers according 19.1.3 (isolating and safety isolating transformers) of IEC 61558-2-16 (PRI and SEC basic insulated FIW-wire): N/A the test voltage of table 8a - part 1, based on the working voltage of basic or supplementary insulation, comply with the min. voltage strength of table 19.111 for primary and secondary winding FIW-N/A wire for basic insulation is used one layer for mechanical separation is N/A located between the insulated wires of primary and secondary. This layer fulfil the requirement of basic insulation no touch between the basic insulated N/A PRI and SEC FIW-wires between PRI- and SEC-FIW wires, no N/A requirements of creepage distances and clearances Alternative construction used for reinforced insu-N/A lation (reinforced insulated FIW wire and enamelled wire) the test voltage of table 8a - part 1, N/A based on the working voltage reinforced insulation, comply with the min. voltage strength of table 19.111 one layer for mechanical separation is N/A located between the reinforced insulated FIW wire and the enamelled wire. This layer fulfil the requirement of basic insulation

no touch between the FIW wire and the

enamelled wire

N/A

IEC 61558-2-16 Clause Requirement + Test Result - Remark Verdict between the reinforced FIW wire and N/A any other parts, no requirements of creepage distances and clearances exist Alternative construction with FIW wires, basic or supplementary insulated for transformers with double or reinforced insulation according to 19.1.3 (basic/supplementary insulated FIW wire + enamelled wire + creepage distance and clearances for basic insulation) N/A the test voltage of table 8a - part 1, based on the working voltage of basic or supplementary insulation, comply with the min. voltage strength of table 19.111 N/A PRI or SEC basic insulated FIW wire and to the other winding (enamelled wire) requirements of supplementary insulation N/A creepage distances and clearances between the basic insulated FIW wire and the enamelled wire for basic or supplementary insulation are required. Where the FIW wire is wound N/A upon metal or ferrite cores N/A one layer for mechanical separation be-N/A tween the insulated wires and the core or the enamelled wires is required. This layer fulfils the requirement of basic insulation. both windings shall not touch each other N/A and also not the core. **BB.20 COMPONENTS** N/A **BB.21 INTERNAL WIRING** N/A **BB.22** SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CABLES AND CORDS N/A **BB.23 TERMINALS FOR EXTERNAL CONDUCTORS** N/A **BB.24** PROVISION FOR PROTECTIVE EARTHING N/A **BB.25 SCREWS AND CONNECTIONS** N/A



BB.26	CREEPAGE DISTANCES AND CLEARANCES	N/A
BB.26.1	See 26.101	N/A
BB.26.2	Creepage distances (cr) and clearances (cr)	N/A
BB.26.2.1	Windings covered with adhesive tape	N/A
	the values of pollution degree 1 are fulfilled	N/A
	<ul> <li>all isolating material are classified acc. to IEC 60085 and IEC 60216</li> </ul>	N/A
	- test A of 26.2.3 is fulfilled	N/A
BB.26.2.2	Uncemented insulating parts pollution degree P2 or P3	N/A
	<ul> <li>all isolating material are classified acc. to IEC 60085 and IEC 60216</li> </ul>	N/A
	values of pollution degree 1 are not applicable	N/A
BB.26.2.3	Cemented insulating parts	N/A
	<ul> <li>all isolating materials are classified acc. to IEC 60085 and IEC 60216</li> </ul>	N/A
	values of distance through insulation (dti)     are fulfilled	N/A
	creepage distances and clearances are not required	N/A
	test A of this sub clause is fulfilled	N/A
	Test A	N/A
	- thermal class	N/A
	<ul><li>working voltage</li></ul>	N/A
	Test with three specially specimens, with uninsulated wires, without impregnation or potting	N/A
	Two of the three specimens are subjected to:	N/A
	the relevant humidity treatment according to 17.2 (48 h)	N/A
	the relevant dielectric strength test of     18.3 multiplied with factor 1,35	N/A
	One of the three specimens is subjected to the relevant dielectric strength test of 18.3 multiplied by the factor 1,35 immediately at the end of the last cycle with high temperature	N/A
	Impulse dielectric test according to 4.1.1.2.1 of IEC 60 664-1 (1,2 / 50 □s waveform) – see Annex R of IEC 61558-1	N/A
BB.26.2.4	Enclosed parts, by impregnation or potting	N/A



Report No.: T211-0359/15 M1 IEC 61558-2-16 Result - Remark Clause Requirement + Test Verdict BB.26.2.4.1 The requirements of reduced values as stat-N/A ed for pollution degree 1 (P1) are fulfilled all isolating materials are classified acc. to N/A IEC 60085 and IEC 60216 Test B N/A thermal class N/A N/A working voltage Test with three specially specimens, potted (see appended table) N/A or impregnated. The dielectric strength test is applied directly to the joint. Two of the three specimens are subjected to: N/A the relevant humidity treatment according to N/A 17.2 (48 h) the relevant dielectric strength test of 18.3 N/A multiplied with factor 1,25 One of the three specimens is subjected to N/A the relevant dielectric strength test of 18.3 multiplied by the factor 1,25 immediately at the end of the last cycle with high tempera-The three spacemen pass the Impulse dielec-N/A tric test according to 4.1.1.2.1 of IEC 60 664-1 (1,2 / 50 □s waveform) – see Annex R of IEC 61558-1 BB.26.2.4.2 The requirements of distance through insula-N/A tion (dti) are fulfilled. (P1 values are not required)



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Clause	Requirement + Test	Result - Remark	Verdict
	One of the three specimens is subjected to the relevant dielectric strength test of 18.3 multiplied by the factor 1,35 immediately at the end of the last cycle with high temperature		N/A
	The three spacemen pass the Impulse dielectric test according to 4.1.1.2.1 of IEC 60 664-1 (1,2 / 50 □s waveform) – see Annex R of IEC 61558-1		N/A
BB.26.3	Distance through insulation		N/A
	For double or reinforced insulation, the required values of Tables 13, C1, and D1 – boxes 2b, 2c and 7 are fulfilled		N/A
	The insulation fulfil the material classification according IEC 60085 or 60216 or the test of 14.3		N/A
BB.26.3.1	Reduced values of the thickness of insulation for supplementary or reinforced insulation are allowed if the following conditions are fulfilled:		N/A
	<ul> <li>the isolating materials are classified acc. to IEC 60085 and IEC 60216</li> </ul>		N/A
	- the test of 14.3 is fulfilled		N/A
	<ul> <li>If both requirements are fulfilled, the required values for solid insulation can be multiplied by 0,4</li> </ul>		N/A
	<ul> <li>Minimum thickness of reinforced insulation ≥0,2 mm</li> </ul>		N/A
	<ul> <li>Minimum thickness of supplementary insulation ≥0,1 mm</li> </ul>		N/A
BB.26.3.2	Insulation in thin sheet form		N/A
	If the layers are non-separable (glued to- gether):		N/A
	The requirement of 3 layers is fulfilled		N/A
	The mandrel test according 26.3.3 is ful- filled with 150 N		N/A
	<ul> <li>The required values for d.t.i. of Tables 13, C.1 and D.1 – marked by index "e" is fulfilled.</li> </ul>		N/A
	If the layers are separated:		N/A
	The requirement of 2 layers is fulfilled		N/A
	If serrated tape is used, 1 additional layer er (serrated) and one additional layer without serration is required		N/A
	<ul> <li>The mandrel test according 26.3.3 is ful- filled on each layer with 50 N</li> </ul>		N/A



Report No.: T211-0359/15 M1 IEC 61558-2-16 Result - Remark Clause Requirement + Test Verdict The required values for d.t.i. of Tables N/A 13, C.1 and D.1 - marked by index "e" is fulfilled. If the layers are separated (alternative: N/A The requirement of 3 layers is ful-N/A filled If serrated tape is used, 1 additional lay-N/A er (serrated) and one additional layer without serration is required The mandrel test according 26.3.3 is ful-N/A filled on 2/3 of the layers with 100 N The required values for d.t.i. of Tables N/A 13, C.1 and D.1 – marked by index "e" is fulfilled. Test according to 14.3 and if the isolating mate-N/A rials are classified acc. to IEC 60085 and IEC 60216 no distances through insulation are required for insulation in thin sheet form The figures within square brackets in box 2 and N/A 7 of table 13 (C.1/D.1) are used for insulation in thin sheet form as follows: rated output > 100 VA values in square N/A brackets apply rated output ≥ 25 VA ≤ 100 VA 2/3 of the N/A value in square brackets apply rated output <u>25 VA 1/3 of the value in</u> N/A square brackets apply BB.26.3.3 Mandrel test of insulation in thin sheet form N/A (specimen of 70 mm width are necessary): If the layers are non-separable – at least 3 N/A layers glued together fulfil the test:

N/A

N/A

N/A

N/A

N/A

pull force of 150 N

breakdown.

3 layers fulfil the test.

breakdowns.

pull force of 100 N

high voltage test of 5,0 kV or the test

If the layers are separable and 2/3 of at least

high voltage test of 5,0 kV or the test

voltage of 18.3 multiplied by 1,25 whatever is the greater. No flashover, no

voltage of 18.3 multiplied by 1,25 whatever is the greater. No flashover, no



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	IEC 61558-2-16	
Clause	Requirement + Test Result - Remark	Verdict
	If the layers are separable 1 of at least 2 layers fulfil the test:	N/A
	– pull force of 50 N	N/A
	- high voltage test of 5,0 kV or the test voltage of 18.3 multiplied by 1,25 whatever is the greater. No flashover, no breakdown.	N/A
BB.26.101	Creepage distances, clearances and distances through insulation, specified values according to (EN 61558-2-16:09):	N/A
	- table 13, material group IIIa (part 1)	N/A
	- table C, material group II (part 1)	N/A
	- table D, material group I (part 1)	N/A
	<ul><li>working voltage</li></ul>	N/A
	<ul> <li>rated supply frequency 50/60 Hz</li> </ul>	N/A
	rated internal frequency	N/A
	Insulation between input and output circuits (basic insulation):	N/A
	a) measured values ≥ specified values (mm):	N/A
	Insulation between input and output circuits (double or reinforced insulation):	N/A
	a) measured values ≥ specified values (mm):	N/A
	b) measured values ≥ specified values (mm):	N/A
	c) measured values ≥ specified values (mm):	N/A
	<ol> <li>Insulation between adjacent input circuits:</li> <li>measured values ≥ specified values</li> <li>(mm)</li> </ol>	N/A
	Insulation between adjacent output circuits: measured values ≥ specified values (mm):	N/A
	Insulation between terminals for external connection:	N/A
	a) measured values ≥ specified values (mm):	N/A
	b) measured values ≥ specified values (mm)	N/A



Report No.: T211-0359/15 M1 IEC 61558-2-16 Requirement + Test Result - Remark Verdict Clause c) measured values ≥ specified values N/A (mm) .....: Basic or supplementary insulation: N/A N/A a) measured values ≥ specified values (mm) .....: b) measured values ≥ specified values N/A (mm) .....: c) measured values ≥ specified values N/A (mm) .....: N/A d) measured values ≥ specified values (mm) .....: N/A e) measured values ≥ specified values

	(mm):	
	6. Reinforced or double insulation: measured values ≥ specified values (mm):	N/A
	7. Distance through insulation:	N/A
	a) measured values ≥ specified values (mm):	N/A
	b) measured values ≥ specified values (mm):	N/A
	c) measured values ≥ specified values (mm):	N/A
BB.26.102	Values of IEC 61558-2-16 applicable for frequency up to 3 MHz (EN 61558-2-16:09)	N/A
	For frequency above 3 MHz clause 7 of IEC 60664-4 is applicable (high frequency testing)	N/A
BB.26.103	Clearance (EN 61558-2-16:09)	N/A
	a.) Clearance for frequency ≥ 30 kHz according figure 101 two determinations are necessary:	N/A
	determination based on peak working voltage according Table 104 :	N/A
	Peak working voltage	N/A
	Basic insulation: required / measured	N/A
	Double or reinforced insulation: required / measured value	N/A
	<ul> <li>and alternative if applicable for approximate- ly homogeneous field according to Table 102</li> </ul>	N/A
	Peak working voltage	N/A
	Basic insulation: required / measured	N/A



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	IEC 61558-2-16		
Clause	Requirement + Test	Result - Remark	erdict
	Double or reinforced insulation: required / measured value	1	N/A
	<ul> <li>determination based on measured r.m.s. working voltage according Tables 13, C1 and D1 (see clause 26.101)</li> </ul>	1	N/A
	The minimum clearance is the greater of the two values.	1	N/A
	<ul> <li>b.) Clearance for frequency ≤ 30 kHz according figure 101 two determinations are necessary:</li> </ul>	1	N/A
	<ul> <li>determination based on peak working voltage with recurring peak voltages ac- cording Table 103 :</li> </ul>	1	N/A
	<ul> <li>determination based on measured r.m.s. working voltage according Tables 13, C1 and D1 (see clause 26.101)</li> </ul>	1	N/A
	The minimum clearance is the greater of the two values.	1	N/A
BB.26.104	The working voltages of Table 102, 103 and 104 are peak voltages including µsec peaks EN 61558-2-16:09)		N/A
	The working voltage according to Table 13 of part 1 are r.m.s. voltages	1	N/A
BB.26.105	Creepage distances	1	N/A
	Two determinations of creepage distances are necessary (see Figure 102)	1	N/A
	<ul> <li>determination based on measured peak working voltage according Tables 105 to 110</li> </ul>	1	N/A
	Peak working voltage	1	N/A
	Pollution degree	1	N/A
	Basic or supplementary insulation: required / measured	1	N/A
	Double or reinforced insulation: required / measured value	ı	N/A
	<ul> <li>determination based on measured r.m.s. working voltage according Tables 13, C1 and D1 (see clause 26.101)</li> </ul>	1	N/A
	If the values based on table 105 to 110 are lower than the relevant values in Tables 13, C.1 or D.1, the higher values shall be applicable		N/A
BB.26.106	Distance through insulation (EN 61558-2-16:09)	<u> </u>	N/A



 IEC 61558-2-16

 Clause
 Requirement + Test
 Result - Remark
 Verdict

	Instead of partial discharge with high frequency voltage the test of the distance and the calculation of the electric field is applicable under the following conditions:	N/A
	- the max. frequency is < 10 MHz	N/A
	<ul> <li>the field strength approximately comply with Figure 103</li> </ul>	N/A
	<ul> <li>no voids or gaps are present in between the solid insulation</li> </ul>	N/A
	For thick layers d1 $\geq$ 0,75 the peak value of the field strength is $\leq$ 2 kV/mm	N/A
	For thin layers d2 $\leq$ 30 $\mu$ m the peak value of the field strength is $\leq$ 10 kV/mm	N/A
	For d1 > d > d2 equation (1) is used for calculation the field strength	N/A
BB.26.107 (A1)	For transformers with FIW wires the following test is required	N/A
	10 cycles are required	N/A
	68 h test at max heating temperature +     10°C or test at max. allowed winding     temperature based on the insulation     class (required in table 1) + 10°C	N/A
	• 1 h at 25° C	N/A
	• 2 h at 0° C	N/A
	1 h at 25° C — (next cycle start again with 68 h max winding temp + 10)	N/A
	during the 10 cycles test 2 x working     voltage is connected between PRI and     SEC	N/A
	after 10 cycle test 2 transformers are subjected to the 17.2 test for 48 h and direct after the 48 h the dielectric strength test of 18.3 (100 % test voltage) is done	N/A
	after the 10 cycle test the third sample is tested at the end of the last cycle in the hot position with the dielectric strength test of 18.3 (100 % test voltage)	N/A
	the partial discharge test according to     18.101 is done after the cycling test and     after the high voltage test, if the <b>peak</b> working voltage is >750 V	N/A



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IEC 61558-2-16			
ment + Test	Result - Remark	Verdict	
!			

BB.27 RESISTANCE TO HEAT, FIRE AND TRACKING	N/A
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		IEC 61558-2-16 Annex Bl	3	
Clause	Requirement + Test		Result - Remark	Verdict

BB.E	ANNEX E , GLOW WIRE TEST		
	The test is required according to IEC 60695-2-10 and IEC 60695-2-11 with the following additions:		N/A
BB.E.1	Clause 6, "Severities" of IEC 6095-2-11, apply with the temperature stated in 27.3 of IEC 61558-1		N/A
BB.E2	Clause 8, "Conditioning", of IEC 60695-2-11 apply, preconditioning is required		N/A
BB.E3	Clause 10, "Test Procedure", of IEC 60695-2-11apply, The tip of the glow wire is applied to the flat side of the surface.		N/A

	ANNEX F, REQUIREMENTS FOR MANUALLY OPERATED SWITCHES WHICH ARE PARTS OF THE TRANSFORMER	N/A
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BB.H	ANNEX H, ELECTRONIC CIRCUITS (IEC 61558-	N/A	
	1)	1	

<b>BB.K</b> 61558-2- 16/A1	558-2- INSULATION		
BB.K.1	Wire construction:	N/A	
	insulated winding wire for basic or supplementary insulation (see 19.12.3)	N/A	
	insulated winding wire for reinforced insulation (see 19.12.3)	N/A	
	splid circular winding wires and stranded winding wires with 0,05 to 5 mm diameter	N/A	
	spirally wrapped insulation - overlapping	N/A	
BB.K.2	Type tests	N/A	
BB.K.2.1	1 General  Tests between ambient temperature between 15° C and 35° C and at an humidity between 45% and 75 %		
BB K.2.2	Electric strength test	N/A	
BB K.2.2.1	Solid circular winding wires and stranded winding wires	N/A	
	Test samples prepared according to clause 4.4.1 of IEC 60851-5:2008 (twisted pair)	N/A	

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	IEC 61558-2-16 Annex B	В	
Clause	Requirement + Test	Result - Remark	Verdict
	Dielectric strength test: 6 kV for reinforced insulation		N/A
	Dielectric strength test: 3 kV for basic or supplementary insulation		N/A
BB K.2.2.2	Square or rectangular wires .		N/A
	Test samples prepared according to clause 4.7.1 of IEC 60851-5:2008		N/A
	Dielectric strength test: 5,5 kV for reinforced insulation		N/A
	Dielectric strength test: 2,75 kV for basic or supplementary insulation		N/A
BB K.2.3	Flexibility and adherence		N/A
	Claus 5.1 in Test 8 of IEC 60851-3:2009 shall be used		N/A
	Test samples prepared according to clause 5.1.1.4 of IEC 60851-3:2009		N/A
	Dielectric strength test: 5,5 kV for reinforced insulation		N/A
	Dielectric strength test: 2,75 kV for basic or supplementary insulation		N/A
	Mandrel diameter according table K.1		N/A
	The tension to the wire during winding on mandrel is 118 N/mm² (118 MPa)		N/A
BB.K.2.4	Heat shock		N/A
	Test samples prepared according to 3.1.1 (in Test 9) of IEC 60851-6:1996		N/A
	high voltage test immediately after this test		N/A
	Dielectric strength test: 5,5 kV for reinforced in- sulation		N/A
	Dielectric strength test: 2,75 kV for basic or supplementary insulation		N/A
BB.K.2.5	Retention of dielectric strength after bending (test as specified under test 13 of 4.6.1 c) of IEC 60 851-5)		N/A
	high voltage test immediately after this test		N/A
	Dielectric strength test: 5,5 kV for reinforced in- sulation		
	Dielectric strength test: 2,75 kV for basic or supplementary insulation		
BB.K.3	Testing during manufacturing		N/A



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		3		
		IEC 61558-2-16 Annex B	В	
Clause	Requirement + Test		Result - Remark	Verdict

BB.K.3.1	General	N/A
	Tests as subjected in K.3.2 and K.3.3	
BB K.3.2	Routine test	N/A
	Dielectric strength test: 4,2 kV for reinforced insulation	N/A
	Dielectric strength test: 2,1 kV for basic or supplementary insulation	N/A
BB K.3.3	Sampling test	N/A
BB K.3.3.1	Solid circular winding wires and stranded winding wires	N/A
	Test with a twisted pair, prepared according clause 4.4.1 of IEC 60851-5:2008	N/A
	Dielectric strength test: 6 kV for reinforced insulation	N/A
	Dielectric strength test: 3 kV for basic or supplementary insulation	N/A
BB K.3.3.2	Square rectangular wire	N/A
	Samples prepared according to clause 4.7.1 of IEC 60851-5:2008	N/A
	Dielectric strength test: 5,5 kV for rein- forced insulation	N/A
	Dielectric strength test: 3 kV for basic or supplementary insulation	N/A

BB.U	ANNEX U – INFORMATIVE – OPTIONAL TW – MARKING FOR TRANSFORMERS	N/A
V	ANNEX V, SYMBOLS TO BE USED FOR THERMAL CUT-OUTS	N/A

BB.26.2 TEST A	TABLE: CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES THROUGH INSULATION							N/A
		three special prepared specimens with ed wires, without potting or impregnation						
cycles with 2 x working voltage between pri / sec		68 h at the temperature acc. Cl. 14 (min. 85 °C)	1 hour 25 °C	2 ho 0 °		1 hour 25 °C		
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.								

BB.26.2 TEST B	TABLE: CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES THROUGH INSULATION						ES	N/A
Test with three specially prepared specimens with potted – P1 values are required								
cycles with 2 x working voltage between pri / sec		68 h at the temperature acc. Cl. 14 (min. 85 °C)	1 hour 25 °C	2 ho 0 °		1 hour 25 °C		
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.								

BB.26.2 TEST C	TABLE: CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES THROUGH INSULATION							N/A
	Test with three specially prepared specimens with potting (only dti is required)							
cycles with 2 x working voltage between pri / sec		68 h at the temperature acc. Cl. 14 (min. 85 °C)			our 1 hour °C 25 °C			
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.					•			

<b>BB.26.107</b> 61558-2-16/A1		CREEPAGE DISTANCES AND CLEARANCES AND DISTANCES IGH INSULATION						N/A
	Test for	transformers, use FIW	-wire					
cycles 2 x working betwe pri / s	voltage en	68 h at the temperature acc. Cl. 14 (min. 85 °C)	1 hour 25 °C	2 ho 0 °		1 hour 25 °C		
1.								
2.								
3.								
4.								
5.								
6.								
7.								
8.								
9.								
10.								

	IEC 6 <sup>2</sup>	1558-2-16 Aı	nnex BB				
Clause	Requirement + Test Result - Remark					Verdict	
			•				
BB 18	TABLE: Dielectric Strength	TABLE: Dielectric Strength					
Test voltage applied between:			est potei V)	ntial applied	Breakdown / flashover (Yes/No)		
Supplemen	tary information:	•					

BB 18.3	TABLE: insulation resistance measurements					
Insulation resistance R between: R (MΩ) Required R						
Between m	ains poles (primary fuse disconnected)					
Between pa	arts separated by basic or supplemen- tion					
Between pa	arts separated by double or reinforced					
Supplemen	itary information:					

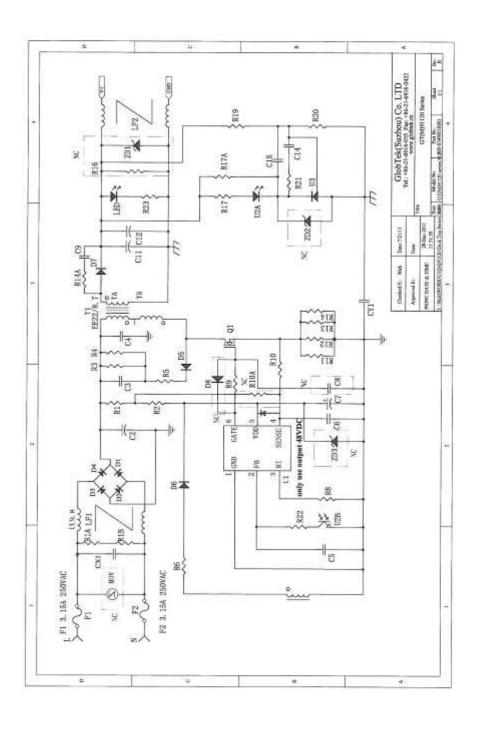
BB 26	TABLE: Clearance And Creepage Distance Measurements						N/A
clearance c distance dc	and creepage r at/of:	Up (V)	U r.m.s. (V)	Required cl (mm)	cl (mm)	required dcr (mm)	dcr (mm)
Supplementa	ary information:		<u> </u>	<u> </u>			

BB 26	TABLE: Distance Through Insulation Measurements					
Distance th	nrough insulation di at/of:	U r.m.s. (V)	Test voltage (V)	Required dti (mm)	dti (mm)	
Supplemen	tary information:	•	•	•		

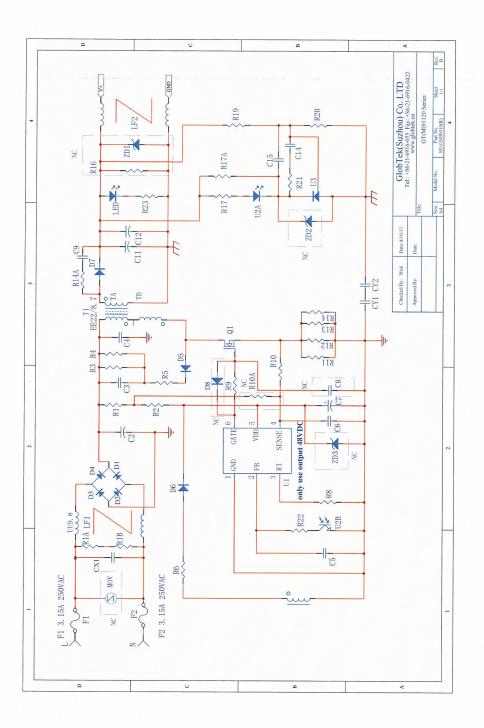


# Enclosure No. 1 (Technical documentation)

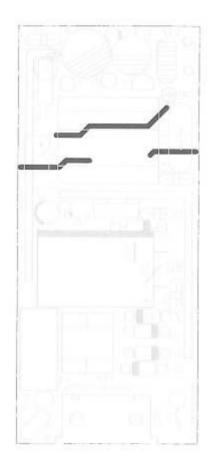




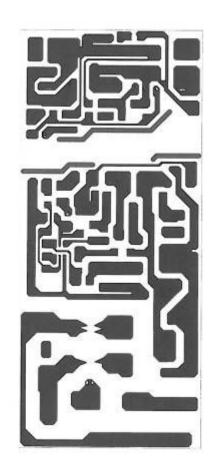


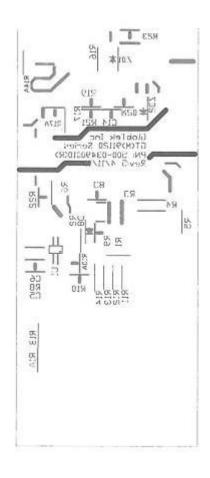




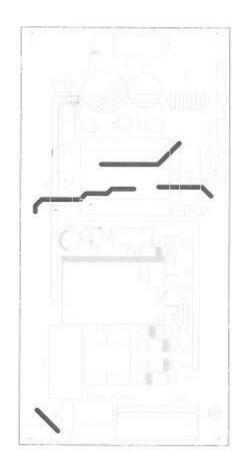




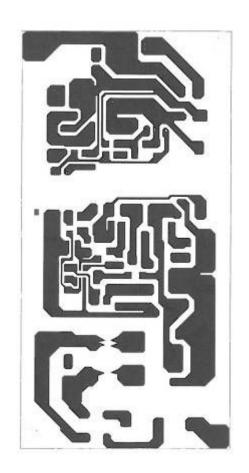




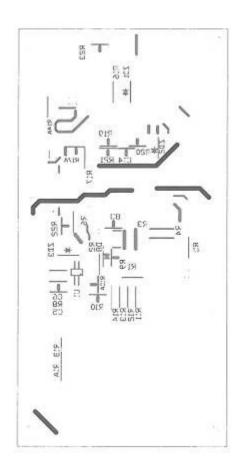




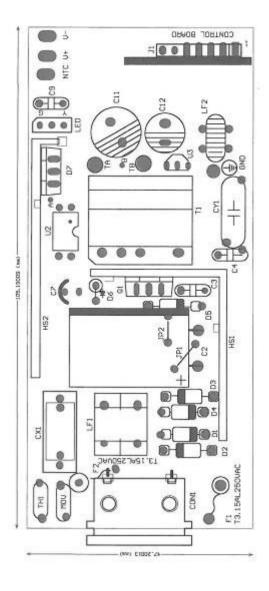






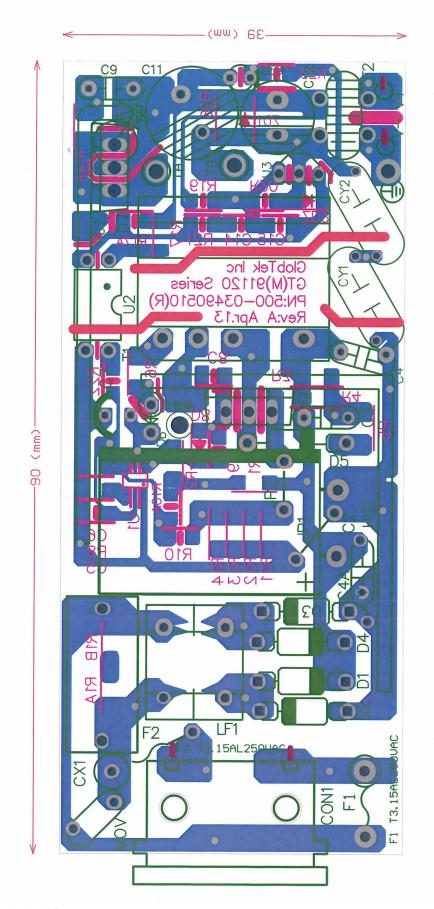




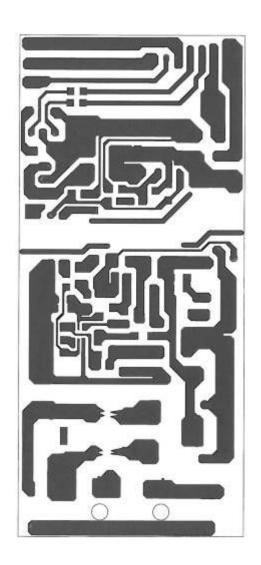


Part No.: GTM91128 PCB MASK COLOR: GREEN Material: CEM 1 1.5mm T Tolerance: +/- 0.1(mm) Copper: 1 oz REV: A Last Updated 3/10/11 PCB VENDOR: ADD UL APPROVED MANUFACTURER LOGO, PCB MATERIAL & FLAMABILITY

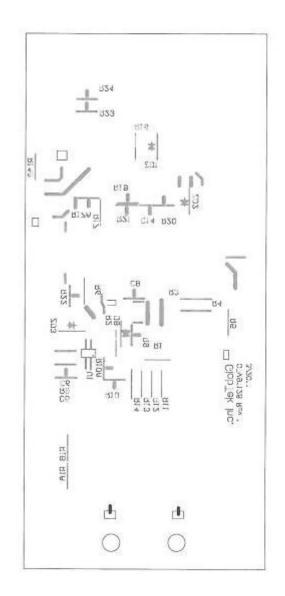


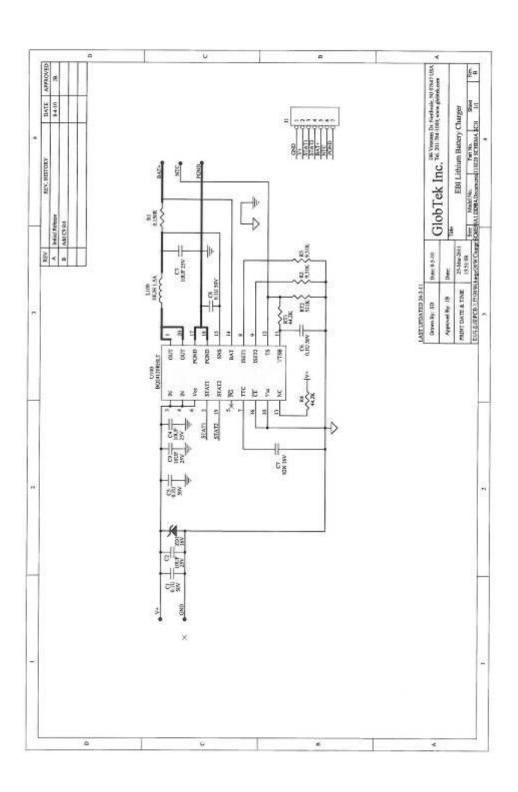




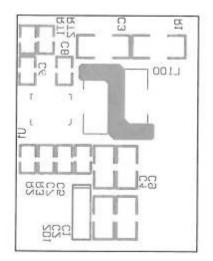




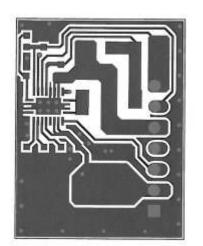




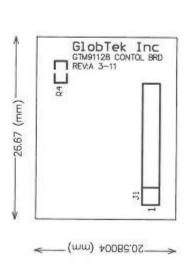












PCB MASK COLOR: GREEN Tolerance: +/- 0.1(mm)

Part No.: PN: GTM91128 Material: FR4 1.6mm T

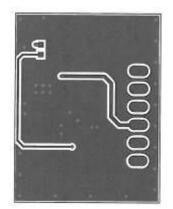
Copper. 2oz. 2 SIDES

Text Color. White

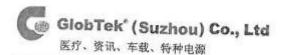
REV: A Last Updated 3/17/11

PCB VENDOR: ADD UL APPROVED MANUFACTURER LOGO, PCB MATERIAL & FLAMABILITY









## 零件承认书

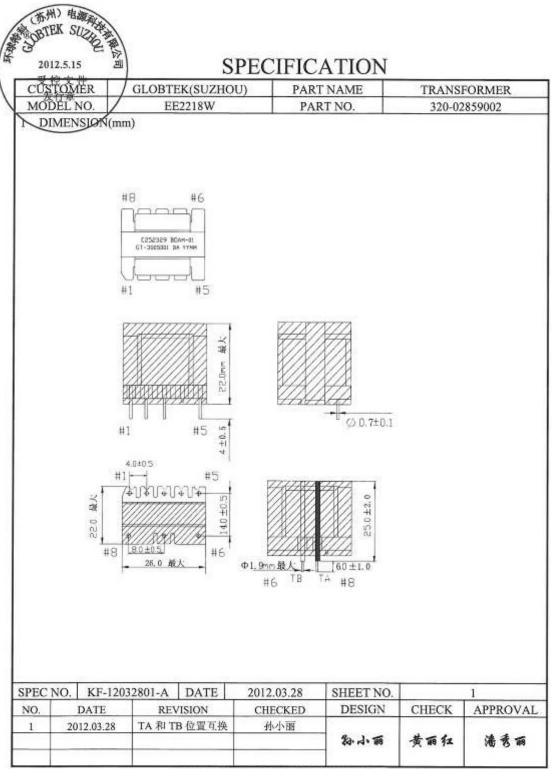
# Material Approval

制造商: Manufacturer	山东宝岩电气有限公司			
供应商: Supplier	山东宝岩电气有限公司			
供应商料号: Supplier P/N	320-02859002			
名称: Part Name	变压器			
品名/规格: SPEC	·变压器(Transformer) 5V 900uH GTM91120-30W			
GlobTek 科号: GlobTek P/N	320-02859002			
版本: Edition No	A. <b>(</b>			

PS承认章: Approval Stamp	RD承认章: Approval Stamp	QC承认章: Approval Stamp
	Jelix 2011/5/14	lym
35	-A 29715:14	107 - 10 145 - 1

FormnNo:GTFMR03003 A. 0





SHANDONG BOAM ELECTRIC CO.,LTD

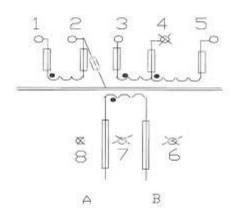




## **SPECIFICATION**

CUSTOMER	GLOBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODEL NO.	EE2218W	PART NO.	320-02859002

2 EQUIVALENT CIRCUIT (BOTTOM VIEW)



- \* THE "\" MARKS ARE START POINT
- \*REMOVE PIN #6, 7, 8
- \*CUTTING PIN #4
- \* ALL TEFLON TUBE (A; BLACK; B: WHITE)

SPEC NO. KF-12032801-A DATE 2012.03.28 SHEET NO. 2
NO. DATE REVISION CHECKED DESIGN CHECK APPROVAL
おい面 黄雨红 満秀雨





## **SPECIFICATION**

C管学GM性R	GLOBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODEENO.	/ EE2218W	PART NO.	320-02859002

#### ELECTRICAL CHARACTERISTICS

NO.	ITEM	TERMINAL	SPECIFICATION	REMARKS
1	INDUCTANCE	3—5	$900\mu\mathrm{H}\!\pm\!10\%$	HIOKI 3531 Z HITESTER (1KHz,0.25V)
2	DIELECTRIC	PCOIL—SCOIL	AC 4.0KV 1MINUTE	HPT-50100Z PUNCTURE TESTER:
4	VOLTAGE	COIL—CORE	AC1.5KV 1MINUTE	5mA

SPEC NO. KF-12032801-A DATE 2012.03.28 SHEET NO. 3

NO. DATE REVISION CHECKED DESIGN CHECK APPROVAL

3かい面 黄疸な 適恵面



2012.5		CI OPT		PECIFIC		TTD 13101	0001100
			EK(SUZHOU	·	TNAME		FORMER
MODEL NO. 4. WINDING SPECIFICATI					RT NO.	320-02	859002
· WIII	DINGSTE	T CITICATIO					
NO	PIN NO. (S- S:START, F	3 harmon	W	IRE	TURNS	WINDING	METHOD
WI	(3)	-(4)	2UEW	Ф0.35	40	SOLENOID	WINDING
0000		INSULATION: I	2500000	PE t= 0.025mm	i, w=9.0.mm,1Ts		MANAGEMENT
W2	100000000	(2)	2UEW	SUPERIOR ST	13	SOLENOID	WINDING
****		C BEACH		t= 0.025mm, w=			
W3		)—(B)	TEX-E		5	SOLENOID	WINDING
W4		(2)		t= 0.025mm, w=	9.0.mm, 2 18	CEN	TED
114			YESTER TAPE		9.0.mm, 2Ts TA		
W5		-(5)		Ф0.35	20	SOLENOID	A CONTRACTOR OF THE PARTY OF TH
211001	-	7400	ON: POLYESTER	TAPE t= 0.025	nm, w=9.0.mm, 2T:		St. 1200 (0.008 s)
1					0.5		
		CORE FIXING	G:POLYESTER T	APE t= 0.025mr	1, w=8.5mm, 3.18		
				APE t= 0.025mr ESTER TAPE t= 0		n,LENGTH:45mm	i
		CORE TAPE:	2LAYER POLY		025mm, w=28.0.mi		
		CORE TAPE:	2LAYER POLY	ESTER TAPE t= 0	025mm, w=28.0.mi		
SPEC	NO.	CORE TAPE:	2LAYER POLY BROWN TAP	ESTER TAPE 1= 0 E 1= 0.05mm,	025mm, w=28.0.m w=17.0mm,2LA	YER	4
SPEC NO.	IN	CORE TAPE:	2LAYER POLY BROWN TAP	ESTER TAPE 1= 0 PE t= 0.05mm,	025mm, w=28.0.m w=17.0mm,2LA		





## **SPECIFICATION**

受管SFOMER /	GLOBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODEL NO.	EE2218W	PART NO.	320-02859002

#### 6. LIST OF MATERIALS

NO.	COMPONENT	MATERIALS	MANUFACTURES	REMARKS
1	CORE	EE2218W PC40	NAN JING JINNING CO.,LTD OR EQUIR	
2	BOBBIN	EE2218W,8PIN PBT-4130	CHANG CHUN PLASTICS CO.,LTD	E59481
		2UEW Φ0.35	JIANGSU DARTONG M&E CO.,LTD	E237377
3	WIRE	2UEW Φ0.19	SHANDONG SAINT ELECTRIC CO .,LTD	E194410
		ТЕХ-Е Ф0.45	FURUKAWA ELECTRIC CO.,LTD	E230451
4	INSULATION TAPE	POLYESTER TAPE 0.025×9.0mm 0.025×10.0mm 2LAYER0.025×28.0mm 0.05×17mm	JINGJIANG YAHUA PRESSURESENSITIVE GLUE CO.,LTD	E165111
5	CORE FIXING TAPE	POLYESTER TAPE 0.025×8.5mm		
6	COPPER TAPE	$0.05\!\times\!5.0\mathrm{mm}$	POONGSAN METAL CO.,LTD or equiv	
7	VARNISH	DVB-2085(*)	NOROO PAINT&COATINGS CO.,LTD	E93947
8	TUBE	PTFE TFL	Great Holding Industrial co.,ltd	E156256

SPEC N	O. KF-12032	2801-A	DATE	20	12.03.28	SHEET NO.		5
NO.	DATE	I	REVISION		CHECKED	DESIGN	CHECK	APPROVAL
						物小面	黄丽红	潘秀丽



(新州) 电温系 SPECIFICATION USTOMEN GLOBTEK(SUZHOU) PART NAME TRANSFORMER MODEL NO EE2218W PART NO. 320-02859002 受控文件 \*发行兼ELLOW CARD 1) . BOBBIN QMFZ8.E59481 Plastics Certified for Canada - Component Additional information regarding this certification can be found in UL's IQ Family of Databases (ig.ul.com). For additional information concerning the individual material, click on the material designation. Page Bottom Plastics Certified for Canada - Component See General Information for Plastics Certified for Canada - Component CHANG CHUN PLASTICS CO LTD E59481 301 SONGKIANG RD TAIPEI, 104 TAIWAN H H H Min. c AV Thk Flame Elec Mech T Mtl Dsg Color Class 1 A Str 1 Imp 4130(100%Virgin)(a)(b) ALL 0.40 V-D 0 2 4 75 75 75 0.74 V-D 4 0 D 120 120 140 1.5 V-0 3 o 0 120 120 140 3,0 V-D 2 D D 120 120 2) WIRE Magnet Wire - Component See General Information for Magnet Wire - Component JIANGSU DARTONG PI & E CO LTD 1 DARTONG SD HUAJAN ECGNOMY DEVELOPMENT ZONE HUAJAN, JIANGSU 223236 CHINA E237377 Cless 130 MELW (1) Pulyester-imide 200 BUEW Polyurethane (1) Palyester-Imide Potvernide-imide BELVAIW Magnet Wire - Component See General Information for Regnet Wire - Component SHANDONG SAIHT ELECTRIC CO LTD YUNSHAN RD HIGH-TECH DEVELOPING ZONE XINTAI, SHANDONG 271200 CHINA #194410 Cost Typ HILL DEG BC. nc TI Polyester-MW35 200 UEW, QA MW79 155 Palyester-imide 160 UEW/180, QA/180, UEW/180 LRs, QA/180 Uty MW82 180 UEW/155, QA/155, UEW/155 Litz, QA/155 Litz MW79# 155 UEW/130, Q4/130, UEW/130 Lite, Q4/130 Lite MW75# 130 SPEC NO. KF-12032801-A DATE 2012.03.28 SHEET NO. DESIGN NO. REVISION CHECKED CHECK APPROVAL DATE 黄丽红 和小丽 潘秀丽



(条州) 电纖減 BOBTEK SUZIE SPECIFICATION GLOBTEK(SUZHOU) PART NAME CLISTOMER TRANSFORMER MODEL NO. EE2218W PART NO. 320-02859002 发行章 INSULATION TAPE 3) OADIZ2
Insulating Tape - Component
JINGJIANG PRESSURE SENSITIVE GLUE FTY
85 HENG GANG NORTH RD JINGJIANG, JIANGSU
214500 CHINA January 31, 2000 E165111 Nonwoven cloth/polyethylene terepthalate film tape. Cat. No. WF with suffixes, rated 130 C\*(a).

Polyethylene terephthalate film tape, Cat. No. CT with suffixes, rated 130 C\*(c).

Polyethylene terephthalate film tape, Cat. No. PZ with additional suffixes, rated 130 C\*(b).

\*Compiler with flavor materials. C\*(b).

\*Complies with flame retardant requirements when so marked.

(a) Comparative Tracking Index (CTI)% performance indicates material Group II, PLC=1.

CTI equal to or greater than 400 but less than 600 v.

(b) Comparative Tracking Index (CTI)% performance indicates material Group III, PLC=1.

(b) Comparative Tracking Index (CTI)% performance indicates material Group IIIa, PLC=2, CTI equal to or greater than 250 but less than 400 v.

(c) Comparative Tracking Index (CTI)% performance indicates material Group I, PLC=0.

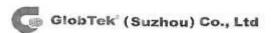
CTI equal to or greater than 600 v.

\*\*Withe CTI test was conducted per IEC 112 and the assigned level is based on the testing of both film and adhesive sides.

\*\*Marking: Company name or E165111 and catalog designation printed on the carton, wrapper or core. 4/12/2000 Underwriters Laboratories Inc. 4) TUBE YDPU2.E156256 Tubing, Extruded Insulating - Component Page Bottom Tubing, Extruded Insulating - Component See General Information for Tubing, Extruded Insulating - Component GREAT HOLDING INDUSTRIAL CO LTD E156256 10TH FL 649-3 CHUNG CHENG RD HSIN CHUNG TAIPEI HSIEN, 242 TAIWAN Max Temp Col Rated Oil Max Max VW-1 Cat. No. Temp C Recognized Rated # Not heat-shrinkable polytetrafluoroethylene (PTFE) tubing. 150 200 BL,NAT SPEC NO. KF-12032801-A DATE 2012.03.28 SHEET NO. NO. REVISION DESIGN DATE CHECKED CHECK APPROVAL 物小丽 黄丽红 潘秀丽

SHANDONG BOAM ELECTRIC CO.,LTD

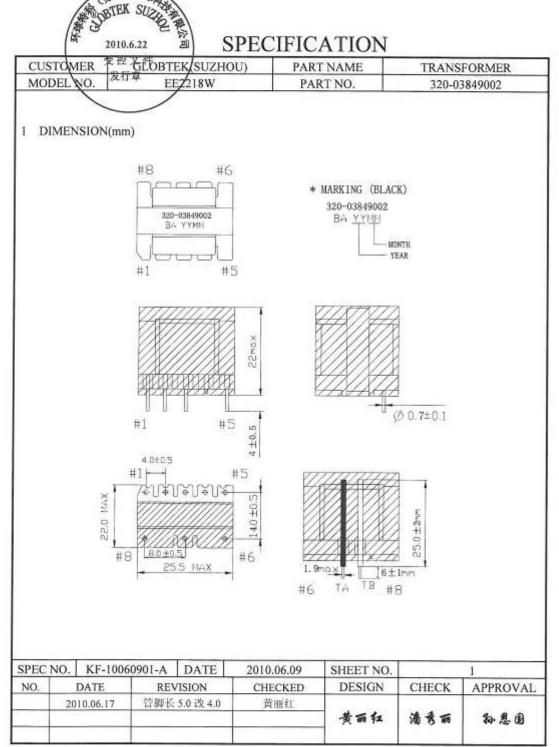




医疗、资讯、车载、特种电源

•	-	零件承认书		
	Mate	erial Appro	val	
制造商:				
Manufacturer				
供应商: Supplier		山东宝岩电气有限公 SHAN DONG BOAM		
供应商料号: Supplier P/N		320-0384900	2	
名称: Part Name		BY-EE2230W	/01-0F1	
品名/规格: SPEC				
GlobTek料号: GlobTek P/N		320-03849002	1	
Edition No: 版本		<b>A</b> .o		
作成: Made by	确认: Check		承认:	
	Check	000000000000000000000000000000000000000	Approval	
黄丽红		播秀丽	孙恩国	
PS承认章:	RD承	人章:	QC承认章:	
Approval Stamp	Approv	alon. son 0.6.21	Approval Starting	





SHANDONG BOAM ELECTRIC CO.,LTD





USTOMER	党程 GLUBTEK(SUZHOU)	PART NA	ME	TRANSFORMER
ODEL NO.	及行章 EE2218W	PART N	0.	320-03849002
EQUIVAL	ENT CIRCUIT (BOTTOM VIE	W)		
	1 2	3 4	5	
	2 0	1 1 4	T°	
	te.	IN tenter	Ţ	
	000	1 and	/ /	



- \* THE "@" MARKS ARE START POINT
- \*REMOVE PIN 6,7,8
- \* CUTTING PIN 4
- \* ALL TEFLON TUBE (TA; BLACK; TB:WHITE)
- 3 ELECTRICAL CHARACTERISTICS

NO.	ITEM	TERMINAL	SPECIFICATION	REMARKS
f	INDUCTANCE	3-5	$900~\mu~\mathrm{H}\!\pm\!10\%$	HIOKI 3531 Z HITESTER
2	LEAKAGE	3-5 ( SEC ALL SHORT)	180µН МАХ	(1KHz,0.25V)
3	DIELECTRIC	PCOIL—SCOIL	AC 4.0KV 1MINUTE	HPT-50100Z PUNCTURE TESTER:
2	VOLTAGE	COIL-CORE	AC1.5KV 1MINUTE	5mA

VL-1000	00901-A	DATE	2010.06.09	SHEET NO.		2
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				Marie and the second se	DATE REVISION CHECKED DESIGN	DATE REVISION CHECKED DESIGN CHECK



	COMER	La to GLOB	TEK SUZHOU)	PART	NAME	TRANS	FORMER
MOD!	ецио.	大班人们	EE2218W		T NO.		849002
. WIN	DING SI	PECIFICATION	X		the control of the co	-	
2.12	PIN NO.	(SED)	1000000	9	10000000000	57957152905755	0.000000000000
NO	S:START	, F:FINISH	WIRE	5	TURNS	WINDING	METHOD
WI		(3)—(4)	2UEW Φ	0.35	40	SOLENOID	WINDING
		FIRST LAYER	RINSULATION 6	= 0.025mm, w=9n	ım, t Ts		
		INSULATION	POLYESTER TAPE	t- 0.025mm	w=9mm, 1 Ts	100	
W2		(1)—(2)	2UEW Φ0.	19*3	12	SOLENOID	WINDING
		INSULATION	POLYESTER TAPE	t- 0.025mm,	w=9mm, 2 Ts		
W3	(T	A)—(TB)	TEX Φ0.4	15*3	7	SOLENOID	WINDING
		INSULATION:	POLYESTER TAPE	t= 0.025mm,	w=9mm, 2 Ts		
W4		—(2)	0.05/7.0 mm,COPE	ER+TAPE	0.9	CEN	TER
		INSULATION	POLYESTER TAPE	t- 0.025mm.	w=9mm, 2Ts		0.00
W5		(4)—(5)	2UEW Φ	0.35	20	SOLENOID	WINDING
		INSULATION:	POLYESTER TAPE	t= 0.025mm,	w=9mm, 2Ts		
_		CORI	FIXING :POLYESTE	R TAPE t= 0.	025mm, w=8.5mm	,3 Ts	
		CORE TAPE:2	LAYER POLYESTER	TAPE t= 0.025	mm, w=28.0.mm,l	.ENGTH:45mm	
		FLANK OF	BOBBIN ROUND T	APE t= 0.05	mm, w=20mm,	)TS	
SPEC 1	-	F-10060901-		2010.06.09	SHEET NO.		3
SPEC 1	NO. K		A DATE 2	2010.06.09 CHECKED	SHEET NO. DESIGN	CHECK	3 APPROVAL

SHANDONG BOAM ELECTRIC CO.,LTD



(茶州) 电频率

96 Report No.: T211-0359/15 M1

			E2218W	0 - 545 - 555	T NAME RT NO.		SFORMER 03849002
6. L	1	行章					
NO.	СОМРО	NENT	MATEI	RIALS	MANUFAC	TURES	REMARKS
1	COF	tE.	EE22	18W	EQU	IR	
2	вові	BIN	PHEN EE2218W,		BAKEL GESELLDCH OR EQ	AFT MBH	E61040 (M)
3	WIR	E	2UEW 2UEW		DONG Y ELECTRONICS OR EQU	CO.,LTD	E102761(S)
			TEX	Φ0.45	SUZHOU ASIA	A PACIFIC RONICS	E214423
4	INSULATIO	ON TAPE	POLYESTE 0.025× 2LAYER0.02 0.05×	9mm 5×28.0mm	JINGJIA PRESSURESE	ENSITIVE	E165111 (N)
5	CORE FIXE	NG TAPE	POLYESTE 0.025>	R TAPE (8.5mm	GLUE FTY (	OR EQUIR	
6	COPPER	TAPE	0.05×7	7,0mm	POONGSAN CO., LTD or		
7	VARN	ISH	319-	5F	JIANG YIN DEN EQUI	The contract of	
8	TUB	E	TEFL	ON	SHENZHEN CH SPECIAL CO.,LTD OR E	PLASTIC	E180908
					The same of the sa		
PEC N	59000000	060901-A		2010.06.09	SHEET NO.	CURCY	4 A DDD OXIA
10,	DATE		REVISION	CHECKED	DESIGN	CHECK	APPROVA



(新州) 电纖海 (NK SVI2) BTEK SUZIE SPECIFICATION CUSTOMER 2010.6.22 GLOB EK(SUZHOU) PART NAME TRANSFORMER MODEL NO. 受控文件 ₽E2218W PART NO. 320-03849002 发行章 \* UL YELLOW CARD 1) . BOBBIN BAKELITE GESELLSCHAFT MBH GENNAER STRASSE 2-4 D-5860. ISERLOHN-LETMATHE FED REP GERMANY E61040 (M) H D RTI Min UL94 Elec V T 9 Mach C Flame with wlo A Mtl Dsg Coi mm Class Im Prienolic molding compound(PF), designated "Rutaform" furnished in the form of pollets or power, Imp Imp t R 5 1 or Bakelite. 150 150 150 PF2736 0.81 94V-0 94V-0 150 BK 150 000 222 150 3.07 150 00 5 3 3.07 94V-0 150 150 2) WIRE DONG YANG ELECTRONICS IND. CO., LTD. 600-1 HANWOL-RI TAIAN-EUB HWASUNG-GUN KYUNGGI-DO KOREA E102761 (S) Cost Typ Mil Dag ALTIW IW NY-FIW NY-PEW NY-PEW(F) NY-UEW UEW 155 156 130 130 SHANGHAI ASIA PACIFIC ELECTRIC CO LTD E214423 2525 DAVIE RD WUCIAO FENGXIAN 201402 SHANGHAI, CHINA MI Coat Type ANSI Temp Dig MW30 Polyester-imide 200 (#) MW82 MW79 Polyurethane 180 155# 130# MW75 MW5 PEW Polyester PEWN @0 MW76# MW24# Polyester S Non-ANSI type,
# Additional consideration is needed before used in system thermal aging.
# Additional consideration is needed before used in system thermal aging.
Marking: Company name and material designation on package or reel.
and Recognized Component Mark. KF-10060901-A SPEC NO. DATE 2010.06.09 SHEET NO. DESIGN APPROVAL NO. DATE REVISION CHECKED CHECK

SHANDONG BOAM ELECTRIC CO.,LTD

黄丽红

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(香州) 电骤和 BTEK SUZ

# SPECIFICATION

2010.6.22 CUSTOMER 安拉 600BTEK SUZHOU) PART NAME TRANSFORMER MODEL\NO. 发行章 EE2218W PART NO. 320-03849002

### 3) INSULATION TAPE

OANZZ January 31, 2000 Insulating Tape - Component JINGJIANG PRESSURE SENSITIVE GLUE FTY 86 HENG GANG NORTH RD JINGJIANG. JIANGSU 214500 CHINA

E165111

Report No.: T211-0359/15 M1

Nonwoven cloth/polyethylene terepthalate film tape, Cat. No. WF with suffixes, rated 130 C\*(a). Polyethylene terephthalate film tape, Cat. No. CT with suffixes, rated 130 C\*(c). Polyethylene terephthalate film tape, Cat. No. PZ with additional suffixes, rated 130 C\*(b), "Complex with flame retardant requirements when so marked. (a)Comparative Tracking Index (CTI)% performance indicates material Group II, PLC=1, (c)Comparative Tracking Index (CTI)% performance indicates material Group IIIs, (c)Comparative Tracking Index (CTI)% performance indicates material Group IIIs, (c)Comparative Tracking Index (CTI)% performance indicates material Group I, PLC=0, (c)Comparative Tracking Index (CTI)% performance indicates material Group I, PLC=0. THe equal to or greater than 250 but less than 400 v, (c)Comparative Tracking Index (CTI)% performance indicates material Group I, PLC=0. THe equal to or greater than 600 v.

With CTI test was conducted per IEC 112 and the assigned level is based on the testing of both film and adhesive sides.

Marking: Company name or E165111 and catalog designation printed on the carton, wrapper or core.

4/12/2000

Underwriters Laboratories Inc.

Card 1 of 2

#### 4) BARRIER TAPE

OANZ2 Component - Insulating Tape

E92677 (S)

TAE HWA INDUSTRIAL CO 634 DEUNGCHON-DONG KANGSEO-KU, SEOUL 157-030 KOREA

Flame retardant fiberglass cloth tabe. Cat. No., TH-GCO12
Flame retardant acetate cloth tape. Cat. No., 6701
Flame retardant polyester (Rm tabe. Cat. No., H-S673
Marking Company home or 532577 and Flame Retardant printed on carton wrapper and/or tra.

See General Information Preceding These Recognitions.
For use only in equipment where the socieptability of the combination is determined by Underwritters Liboratorias Inc.

Reports: November 1, 1984; November 1, 1984, November 1, 1984.

Replacés E92677 dated February 2, 1989, 356066005 Underwriters Laboratories Inc.

D11/0111671 43

SPEC	NO.	KF-1006	0901-A	DATE	20	10.06.09	SHEET NO.		6
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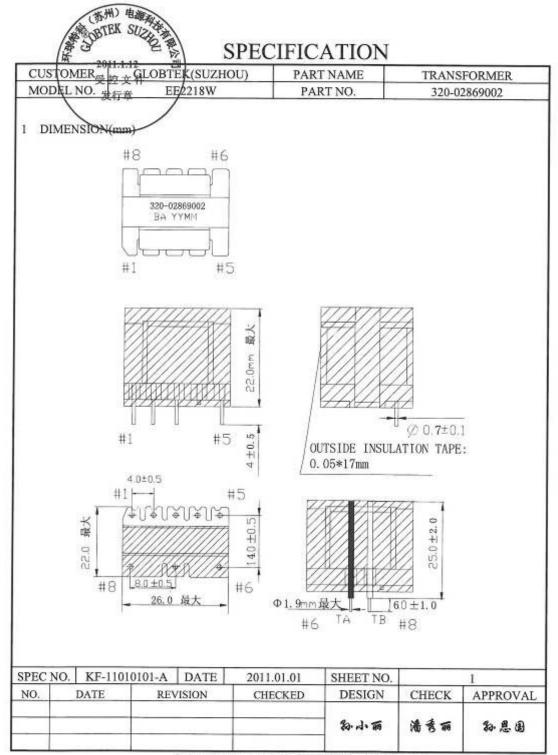




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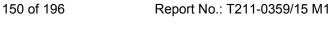
零	件承认书	
Mate	rial Approv	val
	17	
	山东宝岩电气有限公 SHAN DONG BOAM	
	320-02869002	623
	BY-EE2230W	01-0F2
		8
	180	\$
确认: Check		承认: Approval
	4	
Approv	al Stamp	QC承认章: Approval Stamp
	Mate 确认: Check	320-02869002 BY-EE2230W





SHANDONG BOAM ELECTRIC CO.,LTD

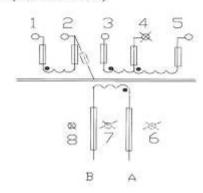






CUSTOMER + 拉 +GLOBTEK (SUZHOU)	PART NAME	TRANSFORMER
MODEL NO. 分行音 EE2218W	PART NO.	320-02869002

EQUIVALENT CIRCUIT (BOTTOM VIEW)



- \* THE " $\lambda$ " MARKS ARE START POINT
- \*REMOVE PIN #6. 7. 8
- \*CUTTING PIN
- \* ALL TEFLON TUBE (A: BLACK; B: WHITE)

SPEC N	O. KF-1101	10101-A	DATE	2011.01.01	SHEET NO.		2
NO.	DATE	REV	ISION	CHECKED	DESIGN	CHECK	APPROVAL
					多小面	潘秀丽	初思图

SHANDONG BOAM ELECTRIC CO





# **SPECIFICATION**

CUSTOMER + + GLOBTEK (SUZHOU)	PART NAME	TRANSFORMER
MODEL NO. 常行章 EE2218W	PART NO.	320-02869002

# 3 ELECTRICAL CHARACTERISTICS

NO.	ITEM	TERMINAL	SPECIFICATION	REMARKS
1	INDUCTANCE	3—5	900 μ H±10%	HIOKI 3531 Z HITESTER (1KHz,0.25V)
2	DIELECTRIC	PCOIL—SCOIL	AC 4.0KV 1MINUTE	HPT-50100Z PUNCTURE TESTER:
:53	VOLTAGE	COIL—CORE	AC1.5KV IMINUTE	5mA

SPEC NO. KF-11010101-A DATE 2011.01.01 SHEET NO. 3

NO. DATE REVISION CHECKED DESIGN CHECK APPROVAL

3 小面 淺秀面 谷思園



**SPECIFICATION** CUST/CEMER GLOBYCK(SUZHOU) PART NAME TRANSFORMER MODEL NO. THE AMERICATION PART NO. 320-02869002 PINNO. (S-F) NO WIRE TURNS WINDING METHOD WI (3)-(4)2UEW Φ0.35 40 SOLENOID WINDING INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm,1Ts W2 2UEW Φ0.19\*3 SOLENOID WINDING INSULATION: BROWN TAPE t= 0.025mm, w=9.0mm,2Ts W3 (A)-(B) TEX-E 0.60\*2 SOLENOID WINDING INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm, 2 Ts W4 0.05/7.0 mm,COPER+TAPE CENTER INSULATION: POLYESTER TAPE ← 0.025mm, w=9.0.mm, 2Ts TAPE: 0.025×12.0 W5 2UEW Φ0.35 SOLENOID WINDING INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm, 2Ts CORE FIXING :POLYESTER TAPE = 0.025mm, w=8.5mm, 3Ts CORE TAPE: 2LAYER POLYESTER TAPE t= 0.025mm, w=28.0.mm, LENGTH: 45mm INSULATION: BROWN TAPE t= 0.05mm, w=17.0mm,2LAYER KF-11010101-A DATE SPEC NO. 2011.01.01 SHEET NO.

SHANDONG BOAM ELECTRIC CO.,LTD

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DESIGN

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APPROVAL

孙思围

NO.

DATE

REVISION



(新州) 电雕刻学 BTEK SUZ-**SPECIFICATION** CUSTAMER PART NAME TRANSFORMER MODEL NO.2011.1.12 PART NO. 320-02869002 受控文件 6. LIST OF M有管RIALS NO. COMPONENT MATERIALS MANUFACTURES REMARKS NAN JING JINNING CORE 1 EE2218W PC40 CO.,LTD OR EQUIR PHENOLIC WUXI JINGYU 2 BOBBIN ELECTRONIC APPLIANCE E315032 EE2218W,8PIN CO., LTD DONG YANG ELECTRONICS CO.,LTD E102761(S) 2UEW Φ0.35 OR EQUIR 2UEW Φ0.19 SUZHOU ASIA PACIFIC 3 WIRE E214423 ELECTRONICS WUXI JINGYU TEX-E Φ0.60 E315032 ELECTRONIC APPLIANCE POLYESTER TAPE 0.025×9.0mm 4 INSULATION TAPE 0.025×12.0mm JINGJIANG 2LAYER0.025×28.0mm E165111 (N) PRESSURESENSITIVE 0.05×17mm GLUE FTY OR EQUIR POLYESTER TAPE CORE FIXING TAPE 5 0.025×8.5mm TAEHWA INDUSTRIAL COPPER TAPE 6 0.05×7.0mm CO, LTD OR EQUIR JIANG YIN DENG FENG OR 7 VARNISH 319-5F EQUIR

KF-11010101-	A DATE	201	1.01.01	SHEET NO.	4	5
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TEFLON

SHANDONG BOAM ELECTRIC CO.,LTD

SHENZHEN CHANGBAO

CO.,LTD OR EQUIR

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SPECIAL

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TUBE



(新州) 电癫痫 OBTEK SUZH SPECIFICATION CUSTOMER H GLOBTEK(SUZHOU) PART NAME TRANSFORMER MODEL NO. 宏存章 EE2218W PART NO. 320-02869002 \* UL YELLOW CARD 1) . BOBBIN Component-Plastics CHANG CHUN PLASTICS CO LTD BK DK.DN T359J T373.J T376J TATTA Report: January 6, 1976. Replaces E59481C dated February 7,1989.

NOTE: N 2) WIRE DONG YANG ELECTRONICS IND. CO., LTD. 600-1 HANWOL-RI TAIAN-EUB HWASUNG-GUN KYUNGGI-DO KOREA E102761 (S) Mil Die ALEIW NY-EIW MW24 MW24 MW28 MW15 SHANGHAI ASIA PACIFIC ELECTRIC CO LTD E21442: 2525 DAVIE RD WUCIAO FENGXIAN 201402 SHANGHAI, CHINA ANSI Type MW30 MILL Coat Type Temp 180 200 180 155# 130# Polyester-imide MW82 MW79 URW Polyurethane PEW Polyester 155 PEW/N Polyester Nylon 200 MW24# 155 \* Non-ANSI type. #-Additional consideration is needed before used in system thermal aging. #-Additional consideration is needed before used in system thermal aging. Marking: Company name and material designation on package or reel, and Recognized Component Mark. SPEC NO. KF-11010101-A DATE 2011.01.01 SHEET NO. DESIGN NO. DATE REVISION CHECKED CHECK APPROVAL

SHANDONG BOAM ELECTRIC CO.,LTD

部小面

潘秀丽

都思图



SPECIFICATION

CUSTOMER EL GLOBTEK(SUZHOU) PART NAME TRANSFORMER MODEL NO. 本行章 EE2218W PART NO. 320-02869002

### 3) INSULATION TAPE

(新州) 电磁系统 TEX SUZIL OBTEN SUZIE

2011.1.12

OANZ2 Insulating Tape - Component
JINGJIANG PRESSURE SENSITIVE GLUE FTY
86 HENG GANG NORTH RD JINGJIANG, JIANGSU
214500 CHINA January 31, 2000

E165111

Report No.: T211-0359/15 M1

Nonwoven cloth/polyethylene terepthalate film tape. Cat. No. WF with suffixes, rated 130 C\*(a).

Polyethylene terephthalate film tape. Cat. No. CT with suffixes, rated 130 C\*(c).

Polyethylene terephthalate film tape. Cat. No. PZ with additional suffixes, rated 130 C\*(b).

\*Complies with flame retardant requirements when so marked.

C\*(b).

\*Complies with flame retardant requirements when so marked.
(a) Comparative Tracking Index (CTI)% performance indicates material Group II, PLC=1,
(b) Comparative Tracking Index (CTI)% performance indicates material Group II, PLC=1,
(b) Comparative Tracking Index (CTI)% performance indicates material Group IIIa,
PLC=2, CTI equal to or greater than 250 but less than 400 v.
(c) Comparative Tracking Index (CTI)% performance indicates material Group IIIa,
(c) Comparative Tracking Index (CTI)% performance indicates material Group I, PLC=0,

\*\*The CTI test was conducted per IEC 112 and the assigned level is based on the testing
of both film and adhesive sides.

\*\*Marking: Company name or E165111 and catalog designation printed on the carton.

\*\*wrapper or core.\*\*

Underwriters Laboratories Inc.

### 4) BARRIER TAPE

4/12/2000

OANZ2 Component - Insulating Tape JULY 19, 1990

E92677 (S)

TAE HWA INDUSTRIAL CO 634 DEUNGCHON-DONG KANGSEO-KU, SEOUL 157-030 KOREA

Flame retardant fiberglass cloth tape. Cat No., TH-GCO12
Flame retardant aceiste cloth tape. Cat No., 8701
Flame retardant polyster film tape, Cat No., H-5673
Marking Company name or £92677 and Flame Fletardant printed on carton wrapper and/or core.

See General Information Preceding These Recognitions.
For use only in equipment where the acceptability of the combination is determined by Underwritzers Laboratades in

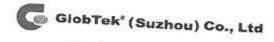
Reports: November 1, 1984: November 1, 1984, November 1, 1984,

Replacés E92677 dated February 2, 1989, 358096005 Underwriters Laboratories Inc.

D11/0111671 43

SPEC 1	NO. KF-110	10101-A	DATE	20	11.01.01	SHEET NO.		7
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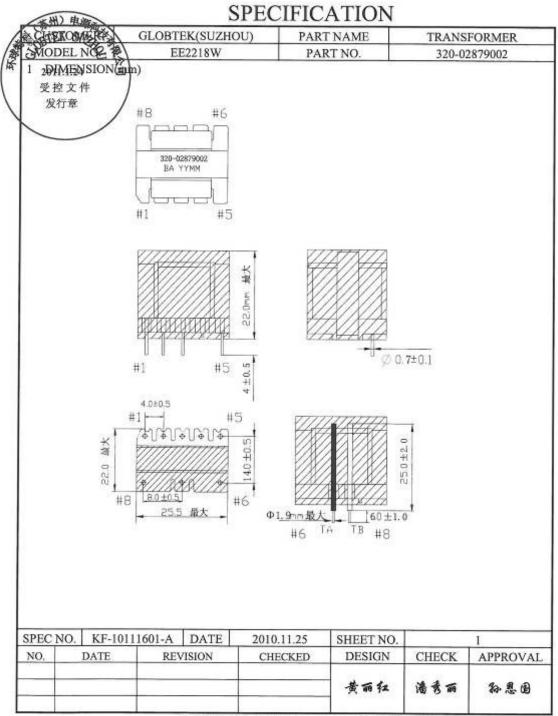




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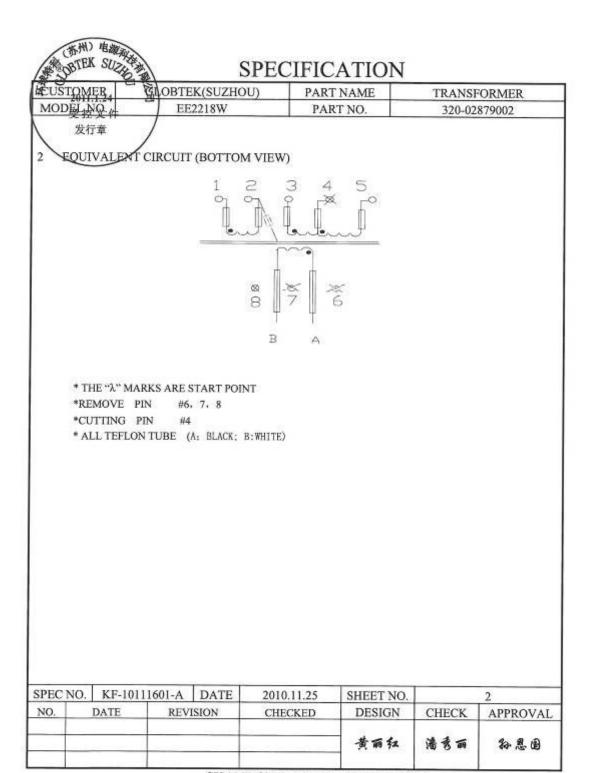
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制造商: Manufacturer		1	014
供应商: Supplier		山东宝岩电气有限 SHAN DONG BO	公司 AM CO LTD
供应商料号: Supplier P/N		320-0287900	
名称: Part Name		BY-EE2230	W01-0F3
品名/规格: SPEC			
GlobTek料号: GlobTek P/N			*
Edition No: 版本		80	
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SHANDONG BOAM ELECTRIC CO.,LTD







MODE	CUSTO	MER24 GL	DBTEK(SUZHOU)	PART NAME	TRANSFORMER
NO. ITEM TERMINAL SPECIFICATION REMARKS  1 INDUCTANCE 3—5 900 μ H±10% HIOKI 3531 Z HITESTER (IKHz,0.25V)  DIELECTRIC WITHSTAND VOLTAGE COIL—SCOIL AC 4.0KV IMINUTE HPT-50100Z PUNCTURE TESTER: 5mA  EC NO. KF-10111601-A DATE 2010.11.25 SHEET NO. 3					
1   INDUCTANCE   3—5   900 p H±10%   HIOKI 3531 Z HITESTER (1KHz,0.25V)	1	/	CTERISTICS	50. At APP 11.5 (AP)	
1   INDUCTANCE   3—5   900   H±10%   HITESTER (IKHz,0.25V)     2   DIELECTRIC WITHSTAND VOLTAGE   COIL—CORE   AC1.5KV   IMINUTE   HPT-50100Z PUNCTURE TESTER: 5mA     5   SmA   Sm	NO.	ITEM	TERMINAL	SPECIFICATION	REMARKS
2 WITHSTAND VOLTAGE COIL—CORE AC1.5KV 1MINUTE 5mA  EC NO. KF-10111601-A DATE 2010.11.25 SHEET NO. 3	1	INDUCTANCE	3—5	900 μ H±10%	HITESTER
VOLTAGE         COIL—CORE         AC1.5KV 1MINUTE         5mA	2		PCOIL—SCOIL	AC 4.0KV IMINUTE	
	27.5		COIL—CORE	AC1.5KV 1MINUTE	88 73
DATE DESIGNAL OVERWED DECICAL CURRENT APPROXI					
O. DATE REVISION CHECKED DESIGN CHECK APPROVA	EC NO.	KF-10111601	A DATE 20		), 3



UST	CAMBR.24 CALC	BTEK(SUZHOU)	PART	NAME	TRANSI	FORMER
	EGN的文件	EE2218W	1 SSV17153	T NO.	1.00-17.00	2879002
WIN	DIX PECIFICAT					
1						
NO	PIN NO. (S-5) S:START, F:FINISH	WIRE		TURNS	WINDING	METHOD
WI	(3)—(4)	2UEW Φ0.35		40	SOLENOID	WINDING
	INSULATIO	N: POLYESTER TAPE	t= 0.025mm,	w=9.0.mm,1Ts	A	SOLVE STATE OF THE
W2	(1)(2)	2UEW Φ0.19*	3	12	SOLENOID	WINDING
	INSULATION: H	BROWN TAPE t= 0.0	25mm, w=9	.0mm,2Ts		
W3	(A)—(B)	TEX-E 0.40*2		12	SOLENOID	WINDING
	INSULATION: P	OLYESTER TAPE t= 0	.025mm, w=9	.0.mm, 2 Ts	<u> </u>	
W4	—(2)	0.05/7.0 mm,COPER	+TAPE	0.9	CEN	TER
	INSULATION: I	OLYESTER TAPE (=)	0.025mm, w=9	0.0.mm, 2Ts T/	PE: 0.025×12.	0
W5	(4)(5)	2UEW Ф0.35		20	SOLENOID	WINDING
	INSUL.	ATION: POLYESTER TAPE	t~ 0.025mm	m, w=9.0.mm, 2T	s	
	CORE FIX	ING :POLYESTER TAPE	t= 0.025mm,	w=8.5mm, 3Ts		
		PE:2LAYER POLYESTER		25mm, w=28.0.mm	n,LENGTH:45mm	67
	CORE TA		TAPE t= 0.0		n,LENGTH:45mm	
	CORE TA	PE:2LAYER POLYESTER	TAPE t= 0.0		n,LENGTH:45mm	
PEC 1	NO.	PE:2LAYER POLYESTER N: TAPE t= 0.05mm,  DATE 201	TAPE t= 0.0		n,LENGTH:45mm	4
PEC )	CORE TA INSULATIO	PE:2LAYER POLYESTER N: TAPE t= 0.05mm,  DATE 201	TAPE t= 0.0	,2LAYER	n,LENGTH:45mm	



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SPEC	TOT	CAT	TANT
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CUSTOWER-24	€ DBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODEEN的文件	/ EE2218W	PART NO.	320-02879002

6. LIST OF MATERIALS

NO.	COMPONENT	MATERIALS	MANUFACTURES	REMARKS
1	CORE	EE2218W PC40	NAN JING JINNING CO.,LTD OR EQUIR	
2	BOBBIN	PHENOLIC EE2218W,8PIN	CHUANG CHUN PLASTICS CO., LTD	E59481 (S)
		2UEW Φ0.35	DONG YANG ELECTRONICS CO.,LTD OR EQUIR	E102761(S)
3	3 WIRE 2UEW Φ0.19		SUZHOU ASIA PACIFIC ELECTRONICS	E214423
		TEX-E Φ0.40 WUXI JINGYU ELECTRONIC APPLIANC		E315032
4	INSULATION TAPE	POLYESTER TAPE 0.025×9.0mm 0.025×12.0mm 2LAYER0.025×28.0mm 0.05×17mm	JINGJIANG PRESSURESENSITIVE GLUE FTY OR EQUIR	E165111 (N)
5	CORE FIXING TAPE	POLYESTER TAPE 0.025×8.5mm	300000000000000000000000000000000000000	
6	COPPER TAPE	0.05×7.0mm	TAEHWA INDUSTRIALCO. LTD	(2)
7	VARNISH	319-5F	JIANG YIN DENG FENG OR EQUIR	
8	TUBE	TEFLON	SHENZHEN CHANGBAO SPECIAL PLASTIC CO.,LTD OR EQUIR	E180908

SPEC N	NO.	KF-1011	1601-A	DATE	20	10.11.25	SHEET NO.		7
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				===			黄丽红	潘秀丽	谷思图



(新州) 电源系 **SPECIFICATION** OBTEK(SUZHOU) PART NAME TRANSFORMER MODEL NO. EE2218W PART NO. 320-02879002 UL YELLOW CARI BOBBIN 1) Component-Plastics CHANG CHUN PLASTICS CO LTD BK T359J BK.BN T376J Report: January 6, 1976. Replaces E59481C dated February 7,1989. 2) WIRE DONG YANG ELECTRONICS IND. CO., LTD.
600-1 BANWOL-RI TAIAN-EUB HWASUNG-GUN
KYUNGGI-DO KOREA
Cost Typ ANSI E102761 (S) Mir Dig ALEIW IW NY-EIW NY-PEW NY-PEW(F) NY-UEW URW Marking : ( SHANGHAJ ASIA PACIFIC ELECTRIC CO LTD E214423 2525 DAVIE RD WUCIAO FENGXIAN 201402 SHANGHAI, CHINA Mitl Con: Type ANSI Type MW30 Polyester-imide (ii) MW82 MW79 MW75 MW5 LIEW Polyurethane 180 130# PEW Polyester 155 PEW/N Polyester Nylon 180 MW24# Non-ANSI type.

# Additional remaideration is needed before used in system thermal aging.

# Additional company name and material designation on package or raci,

and Recognized Component Mark. SPEC NO. KF-10111601-A DATE 2010.11.25 SHEET NO. NO. DESIGN DATE REVISION CHECKED CHECK APPROVAL 黄丽红 潘秀丽 孙思围



BYEK SUZIE CUSTOMER MODE ENO. 发行章 OANZ2

SPECIFICATION

型 GLOBTEK(SUZHOU) PART NAME TRANSFORMER EE2218W PART NO. 320-02879002

### INSULATION TAPE

January 31, 2000 Insulating Tape - Component
JINGJIANG PRESSURE SENSITIVE GLUE FTY
86 HENG GANG NORTH RD JINGJIANG, JIANGSU
214500 CHINA

E165111

Nonwoven cloth/polyethylene terepthalate film tape. Cat. No. WF with suffixes, rated 130 C\*(a).
Polyethylene terephthalate film tape. Cat. No. CT with suffixes, rated 130 C\*(c).
Polyethylene terephthalate film tape. Cat. No. PZ with additional suffixes, rated 130 C\*(b).

C\*(b).

\*Compiles with flame retardant requirements when so marked.

(a) Comparative Tracking Index (CTI)% performance indicates material Group II, PLC=1,

(b) Comparative Tracking Index (CTI)% performance indicates material Group III, PLC=1,

(b) Comparative Tracking Index (CTI)% performance indicates material Group IIIa,

PLC=2, CTI equal to or greater than 250 but less than 400 v.

(c) Comparative Tracking Index (CTI)% performance indicates material Group II, PLC=0,

(c) Comparative Tracking Index (CTI)% performance indicates material Group I, PLC=0,

"With CTI test was conducted per IEC 112 and the assigned level is based on the testing of both film and adhesive sides.

Marking: Company name or £165111 and catalog designation printed on the carton, wrapper or core. 4/12/2000 Underwriters Laboratories Inc.

### 4) BARRIER TAPE

OANZS Component - Insulating Tape JULY 19, 1990

E92677 (S)

Card 1 of 2

TAÉ HWA INDUSTRIAL CO 634 DEUNGCHON-DONG KANGSEO-KU, SEOUL 157-030 KOREA

Flame retardant fiberglass cloth tape. Cat No. TH-GCO12
Flame retardant scetate cloth tape. Cat No. 6701
Flame retardant polyseter film tape. Cat No. N+5673
Marking Company name or \$92577 and Flame Retardant printed on carton wrapper and/or

See General Information Preceding These Recognitions.
For use only in equipment where the acceptability of the combination is determined by Underwriters Laboratodes Inc.

Reports: November 1, 1984; November 1, 1984, November 1, 1984,

Replacés E92677 dated February 2. 1989. 358086005 Underwriters Laboratories Inc.

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KF-10111601-A	DATE	20	10.11.25	SHEET NO.		9
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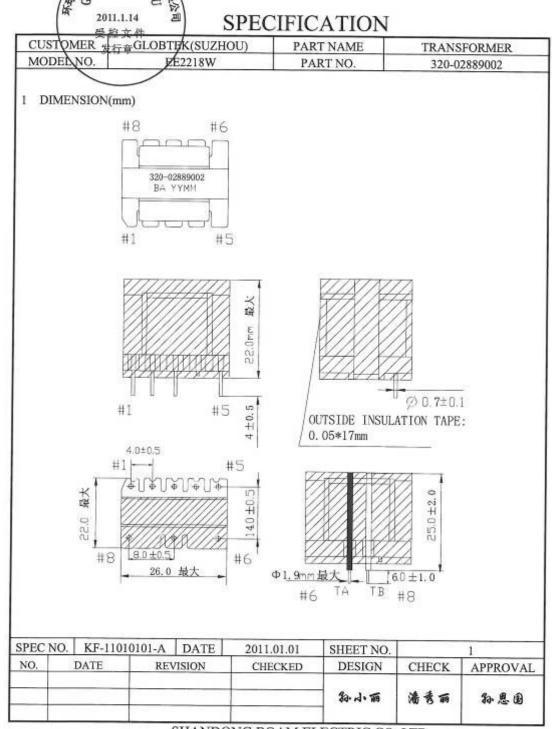


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	零件承认书			
Ma	terial Appro	val		
	30			
	山东宝岩电气有限公司 SHAN DONG BOAM CO.,LTD			
	320-02889002	0		
	BY-EE2230W	/01-0F4		
GlobTek料号: GlobTek P/N		+		
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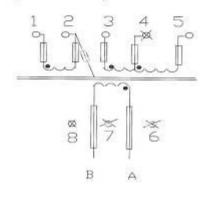




**SPECIFICATION** 

CUSTOMER	发行和GLOBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODEL NO.	EÆ2218W	PART NO.	320-02889002

EQUIVALENT CIRCUIT (BOTTOM VIEW)



- \* THE "\" MARKS ARE START POINT
- \*REMOVE PIN #6, 7, 8
- \*CUTTING PIN #4
- \* ALL TEFLON TUBE (A: BLACK; B: WHITE)

SPEC N	O. KF-110	10101-A	DATE	2011.01.01	SHEET NO.		2
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# **SPECIFICATION**

CUSTOMER 发行	GLOBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODELNO.	ÆE2218W	PART NO.	320-02889002

### 3 ELECTRICAL CHARACTERISTICS

NO.	ITEM TERMINAL SPECIFICATION		REMARKS		
I INDUCTANCE		3—5	900 μ H±10%	HIOKI 3531 Z HITESTER (1KHz,0.25V)	
2	DIELECTRIC	PCOIL—SCOIL	AC 4.0KV 1MINUTE	HPT-50100Z	
	VOLTAGE	COIL—CORE	AC1.5KV 1MINUTE	PUNCTURE TESTER: 5mA	

 SPEC NO.
 KF-11010101-A
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	OMER STATE GLO	OBTEK(SUZHOU)	PAR'	T NAME	TRANS	FORMER
(OD	L NO. 金行章	EE2218W	27.05	RT NO.	500,100,000,000	2889002
	DING SPECIFICAT	righ				
	PIN NO. (S-P)		9430	PARTICIPATION CO.		
NO	S:START, F:FINISH	WIR	E	TURNS	WINDING	METHOD
W1	(3)—(4)	2UEW G	⊅0.35	40	SOLENOID	WINDING
	INSULATION	ON: POLYESTER TAPE	t= 0.025mm	, w=9.0.mm,1Ts	R	
W2	(1)(2)	2UEW Φ	0.19*3	13	SOLENOID	WINDING
	INSULATION: 1	BROWN TAPE t	t= 0.025mm, w=	9.0mm,2Ts		
W3	(A)—(B)	TEX-E	0.60	17	SOLENOID	WINDING
	INSULATION: I	OLYESTER TAPE	t= 0.025mm, w=5	0.0.mm, 2 Ts		III. III. III. III. III. III. III. III
W4	-(2)	0.05/7.0 mm,CC	OPER+TAPE	0.9	CEN	TER
	INSULATION:	POLYESTER TAPE	t= 0.025mm, w=	9.0.mm, 2Ts TA	PE: 0.025×12.	0
W5	(4)(5)	2UEW 0	Þ 0.35	20	SOLENOID	WINDING
	INSUL	ATION: POLYESTER T.	APE == 0.025m	m, w=9.0.mm, 2T	s	
	CORE FIX	KING :POLYESTER TAI	PE t= 0.025mm	, w=8.5mm, 3Ts		
			Desired to the second s		39/4/4/43/00/3/4/00/4/5	
	CORE TA	PE:2LAYER POLYES	TER TAPE = 0.0	025mm, w=28.0 mi	m LENGTH-45mm	
		PE:2LAYER POLYES N: BROWN TAPE				L
	NO. KF-1101010	N: BROWN TAPE				4
EC N	INSULATIO	N: BROWN TAPE	t= 0.05mm, v	v=17.0mm,2LA		



GEORGE K(SUZHOU) **SPECIFICATION** CUSTAMER PART NAME TRANSFORMER MODEL NO.2011.1.14 PART NO. 320-02889002 受控文件 6. LIST OF MATERIALS NO. COMPONENT MATERIALS MANUFACTURES REMARKS NAN JING JINNING 1 CORE EE2218W PC40 CO.,LTD OR EQUIR PHENOLIC CHANGCHUN PLASTICS 2 BOBBIN E59481 EE2218W,8PIN CO.,LTD DONG YANG ELECTRONICS CO.,LTD E102761(S) 2UEW Φ0.35 OR EQUIR 2UEW Φ0.19 SUZHOU ASIA PACIFIC 3 WIRE E214423 ELECTRONICS WUXI JINGYU TEX-E Ф0.60 E315032 ELECTRONIC APPLIANCE POLYESTER TAPE 0.025×9.0mm 4 INSULATION TAPE 0.025×12.0mm JINGJIANG 2LAYER0.025 × 28.0mm PRESSURESENSITIVE E165111 (N)  $0.05\!\times\!17mm$ GLUE FTY OR EQUIR POLYESTER TAPE 5 CORE FIXING TAPE 0.025×8.5mm WUXI JINGYU 6 COPPER TAPE 0.05×7.0mm ELECTRONIC APPLIANCE E315032 CO., LTD JIANG YIN DENG FENG OR 7 VARNISH 319-5F EQUIR SHENZHEN CHANGBAO 8 TUBE

SPEC 1	NO. KF-1	010101-A	DATE	20	11.01.01	SHEET NO.		5
NO.	DATE	1	REVISION		CHECKED	DESIGN	CHECK	APPROVAL
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TEFLON

SHANDONG BOAM ELECTRIC CO.,LTD

SPECIAL

CO.,LTD OR EQUIR

PLASTIC

E180908



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Report No.: T211-0359/15 M1

SPECIFICATION

OMER GLOCIEK (SUZHOLD PART NAME TRANSFORMER)

Plastics Plastics Co  BK 0.66 0.67 0.77 0.77 0.77 0.77 0.77 0.77	2 94V-0 84V-0 94V-0 94HB 7 94HB 94V-1 94V-0	180 180 180 180 180 180 180 180 180	PAI	150 1 150 1 150 1 150 1 150 0 150 0 150 2 150 2	- cont 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	320-0		
Plastics PLASTICS C( BK 0.6: 0.8: 0.6: 0.8: 0.7: 0.7: 0.7: 0.7: 0.7: 0.7: 0.7: 0.7	2 94V-0 84V-0 94V-0 94HB 7 94HB 94V-1 94V-0	150 150 150 150 150	150 150 150	150 1	0	E594	181 (1 6 G 7 7 7 7	B) d) 3 3
Plastics PLASTICS C( BK 0.6: 0.8: 0.6: 0.8: 0.7: 0.7: 0.7: 0.7: 0.7: 0.7: 0.7: 0.7	2 94V-0 84V-0 94V-0 94HB 7 94HB 94V-1 94V-0	150 150 150 150 150	150 150 150	150 1	0	E594	181 (1 6 care 6 7 7	S)
PLASTICS CI BK 0.63 0.88 DK, BN 0.76 NG 1.00 NG 1.00 NG 1.00 NG 1.00 DK, DN 3.71 DK, DN 3.71 BK 3.71 BK 3.71 3.71 BK 3.71 3.71 3.71 3.71	2 94V-0 84V-0 94V-0 94HB 7 94HB 94V-1 94V-0	150 150 150 150 150	150 150 150	150 1	0	E594	181 (1 6 6 7 7	S) d) 3 3
PLASTICS CI BK 0.63 0.88 DK, BN 0.76 NG 1.00 NG 1.00 NG 1.00 NG 1.00 DK, DN 3.71 DK, DN 3.71 BK 3.71 BK 3.71 3.71 BK 3.71 3.71 3.71 3.71	2 94V-0 84V-0 94V-0 94HB 7 94HB 94V-1 94V-0	150 150 150 150 150	150 150 150	150 1	0	E594	181 (1 6 care 6 7 7	S) d) 3 3
BK 0.60 0.80 0.80 0.77 0.77 0.77 0.77 0.77 0.7	2 94V-0 84V-0 94V-0 94HB 7 94HB 94V-1 94V-0	150 150 150 150 150	150 150 150	150 1	0	E594	81 (1 6 6 7 7	B) d) 3 3
BK,BN 0.71 1.61 3.11 BK 0.71 1.51 2.11	844-0	150 150 150 150 150	150 150 150	150 1	0	2 2 2 4 4 4	6 6 6 7 7	d) 3 3
BK,BN 0.71 1.61 3.11 BK 0.71 1.51 2.11	844-0	150 150 150 150 150	150 150 150	180 1 150 1 180 1 150 0 180 2 150 2 160 1	000000	***	6 7 7	3
BK,BN 0.71 1.61 3.11 BK 0.71 1.51 2.11	844-0	150 150 150 150 150	150 150 150	150 0 180 2 150 2 160 1	000	2	7	4
BK,BN 0.71 1.61 3.11 BK 0.71 1.51 2.11	844-0	150	160	150 1		28	6	1
	7 94V-0 94HB		100	150 1 180 0	0	4	6 6	4
		150	150 150 150	150 0 150 2 150 1	0	1	5 7	1
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CONT T	O FENGXI	AN 201	402 SI NSI ype W30	Temp Class 180	E2:	14423 INA		
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### SPECIFICATION

CUSTOMER DE CLOBTEK (SUZHOU)	PART NAME	TRANSFORMER
MODEL NO. PITE EE2218W	PART NO.	320-02889002

### 3) INSULATION TAPE

OANZ2 January 31, 2000 Insulating Tape - Component
JINGJIANG PRESSURE SENSITIVE GLUE FTY
88 HENG GANG NORTH RD JINGJIANG, JIANGSU
214500 CHINA

E165111

Report No.: T211-0359/15 M1

Nonwoven cloth/polyethylene terepthalate film tape, Cat. No. WF with suffixes, rated 130 C\*(a).

Polyethylene terephthalate film tape, Cat. No. CT with suffixes, rated 130 C\*(c).

Polyethylene terephthalate film tape, Cat. No. PZ with additional suffixes, rated 130 C\*(b).

\*Compiles with flame retardant regular means when a part of the compiles with flame retardant regular means when a part of the compiles with flame retardant regular means when a part of the compiles with flame retardant regular means when the compiles with the compiles with flame retardant regular means when the compiles with the compiles with the compiles when the compiles with the compiles when the compiles with the

C\*(b).

\*Compiles with flame retardant requirements when so marked.
(a)Comparative Tracking Index (CTI)% performance indicates material Group II. PLC=1.
(b)Comparative Tracking Index (CTI)% performance indicates material Group III. PLC=1.
(c)Comparative Tracking Index (CTI)% performance indicates material Group IIIa.
PLC=2. CTI equal to or greater than 250 but less than 400 v.
(c)Comparative Tracking Index (CTI)% performance indicates material Group IIIa.
CTI equal to or greater than 600 v.

%The CTI test was conducted per IEC 112 and the assigned level is based on the testing of both film and adhesive sides.

Marking: Company name or E165111 and catalog designation printed on the carton, wrapper or core.

Underwriters Laboratories Inc. 4/12/2000

#### 4) BARRIER TAPE

OANZS JULY 19, 1990 Component - Insulating Tape

E92677 (S)

Card 1 of 2

TAE HWA INDUSTRIAL CO 634 DEUNGCHON-DONG KANGSEO-KU, SEOUL 157-030 KOREA

Flame retardant fiberglass cloth tape, Cat No. TH-GC012
Flame retardant acetate cloth tape, Cat No. 6701
Flame retardant polyester film tape, Cat No. 4-5673
Marking Company name or £32877 and Flame Retardant printed on carton wrapper and/or

See General Information Preceding These Recognitions.

For use only in equipment where the acceptability of the combination is determined by Underwriters Laboratodes Inc.

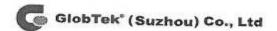
Reports: November 1, 1984: November 1, 1984, November 1, 1984,

Replacés E92677 dated February 2, 1989, 358096005 Underwriters Laboratories Inc.

D11/0111671

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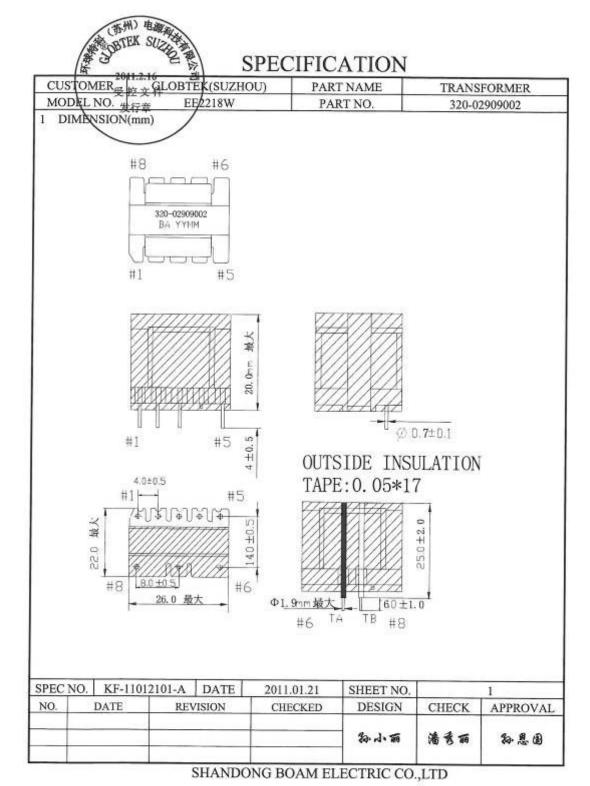




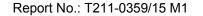
医疗、资讯、车载、特种电源

	零件承认			
Mat	erial Appr	oval		
供应商: Supplier		山东宝岩电气有限公司 SHAN DONG BOAM CO.,LTD		
供应商料号: Supplier P/N		320-02909002		
名称: Part Name		BY-EE2230W01-0F6		
品名/规格: SPEC				
GlobTek料号: GlobTek P/N		320-02909002		
Edition No: 版本		<i>₽</i> >		
确认:		承认:		
Check		Approval		
pproval Stamp Approv		QC承认章: Approval Stamp		
	所认: Check	Material Appr 山东宝岩电气有限 SHAN DONG BO 320-0290900 BY-EE2230		







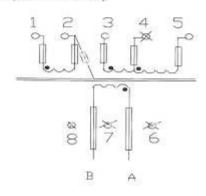




# **SPECIFICATION**

CUSTOMER 表拉文GLOBTEK(SUZHOU) PART NAME TRANSFORMER MODEL NO. 发行章 EEZ18W PART NO. 320-02909002

2 EQUIVALENT CIRCUIT (BOTTOM VIEW)



- \* THE "\" MARKS ARE START POINT
- \*REMOVE PIN #6, 7, 8
- \*CUTTING PIN #4
- \* ALL TEFLON TUBE (A; BLACK; B: WHITE)

 SPEC NO.
 KF-11012101-A
 DATE
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88	SPEC	IFICATION
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CUSTOMER + CLOBTEK (SUZHOU)	PART NAME	TRANSFORMER
MODEL NO. 宏行章 EV2218W	PART NO.	320-02909002

### 3 ELECTRICAL CHARACTERISTICS

NO.	ПЕМ	TERMINAL	SPECIFICATION	REMARKS		
1	INDUCTANCE	3—5	900 μ H±10%	HIOKI 3531 Z HITESTER (1KHz,0.25V)		
2	DIELECTRIC	PCOIL—SCOIL	AC 4.0KV IMINUTE	HPT-50100Z		
	VOLTAGE	1 10 10 10 10 10 10 10 10 10 10 10 10 10		AC1.5KV IMINUTE	PUNCTURE TESTER: 5mA	

SPEC N	O. KF-110	012101-A	DATE	2011.01.21	SHEET NO.		3
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**SPECIFICATION** GLOB K(SUZHOU) PART NAME TRANSFORMER MODEL NO. EE2218W PART NO. 320-02909002 4. WINDING SPECIFICATION PINNO. (S-F) NO WIRE TURNS WINDING METHOD WI (3)-(4)2UEW Ф0.35 SOLENOID WINDING INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm,1Ts W2 2UEW Φ 0.19\*3 (1)-(2)SOLENOID WINDING INSULATION: BROWN TAPE t= 0.025mm, w=9.0mm,2Ts W3 (A)—(B) TEX-E 0.35 SOLENOID WINDING INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm, 2 Ts W4 0.05/7.0 mm,COPER+TAPE INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm, 2Ts TAPE: 0.025 × 12.0 W5 2UEW Φ0.35 (4)-(5)SOLENOID WINDING INSULATION: POLYESTER TAPE t= 0.025mm, w=9.0.mm, 2Ts CORE FIXING :POLYESTER TAPE = 0.025mm, w=8.5mm, 3Ts CORE TAPE:2LAYER POLYESTER TAPE == 0.025mm, w=28.0.mm,LENGTH:45mm INSULATION: BROWN TAPE t= 0.05mm, w=17.0mm,2LAYER SPEC NO. KF-11012101-A DATE 2011.01.21 SHEET NO. NO. DATE REVISION CHECKED DESIGN CHECK APPROVAL

SHANDONG BOAM ELECTRIC CO.,LTD

谷小面

潘秀丽

孙思围



Page 177 of 196 Report No.: T211-0359/15 M1

	(M)	K SUZ	K(SUZHO	U)	PAR	ΓNAME	TRAN	SFORMER
MOD	EL NO.201	1.2.16	BE2218W	30	PAI	RT NO.		02909002
6. I	1	文件 有 <b>在</b> RIALS						
NO.	COMP	ONENT	MATI	ERIALS		MANUFAC	TURES	REMARKS
1	cc	DRE	EE2218	W PC40		NAN JING J CO.,LTD OF		
2	BOI			PHENOLIC EE2218W,8PIN		BAKELITE GESELLDCHAFT MBH OR EQUIR		E61040 (M)
			DONG YANG ELECTRONICS CO.,LTD OR EQUIR SUZHOU ASIA PACIFIC ELECTRONICS  TEX-Ε Φ0.60  DONG YANG ELECTRONICS CO.,LTD OR EQUIR SUZHOU ASIA PACIFIC ELECTRONICS  FURUKAWA ELECTRIC CO.,LTD			ELECTRONICS CO.,LTD OR EQUIR SUZHOU ASIA PACIFIC		E102761(S)
3	WI	IRE						E214423
					E157568(S)			
4	INSULATION TAPE		POLYESTER TAPE 0.025×9.0mm 0.025×12.0mm 2LAYER0.025×28.0mm 0.05×17mm		1	JINGJIANG PRESSURESENSITIVE GLUE FTY OR EQUIR		E165111 (N)
5	CORE FIX	ING TAPE		ER TAPE ×8.5mm		POONGSAN METAL CO., LTD or equiv  JIANG YIN DENG FENG OR EQUIR		
6	COPPE	R TAPE	0.05×	7.0mm				
7	VAR	NISH	319	-5F	J			
8	TUI	TUBE TEFLON SHENZHEN CHANGBAO SPECIAL PLASTIC CO.,LTD OR EQUIR		PLASTIC	E180908			
EC N		012101-A	DATE	2011.01.21		SHEET NO.		5
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						谷小丽	潘秀丽	和思图





## **SPECIFICATION**

CUSTOMER TO THE C	GLOBTEK(SUZHOU)	PART NAME	TRANSFORMER
MODEL NO. 党徒音	/ EE2218W	PART NO.	320-02909002
* UL YELLOW CARD			
1) BOBBIN			

BAKELITE GESELLSCHAFT MBH GENNAER STRASSE 2-4 D-5860. FED REP GERMANY	ISERLOHN-LETMATHE	E61040	(M)
. CD THE COLINER			

RTI Min UL94 Elec Tnk Flame with Mtl Dsg Col mm Class Imp Pnenotic molding compound(PF), designated "Autaform" of furnished in the form of pellets or power. 5 or Bakelite.

PF2736 8K 150 150 150 1.57 94V-0 94V-0 150 150 150 000 150 150 150 3 3.07

#### 2) WIRE

DONG YANG ELECTRONICS IND. CO., LTD.
650-1 HANWOL-RI TAIAN-EUB HWASUNG-GUN
KYUNGGI-DO KOREA
Cost Typ ANSI

E102761 (S)

Mil Dsg ALEIW IW KY-EIW NY-DEW NY-DEW(P)

SHANGHAI ASIA PACIFIC ELECTRIC CO LTD E214423 2525 DAVIE RD WUCIAO PENGXIAN 201402 SHANGHAI, CHINA

Mit	Coat Type	ANSI	Temp		
Dag	nc	O.C.	Type	Class	
ECTAN	Polyester-imide		MW30	180	
			(40)	200	
UEW	Polyurethane	-	MW82	180	
	- Control of the Cont		MW79	155#	
			MW75	130#	
PEW	Polyester	-	MWS	155	
PEW/N	Polyester	Nylon	(90)	200	
			MW76#	180	
			MW24#	155	

# Non-ANSI type.
# Additional consideration is needed before used in system thermal enting.
Marking: Company name and material designation on package or reel,
and Recognised Component Mark.

SPEC N	NO. KF-110	12101-A	DATE	20	11.01.21	SHEET NO.		6
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### SPECIFICATION

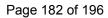
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CU:	NO/TS	(ER E EX	<b>GLOBTI</b>	K(SUZH	OU)	PART	NAME	TRANS	FORMER
MO	DEL	NO. ZATT	EZ	2218W	varetto	PAR	TNO.	320-0	2909002
4	OA Insu JINC No 130 C Poli 'Ce (a) C Cill e (b) C Cill e (c) C Cill e (c) C Cill e (c) C Cill e (d) C (d)	nwoven che  (*(a).  (*	or Competer SUR NOS NOR	esthylene salate film alate film alate film retardant pindex (han 400 hag Index greater than 400 van 600 van 6	terepth tape, tape	c. JIANGSU malate film to Cat. No. C1 Cat. No. P Cat. No. P ments whe performane than 600 v. performane but less tha performane 12 and the to and catalog Laborato 19, 1990	with suffixes with addition so marked, indicates manner indicates i	WF with su , rated 130 ( onal suffixed sterial Group i material Group is based on printed on (	E165111  Mises, rated C*(c). , rated 130 olf, PLC=1, Group IIIa, olf, PLC=0, the testing
	Flam Flam Flam Mark	-030 KC	HEA			EO-KU, S	EOUL	wrence: and/	
T. 20074 (425)	See For ers La Report	General I use only in borehodes the ar November	nformat equipment 1. 1984:	ion Preci where the November 1	eding socepi	These Ri ability of the	recognitions.		
1000	Flepti assosi	1061 E921	677 da	ted Febru	uary :	2. 1989. Laboratori	es Inc.		D11/0111671 a
EC	NO.	KF-11012	101-A	DATE	201	1.01.21	SHEET NO.		7
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Enclosure No. 2 (Photos)









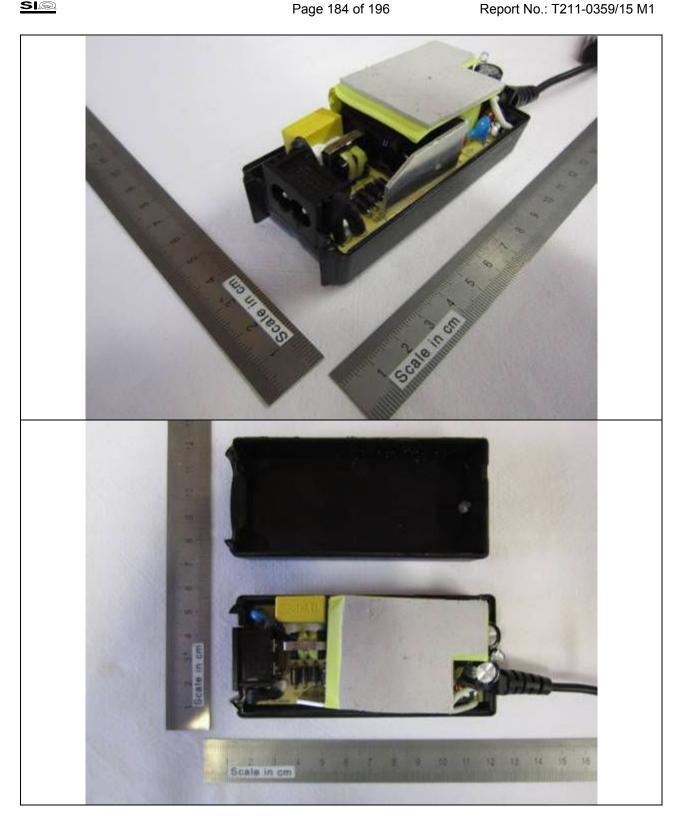




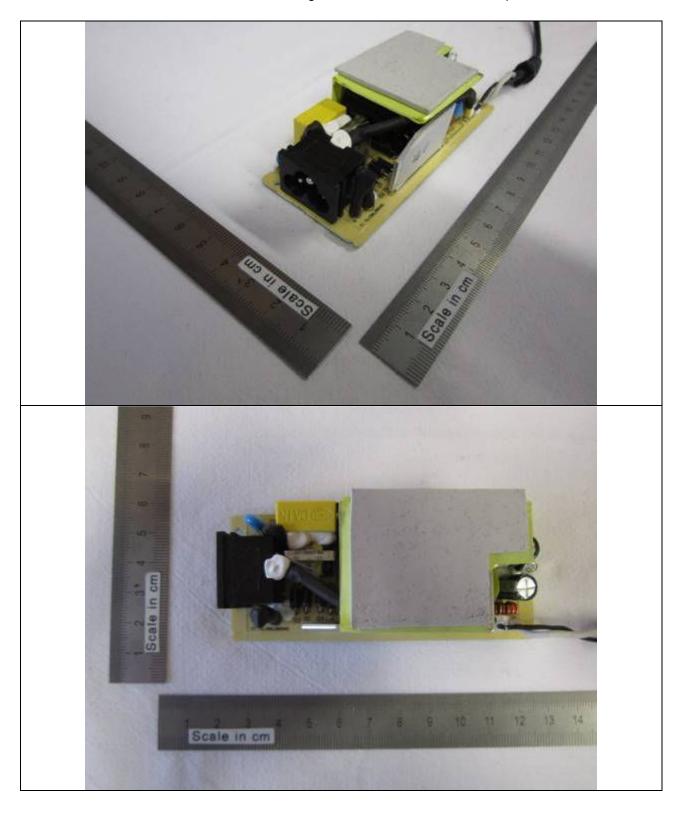




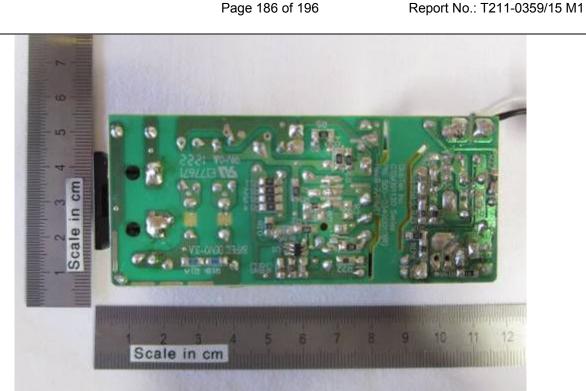








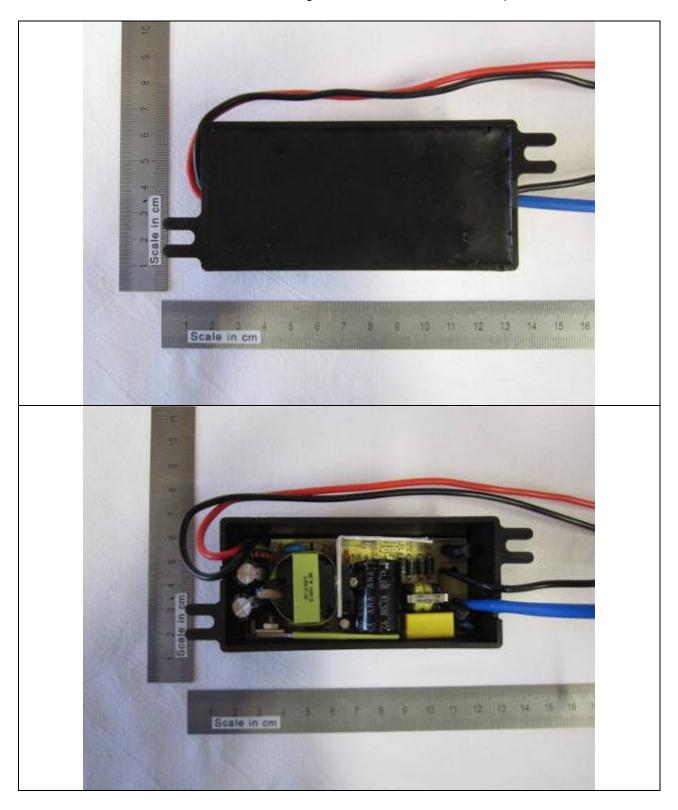




GTM91120-30XX-PB

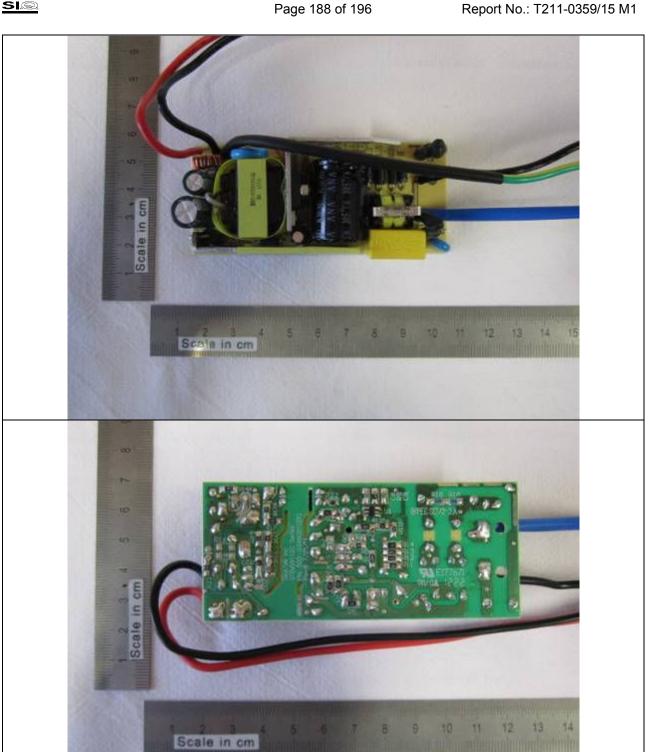




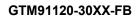


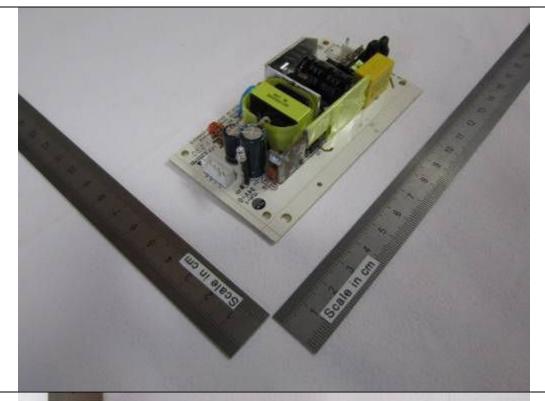






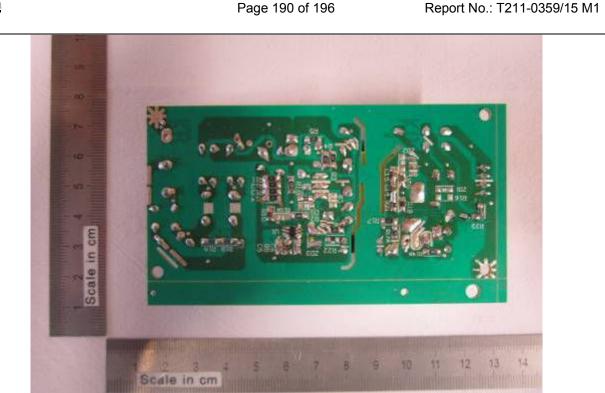












GTM91128LI1CELL, GTM91128LI2CELL, GTM91128LI3CELL





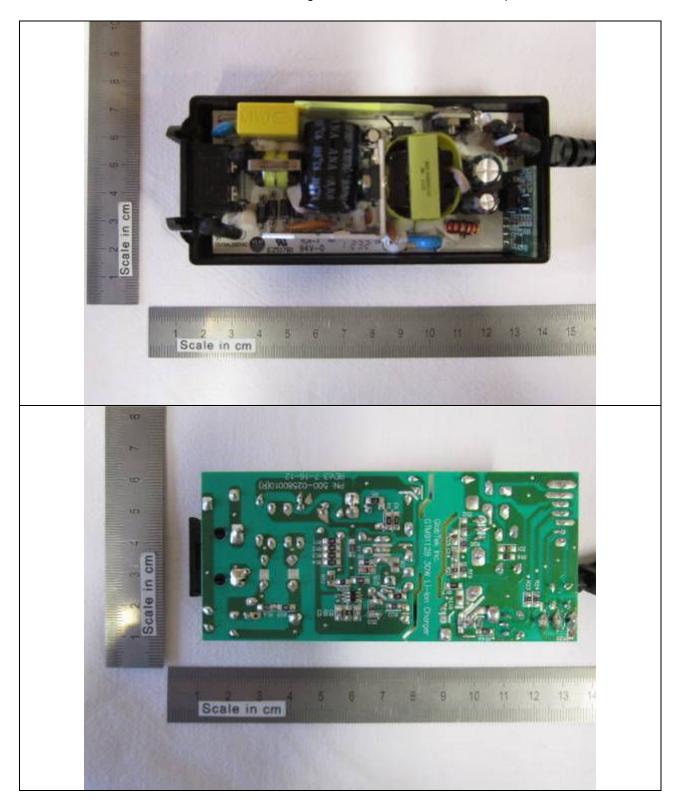












Report No.: T211-0359/15 M1



Enclosure No. 3 (National deviations)



IEC 61558-2-16						
Clause	Requirement + Test		Result - Remark	Verdict		

		Variations to IEC 61558-1 Ed 2.1 for application in Australia and New Zealand				
Replace the text with the following variation: For a.c., test voltages are of substantially sinusoidal wave form, and, if not otherwise specified, have a frequency of 50 Hz.		Р				
After Item a) <i>insert</i> the following variation:  - The marking of rated voltage or rated voltage range of single-phase transformers shall cover 240V for Australia and 230 V for New Zealand and, for polyphase transformers, 415 V for Australia and 400 V for New Zealand	Input voltage range: 100-240 V	Р				
Table 1 <i>Insert</i> the following entry: Insulated pins of transformers with pins for insertion into socket-outlets 70		Р				
After item a) insert the following variation:  Items b) and c), Table 5, and the last four paragraphs of the test specification are not applicable.		Р				
Replace the test specification with the following variation:  Compliance is checked by inserting the transformer, as in normal use into a socket-outlet capable of accepting a 10 A plug complying with Figure 2.1(a) of AS/NZS 3112. The socket-outlet has a horizontal pivot at a distance of 8 mm behind the engagement face of the socket-outlet and in the plane of the lower intersection of the centre lines of the contact apertures.		Р				
Void.		Р				
After 19.23 <i>insert</i> the following variation:		Р				
Transformers having integral pins for insertion into socket outlets shall comply with the appropriate requirements of AS/NZS 3112.		Р				
Compliance is checked as specified in Appendix J of AS/NZS 3112		Р				
NOTE 1 Clause J.2.2.3 (Internal connections for plug portions) of AS/NZS 3112 is covered by clause 19.6 and clause 21 of this standard  NOTE 2 Clause J.2.2.6.2 (High voltage test) of AS/NZS 3112, except for the test of the insulation of the insulated pins, is covered by clause 18 of this standard.  NOTE 3 Clause J.2.2.6.4 (Temperature rise test) of AS/NZS 3112 is covered by clause 14 of this standard  NOTE 4 Clause J.2.2.6.7 (Equipment with integral pins intended to be supported by the contacts of a socket-outlet) of AS/NZS 3112 is covered by clause 19.15 of this standard		Р				
Replace the first and third paragraphs with the following variations:		Р				
	wave form, and, if not otherwise specified, have a frequency of 50 Hz.  After Item a) insert the following variation:  - The marking of rated voltage or rated voltage range of single-phase transformers shall cover 240V for Australia and 230 V for New Zealand and, for polyphase transformers, 415 V for Australia and 400 V for New Zealand  Table 1 Insert the following entry: Insulated pins of transformers with pins for insertion into socket-outlets 70  After item a) insert the following variation: Items b) and c), Table 5, and the last four paragraphs of the test specification are not applicable.  Replace the test specification with the following variation: Compliance is checked by inserting the transformer, as in normal use into a socket-outlet capable of accepting a 10 A plug complying with Figure 2.1(a) of AS/NZS 3112. The socket-outlet has a horizontal pivot at a distance of 8 mm behind the engagement face of the socket-outlet and in the plane of the lower intersection of the centre lines of the contact apertures.  Void.  After 19.23 insert the following variation:  Transformers having integral pins for insertion into socket outlets shall comply with the appropriate requirements of AS/NZS 3112.  Compliance is checked as specified in Appendix J of AS/NZS 3112  NOTE 1 Clause J.2.2.3 (Internal connections for plug portions) of AS/NZS 3112 is covered by clause 19.6 and clause 21 of this standard  NOTE 2 Clause J.2.2.6.2 (High voltage test) of AS/NZS 3112, except for the test of the insulation of the insulated pins, is covered by clause 18 of this standard.  NOTE 3 Clause J.2.2.6.4 (Temperature rise test) of AS/NZS 3112, except for the test of the insulation of the insulated pins, intended to be supported by the contacts of a socket-outlet) of AS/NZS 3112 is covered by clause 19.15 of this standard  Replace the first and third paragraphs with the fol-	wave form, and, if not otherwise specified, have a frequency of 50 Hz.  After Item a) insert the following variation:  — The marking of rated voltage or rated voltage range of single-phase transformers shall cover 240V for Australia and 230 V for New Zealand and, for polyphase transformers, 415 V for Australia and 400 V for New Zealand  Table 1 Insert the following entry: Insulated pins of transformers with pins for insertion into socket-outlets 70  After item a) insert the following variation: Items b) and c), Table 5, and the last four paragraphs of the test specification are not applicable.  Replace the test specification with the following variation:  Compliance is checked by inserting the transformer, as in normal use into a socket-outlet capable of accepting a 10 A plug complying with Figure 2.1(a) of AS/NZS 3112. The socket-outlet has a horizontal pivot at a distance of 8 mm behind the engagement face of the socket-outlet and in the plane of the lower intersection of the centre lines of the contact apertures.  Void.  After 19.23 insert the following variation:  Transformers having integral pins for insertion into socket outlets shall comply with the appropriate requirements of AS/NZS 3112.  Compliance is checked as specified in Appendix J of AS/NZS 3112 is covered by clause 19.6 and clause 21 of this standard  NOTE 1 Clause J.2.2.6. ((High voltage test) of AS/NZS 3112, except for the test of the insulation of the insulated pins, is covered by clause 18 of this standard  NOTE 3 Clause J.2.2.6.4 (Temperature rise test) of AS/NZS 3112, except for the test of the insulation of the insulated pins, is covered by clause 19.15 of this standard  NOTE 4 Clause J.2.2.6.7 (Equipment with integral pins intended to be supported by the contacts of a socket-outlet) of AS/NZS 3112 is covered by clause 19.15 of this standard  NOTE 4 Clause J.2.2.6.7 (Equipment with integral pins intended to be supported by clause 19.15 of this standard				





 IEC 61558-2-16

 Clause
 Requirement + Test
 Result - Remark
 Verdict

Report No.: T211-0359/15 M1

	Components shall comply with the safety requirements specified in the relevant IEC or Australian/New Zealand Standards as far as they reasonably apply.	Р
	Compliance with the IEC or Australian/New Zealand Standards for the relevant component does not necessarily ensure compliance with the requirements of this Standard.	N/A
20.5	Insert in the second paragraph in the requirement, before IEC 60906-3 the following variation: Annex E in AS/NZS 3112 or	N/A
22.4	Replace the text with the following variation: Void.	N/A
22.6	Replace in the requirement, "16" with the following variation: "10".	Р
22.8	Replace the second paragraph in the requirement, with the following variation:  Power supply cords of portable transformers shall be fitted with an appropriately rated plug complying with AS/NZS 3112 or AS/NZS 3123 or IEC 60309	Р