

TEST REPORT IEC 60529 / EN 60529

Degrees of protection provided by enclosures (Ip code)

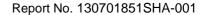
Report Reference No	130701851SHA-001			
Tested by (name + signature):	Jamie Wu Jamie Wu.			
Witnessed by (name + signature):				
Supervised by (name + signature):	-			
Approved by (name + signature):	Justin Yu Zung Zung			
Date of issue:	2013-09-17			
CB Testing Laboratory:	Intertek Testing Services Shanghai			
Address:	Building 86, 1198 Qinzhou Road (North), Shanghai, China, 200233			
Testing location / procedure:	N/A			
Testing location / address:	N/A			
Applicant's name:	GlobTek, Inc.			
Address:	186 Veterans Dr. Northvale, NJ 07647 USA			
Test specification:				
Standard:	IEC 60529: 1989-11 + A1:1999 EN 60529 :1991-10 (incl. Corrigendum: 1993-05) + A1: 2000-02			
Test procedure:	Testing			
Non-standard test method:	N/A			
Test Report Form No:	IECEN60529A			
TRF Originator:	IMQ			
Master TRF	Dated 2006-06			
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Test item description Medical Power Supply

Trade Mark: GlobTek

Manufacturer GlobTek, Inc.

Model and/or Type reference: GT*41061 series, GT*41060 series, GT*41131 series.

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('*' can be 'M' or '-' or 'H' for market identification and not related to

safety.)

Rating(s)...... Input: 100-240V~, 50-60Hz, 0.6A, Class II; IP21



Summary of testing:

Test condition 1:

For IPX1, the plug coupler (Photo 1) and plug part (Photo 3) of EUT was not subject of the test. Test results do not relate to the whole power supply but only to the enclosure (without the plug part).

Test condition 2:

For IPX1, the EUT was tested with waterproof wall box which is specified by manufacturer. The wall box is intended to mount on the vertical wall. The whole power supply unit including plug part passed the test.

After the exposure was concluded, the visual examination of the sample was performed. Results were obtained as follows:

- The rigid test wire was not penetrated into the enclosure
- After the IPX1 test, there was NO water inside the enclosure.
- After the IPX1 test, the EUT operated properly and passed the dielectric strength and leakage current tests.



Appendix Photograph of the equipment

Photo 1: External view of EUT without plug part attached



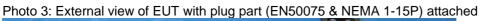
Plug coupler





Plug part





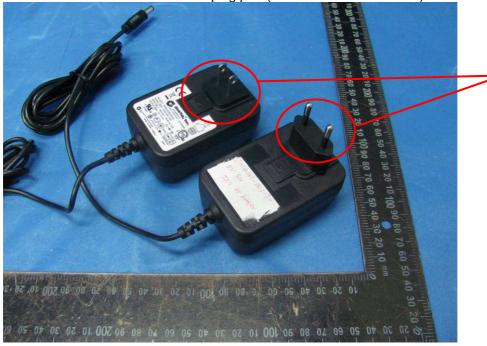


Photo 4: External view of waterproof wall box (optional)





Photo 5: External view of EUT used with waterproof wall box

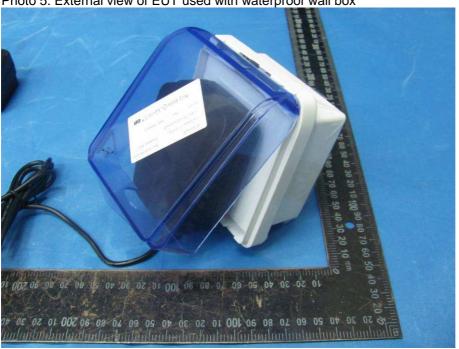


Photo 6: IPX1 test for EUT used with waterproof wall box(optional)





Photo 7: IPX1 test for EUT



Photo 8: Compliance check after test



Test item particulars	:
- Classification of installation and use	: Class II
- Supply Connection	: Direct plug-in type
Possible test case verdicts:	
- test case does not apply to the test object	: N/A
- test object does meet the requirement	: P(Pass)
- test object does not meet the requirement	: F(Fail)
Testing	:
Date of receipt of test item	: 2013-09-02
Date(s) of performance of tests	: 2013-09-02~2013-09-17

General remarks:

The test results presented in this report relate only to the object tested.

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"(see Enclosure #)" refers to additional information appended to the report.

"(see appended table)" refers to a table appended to the report.

Throughout this report a comma (point) is used as the decimal separator.

General product information

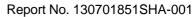
Product covered by this report is medical power supply module, which can be used as a part of medical equipment.

The device is direct plug-in power adapter with interchangeable plug portion, which is Class II apparatus. It can be used with different plug types. The evaluation reports of the different plug types are also attached with this report. Two pieces of outer enclosure are enclosed with ultrasonic welding without screw.

Model Similarity:

All the models share the same enclosure configuration. One model is chosen for IP test representing the whole model series.







IEC/EN 60529			
Clause	Requirement – Test	Result	Verdict

5	DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS AND AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL				
5	The designation with a first characteristic numeral implies that conditions stated in both 5.1 and 5.2 are met.				
	The first characteristic nu	meral indicates that:			
	the enclosure provides pragainst access to hazardo or limiting the ingress of a or an object held by a per	ous parts by preventing part of the human body		Р	
	and simultaneously the er protection of equipment a solid foreign objects.			Р	
	An enclosure shall only be stated degree of protection characteristic numeral if it lower degrees of protections.	n indicated by the first also complies with all		Р	
	However, the tests establishing compliance with any one of the lower degrees of protection need not necessarily be carried out provided that these tests would obviously be met if applied				
5.1	Protection against access to hazardous parts				
	Tab. I gives brief descriptions and definitions for the degrees of protection against access to hazardous parts.				
	Degrees of protection listed in table I shall be specified only by the first characteristic numeral and not by reference to the brief descriptionor definition.				
	To comply with the conditions of the first characteristic numeral, adequate clearance shall be kept between the access probe and hazardous parts				
	The tests are specified in Clause 12.				
	Tab. I-1 Degrees of protection against access to hazardous parts indicated by the first characteristic numeral			_	
	First characteristic	Test conditions			
	numeral O	(Clause)		N/A	
	1	12.2		N/A	
	2	12.2		P	
	3	12.2		N/A	
	4	12.2		N/A	
	5	12.2		N/A	
	6	12.2		N/A	



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		IEC/EN 60529	•	
	<u> </u>	1EC/EN 00329	<u> </u>	
Clause	Requirement – Test		Result	Verdict
	In the case of the first characte protection against access to ha adequate clearance is kept. The be specified by the relevant prowith 12.3.	nzardous parts is satisfied if e adequate clearance should	(EN 60529/A1)	N/A
	Due to the simultaneous require the definition "shall not penetra		(EN 60529/A1)	Р
5.2	Protection against solid	foreign objects		
	Tab. II gives brief descrip for the degrees of protect penetration of solid foreig	tion against the n objects including dust.		Р
	Degrees of protection list specified by the first char- not by reference to the br definition.	acteristic numeral and		P
	The protection against the objects implies that the ol numeral 2 in Tab. II shall enclosure. This means the sphere shall not pass the enclosure.	P		
	Object probes for numera penetrate the enclosure a			N/A
	Dust-protected enclosure	Dust-protected enclosures to numeral 5 allow a limited quantity of dust to penetrate under certain		
	Dust-tight enclosures to rany dust to penetrate.	N/A		
	Note Enclosures assigne numeral of 1 to 4 general and irregularly shaped so provided that three mutua dimensions of the object figure in column 3 of Tab.		Р	
	The tests are specified in Tab. II-2 Degrees of protection a objects indicated by the numeral	gainst solid foreign		P
	First characteristic	Test conditions		
	numeral 0	(Clause)		N/A
	1	13.2		N/A
	2	13.2		P
	3	13.2		N/A
	4	13.2		N/A
	5	13.4 13.5		N/A
	6	13.4 13.6	(EN 60529/A1)	N/A



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IEC/EN 60529				
Clause	Requirement – Test	Result	Verdict	

6		DEGREES OF PROTECTION AGAINST INGRESS OF WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL			
	The second characteristic degree of protection provious respect to harmful effects to the ingress of water.	ded by enclosures with		Р	
	The tests for the second c are carried out with fresh w protection may not be satis operations with high press used.	vater. The actual sfactory if cleaning ure and/or solvents are		Р	
	Tab. III gives brief description the protection for the degree second characteristic num	ees represented by the		Р	
	Degrees of protection liste specified only by the secon numeral and not by refere description or definition.	nd characteristic		Р	
	The tests are specified in	Clause 14.		Р	
	Up to and including secon numeral 6, the designation also with the requirements characteristic numerals.	implies compliance	IPX1	N/A	
	However, the tests establis any one of the lower degree not necessarily be carried tests obviously would be n	ees of protection need out provided that these		N/A	
	An enclosure designated of characteristic numeral 7 of unsuitable for exposure to by second characteristic numeral not comply with required or 6 unless it is dual coded	vith second r 8 only is considered water jets (designated umeral 5 or 6) and irements for numeral 5		N/A	
	Enclosures for "versatile" a requirements for exposure	application shall meet to both water jets and		N/A	
	temporary or continuous immersion. Enclosures for "restricted" application are considered suitable only for temporary or continuous immersion and unsuitable for exposure to water jets			N/A	
	Tab. III-3 Degrees of protectindicated by the second numeral		_		
	Second characteristic numeral	Test conditions (Clause)			
	0			N/A	
	1	14.2.1		Р	
	2	14.2.2			
	3	14.2.3		N/A	
				N/A	
	4	14.2.4		N/A	



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Requirement – Test		Result	Verdict
5	14.2.5		N/A
6	14.2.6		N/A
7	14.2.7		N/A
8	14.2.8		N/A
	Requirement – Test 5 6 7	Page 12 of 25 IEC/EN 60529 Requirement – Test 5 14.2.5 6 14.2.6 7 14.2.7	Page 12 of 25 Report N IEC/EN 60529 Requirement – Test 5 14.2.5 6 14.2.6 7 14.2.7

7	DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE ADDITIONAL LETTER				
	protection of persons again hazardous parts.	The additional letter indicates the degree of protection of persons against access to hazardous parts.			
	Additional letters are only u	used:			
	if the actual protection aga hazardous parts is higher t by the first characteristic n	han that indicated		N/A	
	or if only the protection aga hazardous parts is indicate characteristic numeral beir X	ed, the first		N/A	
	For example, such higher provided by barriers, suitable or distances inside the end	ole shape of openings		N/A	
	Tab. IV gives access probe convention as representati human body or objects hel definitions for the degrees access to hazardous parts letters.		N/A		
	An enclosure shall only be stated degree of protection additional letter if the enclowith all lower degrees of processing the state of		N/A		
	However, the tests establis any one of the lower degre not necessarily be carried tests obviously would be m		N/A		
	The tests are specified in 0			N/A	
	See Annex A for examples	of the IP Coding.		N/A	
	Tab. IV-4 Degrees of protection against access to hazardous parts indicated by the additional letter			_	
	Additional letter	Test conditions (Clause)			
	A	15.2		N/A	
	В	15.2		N/A	
	С	15.2		N/A	
	D	15.2		N/A	



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IEC/EN 60529				
Clause	Requirement – Test	Result	Verdict	

8	SUPPLEME	NTARY LETTERS		
	information r	nt product standard, supplementary may be indicated by a supplementary ng the second characteristic numeral onal letter.		N/A
	Such exceptional cases shall conform with the requirements of this basic safety standard and the product standard shall state clearly the additional procedure to be carried out during tests for such a classification.			N/A
	The letters li	sted below have already been and have the significance as stated:		N/A
	Letter	Significance		
	Н	High-voltage apparatus		N/A
	М	Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are in motion		N/A
	S	Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are stationary		N/A
	W	Suitable for use under specified weather conditions and provided with additional protective features or processes		N/A
	Other letters	may be used in product standards		N/A
	The absence of the letters S and M implies that the degree of protection does not depend on whether parts of the equipment are in motion or not.			N/A
	This may ne conditions.	cessitate tests being done under both		N/A
	However, the test establishing compliance with one of these conditions is generally sufficient, provided that the test in the other condition obviously would be met if applied			N/A

9	EXAMPLES OF DESIGNATIONS WITH THE IP CODE	

10	MARKING		
	The requirements for marking shall be specified in the relevant product standard.	Not evaluated in this report.	N/E
	Where appropriate, such a standard should also specify the method of marking which is to be used when:		N/E
	one part of an enclosure has a different degree of protection to that of another part of the same enclosure		N/E
	the mounting position has an influence on the degree of protection		N/E



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	IEC/EN 60529				
Clause	Requirement – Test	Result	Verdict		
	the maximum immersion depth and time are indicated		N/E		

11	GENERAL REQUIREMENTS FOR TESTS		
11.1	Atmospheric conditions for water or dust tests		
	Unless otherwise specified in the relevant product standard, the tests should be carried out under the standard atmospheric conditions described in IEC 68-1.		Р
	The recommended atmospheric conditions during the tests are as follows		
	Temperature range: 15 to 35 ℃ Relative humidity: 25 to 75% Air pressure: 86 to 106 kPa (860 to 1060 mbar)		Р
	The tests specified in this standard are type tests.		Р
	Unless otherwise specified in a relevant product standard, the test samples for each test shall be in a clean and new condition, with all parts in place and mounted in the manner stated by the manufacturer.	See "Summary of testing".	Р
	If it is impracticable to test the complete equipment, representative parts or smaller equipment having the same full-scale design details shall be tested		Р
	The relevant product standard shall specify details such as:		N/A
	the number of samples to be tested;		N/A
	the conditions for mounting, assembling and positioning of the samples, for example by the use of an artificial surface (ceiling, floor or wall);		N/A
	the pre-conditioning, if any, which is to be used;		N/A
	whether to be tested energized or not;		N/A
	whether to be tested with its parts in motion or not.		N/A
	In the absence of such specification, the manufacturer's instructions shall apply.		N/A
11.3	Application of test requirements and interpretati	on of test results	
	The application of the general requirements for tests and the acceptance conditions for equipment containing drain-holes or ventilation openings is the responsibility of the relevant Technical Committee.		Р
	In the absence of such specification the requirement of this standard shall apply.		Р



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		IEC/EN 60529	·	
Clause	Requirement – T	est	Result	Verdict
	responsibility of Committee. In t acceptance of a	on of test results is the the relevant Technical he absence of a specification the a specification the a specification the assentance is standard shall at least apply		Р
11.4	Combination o	f test conditions for the first chara	acteristic numeral	
	implies that all t numeral:	h a first characteristic numeral est conditions are met for this		Р
		s for degrees of protection e first characteristic numeral		_
	First characteristic numeral	Test for protect	ction against	
	namorai	access to hazardous parts	solid foreign objects	
	0	No test required	No test required	N/A
	1	The sphere of 50 mm Ø shall not fully pe be kept	netrate and adequate clearance shall	N/A
	2	The jointed test finger may penetrate up to its 80 mm length, but adequate clearance shall be kept	The sphere of 12,5 mm Ø shall not fully penetrate	Р
	3	The test rod of 2,5 mm Ø shall not penetrate and adequate clearance shall be kept		
	4	The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept		
	5	The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept	Dust-protected as specified in Tab. II	N/A
	6	The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept	Dust-tight as specified in Tab. II	N/A
11.5	Empty enclosures			
	inside, detailed the enclosure m the arrangemen or parts which n	is tested without equipment requirements shall be indicated by nanufacturer in his instructions for and spacing of hazardous parts night be affected by the preign objects or water.		N/A
	The manufacturensure that after enclosed the er	rer of the final assembly shall or the electrical equipment is aclosure meets the declared oction of the final product.		N/A
12		ROTECTION AGAINST ACCESS T THE FIRST CHARACTERISTIC N		_
12.1	Access probes	3		
		to test the protection of persons to hazardous parts are given in		Р
12.2	Test conditions	<u></u>		



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	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict
	The access probe is pushed against or (in case of the test for first characteristic numeral 2) inserted through any openings of the enclosure with the force specified in Tab. VI.		Р
	For tests on low-voltage equipment, a low-voltage supply (of not less than 40 V and not more than 50 V) in series with a suitable lamp should be connected between the probe and the hazardous parts inside the enclosure. Hazardous live parts covered only with varnish or paint, or protected by oxidation or by a similar process, are covered by a metal foil electrically connected to those parts which are normally live in operation.		Р
	The signal-circuit method should also be applied to the hazardous moving parts of high-voltage equipment. Internal moving parts may be operated slowly,		N/A N/A
	where this is possibile.		IN/A
12.3	Acceptance conditions		
	The protection is satisfactory if adequate clearance is kept between the access probe and hazardous parts.		Р
	For the test of first characteristic numeral 1, the access probe 50 mm diameter shall not completely pass through the opening.		N/A
	For the test of first characteristic numeral 2, the jointed test finger may penetrate to its 80 mm length, but the stop face (Ø 50 ´ 20 mm) shall not pass through the opening. Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 90° with respect to the axis of the adjoining section of the finger and shall be placed in every possible position.		Р
	See Annex A for further clarification. Adequate clearance means		Р
12.3.1	For low-voltage equipment (rated voltages not exce	eeding 1000 V a.c. and 1500	
	The access probe shall not touch hazardous live parts.		Р
	If adequate clearance is verified by a signal circuit between the probe and hazardous parts, the lamp shall not light.		Р
12.3.2	For high-voltage equipment (rated voltages exceed d.c.)	ding 1000 V a.c. and 1500 V	
	When the access probe is placed in the most unfavourable position(s), the equipment shall be capable of withstanding the dielectric tests as specified in the relevant product standard applicable to the equipment.		N/A



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	3	•	
	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict
	Verification may be made either by dielectric test or by inspection of the specified clearance dimension in air which would ensure that the tests would be satisfactory under the most unfavourable electric field configuration (see IEC 71-2).		N/A
	In the case where an enclosure includes sections at different voltage levels the appropriate acceptance conditions for adequate clearance shall be applied for each section.		N/A
12.3.3	For equipment with hazardous mechanical parts	3	
	The access probe shall not touch hazardous mechanical parts.		N/A
	If adequate clearance is verified by a signal circuit between the probe and hazardous parts, the lamp shall not light.		N/A

13	TESTS FOR PROTECTION AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL				
13.1	Test means				
	given in Tab. V Tab. VII-7 Test means fo	d the main test conditions are II. r the tests for protection oreign objects			P
	First characteristic numeral	Test means	Test force	Test conditions	_
	0	No test required	_	_	N/A
	1	Rigid sphere without handle or guard 50 mm diameter	50 N ± 10%	13.2	N/A
	2	Rigid sphere without handle or guard 12,5 mm diameter	30 N ± 10%	13.2	Р
	3	Rigid steel rod2,5 mm diameter with edges free from burrs	3 N ± 10%	13.2	N/A
	4	Rigid steel wire 1 mm diameter with edges free from burrs	1 N ± 10%	13.2	N/A
	5	Dust chamber Fig. 2, with or without underpressure	_	13.4 and 13.5	N/A
	6	Dust chamber Fig. 2, with underpressure	_	13.4 and 13.6	N/A
13.2	Test conditions for first characteristic numerals 1, 2, 3, 4				
		oe is pushed against any openings e with the force specified in Tab.			Р
13.3	Acceptance co	onditions for first characteristic n	umerals 1, 2, 3,	4	



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	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict
	The protection is satisfactory if the full diameter of the probe specified in Table VII does not pass through any opening.	(EN 60529/A1)	Р
13.4	Dust test for first characteristic numerals 5 and 0	6	
	The test is made using a dust chamber incorporating the basic principles shown in Fig. 2 whereby the powder circulation pump may be replaced by other means suitable to maintain the talcum powder in suspension in a closed test chamber. The talcum powder used shall be able to pass through a square-meshed sieve the nominal wire diameter of which is 50 mm and the nominal width of a gap between wires 75 mm. The amount of talcum powder to be used is 2 kg per cubic metre of the test chamber volume. It shall not have been used for more than 20 tests.	(EN 60529/A1)	N/A
	Enclosures are of necessity in one of two categories:		
	Category 1: Enclosures where the normal working cycle of the equipment causes reductions in air pressure within the enclosure below that of the surrounding air, e.g., due to thermal cycling effects.		N/A
	Category 2: Enclosures where no pressure difference relative to the surrounding air is present		N/A
	Category 1 enclosures:		
	The enclosure under test is supported inside the test chamber and the pressure inside the enclosure is maintained below the surrounding atmospheric pressure by a vacuum pump.		N/A
	The suction connection shall be made to a hole specially provided for this test.		N/A
	If not otherwise specified in the relevant product standard, this hole shall be in the vicinity of the vulnerable parts.		N/A
	If it is impracticable to make a special hole, the suction connection shall be made to the cable inlet hole.		N/A
	If there are other holes (e.g., more cable inlet holes or drain-holes) these shall be treated as intended for normal use on site.		N/A
	The object of the test is to draw into the enclosure, by means of depression, a volume of air 80 times the volume of the sample enclosure tested without exceeding the extraction rate of 60 volumes per hour.		N/A
	In no event shall the depression exceed 2 kPa (20 mbar) on the manometer shown in Fig. 2.		N/A
	If an extraction rate of 40 to 60 volumes per hour is obtained the duration of the test is 2 h.		N/A



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Clause	Requirement – Test	Result	Verdict
	If, with a maximum depression of 2 kPa (20 mbar), the extraction rate is less than 40 volumes per hour, the test is continued until 80 volumes have been drawn through, or a period of 8 h has elapsed.		N/A
	or a period of 8 h has elapsed.		N/A
	Category 2 enclosures:		
	The enclosure under test is supported in its normal operating position inside the test chamber, but is not connected to a vacuum pump.		N/A
	Any drain-hole normally open shall be left open for the duration of the test.		N/A
	The test shall be continued for a period of 8		N/A
	Category 1 and category 2 enclosures:		
	If it is impracticable to test the complete enclosure in the test chamber, one of the following procedures shall be applied:		N/A
	testing of individually enclosed sections of the enclosure;.		N/A
	testing of representative parts of the enclosure, comprising components such as doors, ventilation openings, joints, shaft seals, etc., in position during test;		N/A
	testing of a smaller enclosure having the same full-scale design details.		N/A
	In the last two cases, the volume of air to be drawn through the enclosure under test shall be the same as for the whole enclosure in full scale		N/A
13.5	Special conditions for first characteristic numer	al 5	
13.5.1	Test conditions for first characteristic numeral (5	
	The enclosure shall be deemed category 1 unless the relevant product standard for the equipment specifies that the enclosure is category 2.		N/A
13.5.2	Acceptance conditions for first characteristic numeral 5		
	The protection is satisfactory if, on inspection, talcum powder has not accumulated in a quantity or location such that, as with any other kind of dust, it could interfere with the correct operation of the equipment or impair safety.		N/A
	Except for special cases to be clearly specified in the relevant product standard, no dust shall deposit where it could lead to tracking along the creepage distances.		N/A
13.6	Special conditions for first characteristic numer	ral 6	
13.6.1	Test conditions for first characteristic numeral 6	3	



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10.0.2	The protection is satisfactory if no deposit of dust is observable inside the enclosure at the end of the test.	numeral o	N/A
13.6.2	Acceptance conditions for first characteristic	numeral 6	
	The enclosure shall be deemed category 1, whether reductions in pressure below the atmospheric pressure are present or not.		N/A
Clause	Requirement – Test	Result	Verdict
	IEC/EN 60529)	

14	TESTS FOR PROTECTION AGAINST WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL					
14.1	Test mear	าร				
	given in Ta	neans and the main test cor ab. VIII.	nditions are			Р
		ns and main test condition protection against water	ns for the			
	Second charact. numeral	Test means	Water flow rate	Duration of test	Test conditions	
	0	No test required	_	_	_	N/A
	1	Drip box Fig.3 Enclosure on turntable	1 mm/min	10 min	14.2.1	Р
	2	Drip box Fig.3 Enclosure in 4 fixed positions of 15° tilt	3 mm/min	2,5 min for each position of tilt	14.2.2	N/A
	3	Oscillating tube Fig. 4 Spray ± 60° from vertical, distance max. 200 mm or Spray nozzle Fig. 5 Spray ± 60° from vertical	0,07 l /min ± 5% per hole, multiplied by number of holes 10 l /min ± 5%	10 min 1 min/m² at least 5 min	14.2.3 a) 14.2.3 b)	N/A
	4	As for numeral 3 Spray ± 180° from vertical	As fo	or numeral 3	14.2.4	N/A
	5	Water jet hose nozzle Fig. 6 Nozzle 6,3 mm diameter, distance 2,5 m to 3 m	12,5 l /min ± 5%	1 min/m² at least 3 min	14.2.5	N/A
	6	Water jet hose nozzle Fig. 6 Nozzle 12,5 mm diameter, distance 2,5 m to 3 m	100 l /min ± 5%	1 min/m² at least 3 min	14.2.6	N/A
	7	Immersion tank Water-level on enclosure: 0,15 m above top 1 m above bottom	_	30 min	14.2.7	N/A
	8	Immersion tank Water-level: by agreement	_	by agreement	14.2.8	N/A
14.2	Test cond	litions				
	Test mear Tab. VIII.	ns and main test conditions	are given in			Р



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	Details concerning compliance of degrees of protection – in particular for second characteristic numerals 5/6 (water jets) and numerals 7/8 (immersion) – are given in Clause 6.		N/A
	The tests are conducted with fresh water.		Р
	During the tests for IPX1 to IPX6 the water temperature should not differ by more than 5 K from the temperature of the specimen under test.		Р
	If the water temperature is more than 5 K below the temperature of the specimen a pressure balance shall be provided for the enclosure.		Р
	For IPX7 details of the water temperature are given in 14.2.7.		N/A
	During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.		Р
	For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.		Р
	Adequate safety precautions should be taken when testing the equipment in the energized condition		N/A
14.2.1	Test for second characteristic numeral 1 with th	e drip box	
	The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.		Р
	The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.		Р
	The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.		Р
	Except for enclosures designed for wall or ceiling mounting, the support for the enclosure under test should be smaller than the base of the enclosure.		Р
	An enclosure normally fixed to a wall or ceiling is fixed in its normal position of use to a wooden board having dimensions which are equal to those of that surface of the enclosure which is in contact with the wall or ceiling when the enclosure is mounted as in normal use.		Р
	The duration of test is 10 min.		Р
14.2.2	Test for second characteristic numeral 2 with th	e drip box	
	The dripping device is the same as specified in 14.2.1 adjusted to provide the water flow rate specified in Tab. VIII.		N/A
	The table on which the enclosure is placed does not turn as in the case of the test for the second characteristic numeral 1.		N/A



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Clause	Requirement – Test Result			Verdict			
	four fixed position 15° on either sic perpendicular p	s tested for 2,5 m ons of tilt. These de of the vertical i lanes (see Fig. 3	positions are n two mutually b)).			N/A	
	The total duration	on of the test is 1	0 min.			N/A	
14.2.3	Test for second characteristic numeral 3 with oscillating tube or spray nozzle						
	The test is made using one of the two test devices described in Fig. 4 and in Fig. 5 in accordance with the relevant product standard. a) Conditions when using the test device as in				N/A		
	Fig. 4 (oscillating	-	st device as in			N/A	
	,	hen using the tes	st device as in			N/A	
14.2.4	Test for second	d characteristic i	numeral 4 with o	scillating tube o	r spray nozzle		
	The test is made using one of the two test devices described in Fig. 4 and in Fig. 5 in accordance with the relevant product standard.		N/A				
	Fig. 4 (oscillatin	a) Conditions when using the test device as in Fig. 4 (oscillating tube):				N/A	
	b) Conditions when using the test device as in Fig. 5 (spray nozzle): Tab. IX-9 Total water rate qv under IPX3 and IPX4 test conditions Mean flow rate per hole qv1 = 0,07				N/A		
	conditions Me						
				Number of open holes 1)	Total water flow qv I /min	N/A	
	conditions Me I/min Tube radius R	an flow rate per	hole qv1 = 0,07 Total water flow	Number of open		N/A	
	conditions Me I/min Tube radius R mm	Number of open holes N(1)	hole qv1 = 0,07 Total water flow Qv I /min	Number of open holes 1)	qv I /min		
	conditions Me I/min Tube radius R mm	Number of open holes N(1)	hole qv1 = 0,07 Total water flow Qv I /min 0,56	Number of open holes 1)	qv I /min 0.84	N/A	
	conditions Me I/min Tube radius R mm 200 400	Number of open holes N(1) 8 16	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1	Number of open holes 1) 12 25	0.84 1,8	N/A N/A	
	conditions Me I/min Tube radius R mm 200 400 600	Number of open holes N(1) 8 16 25	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1 1,8	Number of open holes 1) 12 25 37	0.84 1,8 2,6	N/A N/A N/A	
	conditions Me I/min Tube radius R mm 200 400 600 800	Number of open holes N(1) 8 16 25 33	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1 1,8 2,3	Number of open holes 1) 12 25 37 50	0.84 1,8 2,6 3,5	N/A N/A N/A	
	conditions Me I/min Tube radius R mm 200 400 600 800 1000	Number of open holes N(1) 8 16 25 33 41	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1 1,8 2,3 2,9	Number of open holes 1) 12 25 37 50 62	0.84 1,8 2,6 3,5 4,3	N/A N/A N/A N/A	
	Conditions Me I/min	Number of open holes N(1) 8 16 25 33 41 50	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1 1,8 2,3 2,9 3,5	Number of open holes 1) 12 25 37 50 62 75	0.84 1,8 2,6 3,5 4,3 5,3	N/A N/A N/A N/A N/A N/A	
	Conditions Me I/min Tube radius R mm 200 400 600 800 1000 1200 1400 1600 1	Number of open holes N(1) 8 16 25 33 41 50 58 67	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1 1,8 2,3 2,9 3,5 4,1	Number of open holes 1) 12 25 37 50 62 75 87 100	0.84 1,8 2,6 3,5 4,3 5,3 6,1 7,0	N/A N/A N/A N/A N/A N/A N/A	
14.2.5	conditions Me l/min Tube radius R mm 200 400 600 800 1000 1200 1400 1600 (1)Depending on th open holes N may	Number of open holes N(1) 8 16 25 33 41 50 58 67 Be actual arrangement be increased by 1.	hole qv1 = 0,07 Total water flow Qv I /min 0,56 1,1 1,8 2,3 2,9 3,5 4,1 4,7	Number of open holes 1) 12 25 37 50 62 75 87 100 at the specified distantal	0.84 1,8 2,6 3,5 4,3 5,3 6,1 7,0 ce, the number of	N/A N/A N/A N/A N/A N/A N/A N/A	
14.2.5	conditions Me l/min Tube radius R mm 200 400 600 800 1000 1200 1400 1600 (1)Depending on thopen holes N may Test for second The test is made all practicable of from a standard	Number of open holes N(1) 8 16 25 33 41 50 58 67 Be actual arrangement be increased by 1.	Total water flow Qv I /min 0,56 1,1 1,8 2,3 2,9 3,5 4,1 4,7 t of the hole centres a numeral 5 with the enclosure from tream of water hown in Fig. 6.	Number of open holes 1) 12 25 37 50 62 75 87 100 at the specified distantal	0.84 1,8 2,6 3,5 4,3 5,3 6,1 7,0 ce, the number of	N/A N/A N/A N/A N/A N/A N/A N/A	



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IEC/EN 60529				
Clause	Requirement – Test	Result	Verdict	
	delivery rate: 12,5 l/min ± 5%;		N/A	
	water pressure: to be adjusted to achieve the specified delivery rate;		N/A	
	core of the substantial stream: circle of approximately 40 mm diameter at 2,5 m distance from nozzle;		N/A	
	test duration per square metre of enclosure surface area likely to be sprayed: 1 min;		N/A	
	minimum test duration: 3 min;		N/A	
	distance from nozzle to enclosure surface: between 2,5 and 3 m		N/A	
14.2.6	Test for second characteristic numeral 6 with the	e 12,5 mm nozzle		
	The test is made by spraying the enclosure from all practicable directions with a stream of water from a standard test nozzle as shown in Fig. 6.		N/A	
	The conditions to be observed are as follows:.			
	internal diameter of the nozzle: 12,5 mm;		N/A	
	delivery rate: 100 l/min ± 5%;.		N/A	
	water pressure: to be adjusted to achieve the specified delivery rate;		N/A	
	core of the substantial stream: circle of approximately 120 mm diameter at 2,5 m distance from nozzle;		N/A	
	test duration per square metre of enclosure surface area likely to be sprayed: 1 min;		N/A	
	minimum test duration: 3 min;		N/A	
	distance from nozzle to enclosure surface: between 2,5 and 3 m.		N/A	
14.2.7	Test for second characteristic numeral 7: temporary immersion between 0,15 and 1 m			
	The test is made by completely immersing the encl position as specified by the manufacturer so that the satisfied:			
	a) the lowest point of enclosures with a height less than 850 mm is located 1000 mm below the surface of the water;		N/A	
	b) the highest point of enclosures with a height equal to or greater than 850 mm is located 150 mm below the surface of the water;		N/A	
	c) the duration of the test is 30 min;		N/A	
	d) the water temperature does not differ from that of the equipment by more than 5 K.		N/A	
	However, a modified requirement may be specified in the relevant product standard if the tests are to be made when the equipment is energized and/or its parts in motion		N/A	



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	I	EC/EN 60529		
Claus	Requirement – Test	Result	Verdict	

14.2.8	Test for second characteristic numeral 8: continuous immersion subject to agreement		
	Unless there is a relevant product standard, the test conditions are subject to agreement between manufacturer and user,		N/A
	but they shall be more severe than those prescribed in 14.2.7		N/A
	And they shall take account of the condition that the enclosure will be continuously immersed in actual use.		N/A
14.3	Acceptance conditions		
	After testing in accordance with the appropriate requirements of 14.2.1 to 14.2.8 the enclosure shall be inspected for ingress of water.		Р
	It is the responsibility of the relevant Technical Committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dielectric strength test, if any.		Р
	In general, if any water has entered, it shall not:		
	be sufficient to interfere with the correct operation of the equipment or impair safety;		Р
	deposit on insulation parts where it could lead to tracking along the creepage distances;		Р
	reach live parts or windings not designed to operate when wet;		Р
	accumulate near the cable end or enter the cable if any.		Р
	If the enclosure is provided with drain-holes, it should be proved by inspection that any water which enters does not accumulate and that it drains away without doing any harm to the equipment.		N/A
	For enclosures without drain-holes, the relevant product standard shall specify the acceptance conditions if water can accumulate to reach live parts		N/A

15	TESTS FOR PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE ADDITIONAL LETTER	_
15.1	Access probes	
	Access probes to verify the protection of persons against access to hazardous parts are given in Tab. VI.	N/A
15.2	Test conditions	
15.	The access probe is pushed against any openings f the enclosure with the force specified in Tab. VI.	N/A
	If it partly or fully penetrates, it is placed in every possible position, but in no case shall the stop face fully penetrate through the opening.	N/A



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Clause	Requirement – Test	Result Verdic
	Internal barriers are considered part of the enclosure as defined in 3.1.	N/A
	For tests on low-voltage equipment, a low-voltage supply (of not less than 40 V and not more than 50 V) in series with a suitable lamp should be connected between the probe and the hazardous parts inside the enclosure.	N/A
	Hazardous live parts covered only with varnish or paint, or protected by oxidation or by a similar process, are covered by a metal foil electrically connected to those parts which are normally live in operation.	N/A
	The signal-circuit method should also be applied to the hazardous moving parts of high-voltage equipment.	N/A
	Internal moving parts may be operated slowly, where this is possible.	N/A
15.3	Acceptance conditions	
	The protection is satisfactory if adequate clearance is kept between the access probe and hazardous parts.	N/A
	In the case of the test for the additional letter B, the jointed test finger may penetrate to its 80mm length, but the stop face (Ø 50 x20 mm) shall not pass through the opening.	N/A
	Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 90° with respect to the axis of the adjoining section of the finger and shall be placed in every possible position.	N/A
	In case of the tests for the additional letters C and D, the access probe may penetrate to its full length, but the stop face shall not fully penetrate through the opening.	N/A
	See Annex A for further clarification.	N/A
	Conditions for verification of adequate clearance are identical with those given in 12.3.1, 12.3.2 and 12.3.3.	N/A

ZA	ANNEX ZA (NORMATIVE) Other International Publications quoted in this standard with the references of the relevant European Publications		_
	When the International Publication as been modified by CENELEC common modifications, indicated by (mod), the relevant EN/HD applies.	(EN 60529)	Р